

DAFTAR PUSTAKA

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LAMPIRAN



Lampiran 5 1 Lilitan 4



Lampiran 5 2 Lilitan 3



Lampiran 5 3 Lilitan 2



Lampiran 5 4 Lilitan 1

BLOWING	55 - 85 %	27 - 36 C
CARDING	45 - 75 %	30 - 36 C
DRAWING	45 - 75 %	30 - 36 C
COMBING	-	-
FLYER	45 - 75 %	30 - 36 C
RING FRAME	35 - 65 %	30 - 45 C
WINDER	45 - 75 %	28 - 36 C

AREA	STANDAR SPINNING II	
	RH	TEMP
BLOWING	63 - 75 %	26 - 33 C
CARDING	60 - 70 %	26 - 33 C
DRAWING	52 - 63 %	28 - 34 C
COMBING	52 - 63 %	28 - 34 C
FLYER	50 - 62 %	28 - 34 C
RING FRAME	50 - 59 %	28 - 34 C
WINDER	63 - 73 %	28 - 35 C

AREA	STANDAR SPINNING III	
	RH	TEMP
BLOWING	50 - 75 %	25 - 35 C
CARDING	40 - 60 %	30 - 40 C
DRAWING	40 - 60 %	30 - 40 C
COMBING	-	-
FLYER	40 - 60 %	30 - 40 C
RING FRAME	35 - 60 %	30 - 40 C
WINDER	40 - 75 %	25 - 35 C

Lampiran 5 5 Data RH Spinning 2

**APIL CORNING LAF FORMER, DRAWING, FLITER
SPINNING II**

No	LINTAS		LINTAS		LINTAS		LINTAS		LINTAS	
	1	2	3	4	5	6	7	8	9	10
1										
2	C2	B2	SK 4		B1	C1	FL 6		FL 3	
3										
4										
5	B1	C2			B2 + A1	C2				
6	C1		SK 3				FL 7			
7	B4	B9			A2	B3		FL 8	FL 7	
8	C4	B1	SK 1		B1	C3		FL 4		
9										
10	B5	C1			B1 + A3	C4				
11	C5		SK 4				FL 9			
12	B6	B1			A4	B5		FL 10	FL 3	
13		C2	SK 2				FL 16			
14	C8	B7			B2	C7		FL 6		
15										
16										
17	B1	C2			B6 + A1	C8				
18	C3		SK 1				FL 11	FL 3		
19	B8	B9			A8	B3		FL 1		
20	C3	B5	SK 3		B7	C7		FL 8		
21										
22										
23	B9	C5			B9 + A7	C9				
24	C9		SK 2				FL 2			
25	B1	B6			B9	C8		FL 9		
26		C8	SK 4				FL 3			
27	C1	B5			A9	B4		FL 16		
28					A9	B5				

Lampiran 5 6 Jadwal maintance

Test no.	Um (%)	CVm (%)	CVm(1m) (%)	CVm(3m) (%)	Rel. count (%)	m(max.1m) (%)	m(min.1m) (%)
1	4.27	5.38	2.12	1.28	101.7	+ 5.2	- 6.2
2	4.40	5.54	2.34	1.04	99.0	+ 7.1	- 6.3
3	4.50	5.89	2.23	1.04	99.3	+ 4.3	- 5.9
Mean value	4.39	5.54	2.23	1.12	100.0	+ 5.5	- 6.1

Lampiran 5 7 Uji lilitan 1

Test no.	Um (%)	CVm (%)	CVm(1m) (%)	CVm(3m) (%)	Rel. count (%)	m(max.1m) (%)	m(min.1m) (%)
1	4.39	5.50	2.41	0.96	101.7	+ 6.2	- 5.9
2	4.47	5.66	2.69	1.38	99.3	+ 9.1	- 5.6
3	4.14	5.26	2.52	1.39	99.0	+ 6.7	- 6.0
Mean value	4.33	5.47	2.54	1.24	100.0	+ 7.3	- 5.8

Lampiran 5 8 uji lilitan 2

Test no.	Ua (%)	CVa (%)	CVa(lm) (%)	CVa(2a) (%)	Rel. count (%)	m(max.lm) (%)	m(min.lm) (%)
1	4.00	5.17	1.84	1.27	101.2	+ 4.0	- 4.6
2	4.77	6.67	3.55	2.51	99.8	+ 5.0	- 22.9
3	4.31	5.41	1.79	1.28	99.0	+ 4.1	- 4.6
Mean value	4.39	5.75	2.39	1.69	100.0	+ 4.4	- 10.7

Lampiran 5 9 uji lilitan 3

SINGLE-OVERALL RESULTS

Art.no.: FL CD Test.no.: FL 3 Fiber assembly: 1.096 Nec

v: 50 m/min t: 1.0 min Tests: 5/1 Slot: 2 / Rovings Yarn tension: 100 % Imperfections:

Test no.	Ua (%)	CVa (%)	CVa(lm) (%)	CVa(2a) (%)	Rel. count (%)	m(max.lm) (%)	m(min.lm) (%)
1	4.48	5.81	2.82	1.23	100.4	+ 5.3	- 5.7
2	4.68	5.81	2.11	0.91	99.1	+ 5.2	- 5.2
3	4.44	5.80	1.85	1.21	100.4	+ 3.5	- 5.0
4	4.47	5.81	1.92	1.21	100.2	+ 4.2	- 4.3
5	4.47	5.82	2.15	1.30	101.0	+ 7.0	- 5.7
Mean value	4.50	5.87	2.07	1.17	100.0	+ 5.2	- 5.2
s +/-	0.20	0.13	0.19	0.15	1.1	1.4	0.6
Q95% +/-	0.11	0.17	0.23	0.19	1.4	1.7	0.7

Lampiran 5 10 uji lilitan 4