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LAMPIRAN

Lampiran 1 Proses Produksi Short Style 32xx003B

Front body	
A1.1	*Marking front body include post coin (side) + front body (middle)*
A1.2	*Tempel inter fly, golby, loop + marking gusset + making loop*
A2	*Steam fold lower pocket mouth (outside)+marking + hemming coin+back body+uap panel ()*
A3	*Ov coin pocket + fly + front rise (full, no full) + ov upper patch pocket + ov upper lower palm b.p*
A4	*Stitch hemming coin pocket*
A5	*Stitch coin pocket to body*
A6	*Join pocket mouth + marking lower pocket mouth (inside)*
A7	*Stitch 1/16 lower pocket mouth (outside)*
A8	*Stitch pocket mouth*
A9	*Attach zipper to lower pocket mouth + stitch pocket mouth (in + outside) + marking*
A10	*Ov lower pocket mouth (inside) with mesh*
A11	*Stitch mesh with pocket mouth (inside)*
A12	*Stitch + attach zipper to patch pocket*
A13	*Marking post eyelet + hole eyelet patch pocket*
A14	*Eyelet patch pocket*
A15	*Join lower patch pocket to mesh*
A16	*Stitch hemming lower patch pocket with mest*
A17	*Tack lower + stitch variasy patch pocket lower with mesh to body + set*
A18	*Stitch variasy mesh to body*
A19	*Tack mouth pocket + patch pocket to body + tack zipper + marking*
A20	*Join + stitch fc fly to body + marking fc fly + cut all + set front body*
A21	*Ov middle front body*
A22	*Stitch middle front body*
Back body	
B1	*Bobok back pocket+balik golby*
B2	*Bacstitch mati atas + tack segitiga b,p + runstitch golby*
B3	*Stitch lower back pocket + stitch knuckle back pocket*
B4	*Steam welt back pocket + fold coin pocket + uap interlining fly, golby, loop + steam upper pocket mouth after join*
B5	*Stitch palm back pocket*
B6	*Tack back pocket*
B7	*Ov back pocket rounded + golby*
B8	*Stitch 1/4 back pocket + balik*
B9	*Stitch upper back pocket + tack close upper back pocket*
B10	*Attach snap to palm pocket + marking post snap*

Lampiran 1 Proses Produksi *Short Style 32xx003B* (lanjutan)

Waistban	
W1	*Steam inter to ujung wb 2x + inter eyellet patch pocket + after attach zipper fly + variasy j fly*
W2	*Join layer wb + layer loop*
W3	*Fold waistband*
W4	*Marking wb shell + elastic*
W5	*Cut loop*
W6	*Making loop*
Unit-assembly	
AS1	*Set front + back body*
AS2	*Ov side seam*
AS3	*Steam after join fly + middel front + side seam + ov back rise + stitch backrise + j fly*
AS4	*Stitch side seam*
ASSEMBLY	
AS5	*Ov back rise*
AS6	*Sticth back rise*
AS7	*Attach zipper to fly*
AS8	*Stitch variasy j fly*
AS9	*Stitch 1/16 front body to golby + tack end of ov golby*
AS10	*Join + stitch front rise*
AS11	*Bartack s.p 12x + tack loop to body 1x + marking*
AS12	*Ov gusset to front + back body inseam*
AS13	*Marking post wb + set*
AS14	*Join wb to body*
AS15	*Button hole wb 2x*
AS16	*Stitch 1/16 gusset front + back body inseam*
AS17	*Join ujung wb + attach label*
AS18	*Stitch gather area with elastic + marking + cut elastic*
AS19	*Tack before close wb 4x + cut*
AS20	*Stitch close waistband*
AS21	*Stitch close waistband*
AS22	*Tack back rise before variasy waistband*
AS23	*Stitch lower variasy waistband + trimming tack close wb + variasy wb*
AS24	*Stitch upper variasy waistband*
AS25	*Stitch hemming*
AS26	*Stitch hemming*
AS27	*Stitch ujung wb*
AS28	*Tacking buckle*
AS29	*Tack ujung wabbing tape + tack wb with wabing to body + insert wabbing tape*

Lampiran 1 Proses Produksi *Short Style 32xx003B* (lanjutan)

ASSEMBLY	
AS30	*Bartack fly 2x + gusset 2x + loop 2x + back pocket 4x + fold loop*
AS31	*Snap wb left*
AS32	*Snap wb right*
AS33	*Trimming + insert puller zipper to front pocket 2x*
AS34	*Cek trimming + insert puller zipper to front pocket 2x*
AS35	*Steam finishing*