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## LAMPIRAN

pesanan (bale)	270			
waktu pengerjaan (hari)	5			
target perhari (kg)	9797,76			
	<i>Open End</i>	<i>Drawing</i>	<i>Carding</i>	<i>Blowing</i>
NE	10	0,1	0,065	
RPM	80000			
Speed (m/menit)		400	230	
TPM	679			
Efisiensi (%)	90%	85%	75%	
Waste (%)	0,40%	0,30%	4,50%	0,50%
Delivery	440	1	1	
Produksi/Delivery/Jam (kg)	0,376	120,488	94,046	
Produksi/mesin/Jam (kg)	165,340	120,488	94,046	
Produksi/mesin/hari (kg)	3968,165	2891,700	2257,096	
kebutuhan material/hari (kg)	9837,108	9866,709	10331,632	10383,550
kebutuhan mesin/hari	2,469	3,402	4,371	
total kebutuhan material	51917,749			
berat cheese (kg)	3,36			
cheese/karung	9			
kebutuhan paper cheese	14580			
kebutuhan plastik	14580			
kebutuhan karung	1620			

Sumber: Dokumen pribadi

Lampiran 1 Spin Plan



Sumber: Dokumen Pribadi

Lampiran 2 Mesin *Open End* RIETER R36 di *Spinning* 12



Sumber: Dokumen Pribadi

Lampiran 3 Mesin *Drawing* LMW LFD 3



Sumber: Dokumen Pribadi

Lampiran 4 Mesin *Blowing* FA006D-203

LAPORAN HARIAN PACKING SPINNING 12																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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Sumber: ADM *Packing Spinning 12*

Lampiran 5 Laporan Harian *Packing Spinning 12* Tanggal 1 Februari 2022

LAPORAN HARIAN PACKING SPINNING 12

No	Jenis	Jumlah	Kondisi	Catatan
1	...	...	...	...
2	...	...	...	...
3	...	...	...	...
4	...	...	...	...
5	...	...	...	...
6	...	...	...	...
7	...	...	...	...
8	...	...	...	...
9	...	...	...	...
10	...	...	...	...
11	...	...	...	...
12	...	...	...	...
13	...	...	...	...
14	...	...	...	...
15	...	...	...	...
16	...	...	...	...
17	...	...	...	...
18	...	...	...	...
19	...	...	...	...
20	...	...	...	...
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22	...	...	...	...
23	...	...	...	...
24	...	...	...	...
25	...	...	...	...
26	...	...	...	...
27	...	...	...	...
28	...	...	...	...
29	...	...	...	...
30	...	...	...	...

Sumber: ADM *Packing Spinning 12*

Lampiran 6 Laporan Harian *Packing Spinning 12* Tanggal 2 dan 3 Februari 2022

LAPORAN HARIAN PACKING SPINNING 12

No	Jenis	Jumlah	Kondisi	Catatan
1	...	...	...	...
2	...	...	...	...
3	...	...	...	...
4	...	...	...	...
5	...	...	...	...
6	...	...	...	...
7	...	...	...	...
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26	...	...	...	...
27	...	...	...	...
28	...	...	...	...
29	...	...	...	...
30	...	...	...	...

Sumber: ADM *Packing Spinning 12*

Lampiran 7 Laporan Harian *Packing Spinning 12* Tanggal 4 dan 5 Februari 2022



LAMPINAN 8 LAPORAN HARIAN PACKING SPINNING 12

Formulir ini berisi data produksi harian untuk tanggal 6 dan 7 Februari 2022. Terdapat dua bagian tabel yang menyajikan informasi mengenai jumlah produksi, persentase, dan status mesin.

No. Mesin		Jumlah Produksi		Persentase		Status Mesin	
1	2	3	4	5	6	7	8
1	2	3	4	5	6	7	8
...	...	...	...	...	...	...	...
Total		Total		Total		Total	

Sumber: ADM Packing Spinning 12

Lampiran 8 Laporan Harian Packing Spinning 12 Tanggal 6 dan 7 Februari 2022



LAMPINAN 9 LAPORAN HARIAN PACKING SPINNING 12

Formulir ini berisi data produksi harian untuk tanggal 7 dan 8 Februari 2022. Terdapat dua bagian tabel yang menyajikan informasi mengenai jumlah produksi, persentase, dan status mesin.

No. Mesin		Jumlah Produksi		Persentase		Status Mesin	
1	2	3	4	5	6	7	8
1	2	3	4	5	6	7	8
...	...	...	...	...	...	...	...
Total		Total		Total		Total	

Sumber: ADM Packing Spinning 12

Lampiran 9 Laporan Harian Packing Spinning 12 Tanggal 7 dan 8 Februari 2022

The image shows a handwritten daily report form for 'Packing Spinning 12'. The form is titled 'LAPORAN HARIAN PAKING SPINNING 12' and contains two main tables for recording production data. The top table is for 'Packing Spinning 12' and the bottom table is for 'Packing Spinning 12'. The tables have columns for 'No', 'Jumlah', 'Kategori', 'Warna', 'Ukuran', 'Merek', 'Keterangan', and 'Total'. The data is handwritten in black ink.

Sumber: ADM *Packing Spinning 12*

Lampiran 10 Laporan Harian *Packing Spinning 12* Tanggal 8 dan 9 Februari  
2022

The image shows a handwritten daily report form for 'Packing Spinning 12'. The form is titled 'LAPORAN HARIAN PAKING SPINNING 12' and contains two main tables for recording production data. The top table is for 'Packing Spinning 12' and the bottom table is for 'Packing Spinning 12'. The tables have columns for 'No', 'Jumlah', 'Kategori', 'Warna', 'Ukuran', 'Merek', 'Keterangan', and 'Total'. The data is handwritten in black ink.

Sumber: ADM *Packing Spinning 12*

Lampiran 11 Laporan Harian *Packing Spinning 12* Tanggal 9 dan 24 Februari  
2022





**LAPORAN HARIAN PACKING SPINNING 12**

No	Nama	Kategori			Kategori	Kategori	Kategori
		1	2	3			
1	...	...	...	...	...	...	...
2	...	...	...	...	...	...	...
3	...	...	...	...	...	...	...
4	...	...	...	...	...	...	...
5	...	...	...	...	...	...	...
Total		...	...	...	...	...	...

Sumber: ADM Packing Spinning 12  
 Lampiran 14 Laporan Harian Packing Spinning 12 Tanggal 12 Februari 2022

**LAPORAN HARIAN PACKING SPINNING 12**

No	Nama	Kategori			Kategori	Kategori	Kategori
		1	2	3			
1	...	...	...	...	...	...	...
2	...	...	...	...	...	...	...
3	...	...	...	...	...	...	...
4	...	...	...	...	...	...	...
5	...	...	...	...	...	...	...
Total		...	...	...	...	...	...

Sumber: ADM Packing Spinning 12  
 Lampiran 15 Laporan Harian Packing Spinning 12 Tanggal 13 Februari 2022

**LAMBAR BAHAN PAKING  
SPINNING 12**

No. Spinning		No. Pak		No. Spinning		No. Pak	
1	1	1	1	1	1	1	1
2	2	2	2	2	2	2	2
3	3	3	3	3	3	3	3
4	4	4	4	4	4	4	4
5	5	5	5	5	5	5	5
6	6	6	6	6	6	6	6
7	7	7	7	7	7	7	7
8	8	8	8	8	8	8	8
9	9	9	9	9	9	9	9
10	10	10	10	10	10	10	10
11	11	11	11	11	11	11	11
12	12	12	12	12	12	12	12

Sumber: ADM *Packing Spinning 12*

Lampiran 16 Laporan Harian *Packing Spinning 12* Tanggal 14 Februari 2022

**LAMBAR BAHAN PAKING  
SPINNING 12**

No. Spinning		No. Pak		No. Spinning		No. Pak	
1	1	1	1	1	1	1	1
2	2	2	2	2	2	2	2
3	3	3	3	3	3	3	3
4	4	4	4	4	4	4	4
5	5	5	5	5	5	5	5
6	6	6	6	6	6	6	6
7	7	7	7	7	7	7	7
8	8	8	8	8	8	8	8
9	9	9	9	9	9	9	9
10	10	10	10	10	10	10	10
11	11	11	11	11	11	11	11
12	12	12	12	12	12	12	12

Sumber: ADM *Packing Spinning 12*

Lampiran 17 Laporan Harian *Packing Spinning 12* Tanggal 15 Februari 2022

No. & N. M.		Jumlah		Kategori		Status	
No.	Spindel	Spindel	Spindel	Spindel	Spindel	Spindel	Spindel
1	1000	1000	1000	1000	1000	1000	1000
2	1000	1000	1000	1000	1000	1000	1000
3	1000	1000	1000	1000	1000	1000	1000
4	1000	1000	1000	1000	1000	1000	1000
5	1000	1000	1000	1000	1000	1000	1000
6	1000	1000	1000	1000	1000	1000	1000
7	1000	1000	1000	1000	1000	1000	1000
8	1000	1000	1000	1000	1000	1000	1000
9	1000	1000	1000	1000	1000	1000	1000
10	1000	1000	1000	1000	1000	1000	1000
Total		10000	10000	10000	10000	10000	10000

Sumber: ADM *Packing Spinning 12*

Lampiran 18 Laporan Harian *Packing Spinning 12* Tanggal 16 Februari 2022

No. & N. M.		Jumlah		Kategori		Status	
No.	Spindel	Spindel	Spindel	Spindel	Spindel	Spindel	Spindel
1	1000	1000	1000	1000	1000	1000	1000
2	1000	1000	1000	1000	1000	1000	1000
3	1000	1000	1000	1000	1000	1000	1000
4	1000	1000	1000	1000	1000	1000	1000
5	1000	1000	1000	1000	1000	1000	1000
6	1000	1000	1000	1000	1000	1000	1000
7	1000	1000	1000	1000	1000	1000	1000
8	1000	1000	1000	1000	1000	1000	1000
9	1000	1000	1000	1000	1000	1000	1000
10	1000	1000	1000	1000	1000	1000	1000
Total		10000	10000	10000	10000	10000	10000

Sumber: ADM *Packing Spinning 12*

Lampiran 19 Laporan Harian *Packing Spinning 12* Tanggal 17 Februari 2022

LAPORAN HARIAN PACKING  
SPINNING 12

Packing 1							
No	Spindel	Kantong	Jumlah	Kantong	Jumlah	Kantong	Jumlah
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
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92							
93							
94							
95							
96							
97							
98							
99							
100							

Sumber: ADM Packing Spinning 12  
 Lampiran 20 Laporan Harian Packing Spinning 12 Tanggal 18 Februari 2022

LAPORAN HARIAN PACKING  
SPINNING 12

Packing 1							
No	Spindel	Kantong	Jumlah	Kantong	Jumlah	Kantong	Jumlah
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18							
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87							
88							
89							
90							
91							
92							
93							
94							
95							
96							
97							
98							
99							
100							

Sumber: ADM Packing Spinning 12  
 Lampiran 21 Laporan Harian Packing Spinning 12 Tanggal 19 Februari 2022

**LAPORAN HARIAN PACKING SPINNING XII**

No	Nama	Jenis	Jumlah Produksi		BOM	Kualitas
			kg	spindel		
1	...	...	...	...	...	...
2	...	...	...	...	...	...
3	...	...	...	...	...	...
4	...	...	...	...	...	...
5	...	...	...	...	...	...
Jumlah			...	...	...	...

  

No	Nama	Jenis	Jumlah Produksi		BOM	Kualitas
			kg	spindel		
1	...	...	...	...	...	...
2	...	...	...	...	...	...
3	...	...	...	...	...	...
4	...	...	...	...	...	...
5	...	...	...	...	...	...
Jumlah			...	...	...	...

Sumber: ADM Packing Spinning 12

Lampiran 22 Laporan Harian Packing Spinning 12 Tanggal 20 Februari 2022

**LAPORAN HARIAN PACKING SPINNING XII**

No	Nama	Jenis	Jumlah Produksi		BOM	Kualitas
			kg	spindel		
1	...	...	...	...	...	...
2	...	...	...	...	...	...
3	...	...	...	...	...	...
4	...	...	...	...	...	...
5	...	...	...	...	...	...
Jumlah			...	...	...	...

  

No	Nama	Jenis	Jumlah Produksi		BOM	Kualitas
			kg	spindel		
1	...	...	...	...	...	...
2	...	...	...	...	...	...
3	...	...	...	...	...	...
4	...	...	...	...	...	...
5	...	...	...	...	...	...
Jumlah			...	...	...	...

Sumber: ADM Packing Spinning 12

Lampiran 23 Laporan Harian Packing Spinning 12 Tanggal 21 Februari 2022

**LAPORAN HARIAN PACKING SPINNING XII**

No. Spindel		No. Pak		No. Spindel		No. Pak	
1	1000	10	1000	1000	1000	1000	1000
2	1000	10	1000	1000	1000	1000	1000
3	1000	10	1000	1000	1000	1000	1000
4	1000	10	1000	1000	1000	1000	1000
5	1000	10	1000	1000	1000	1000	1000
6	1000	10	1000	1000	1000	1000	1000
7	1000	10	1000	1000	1000	1000	1000
8	1000	10	1000	1000	1000	1000	1000
9	1000	10	1000	1000	1000	1000	1000
10	1000	10	1000	1000	1000	1000	1000
Jumlah				Jumlah			
10000				10000			

Sumber: ADM Packing Spinning 12

Lampiran 24 Laporan Harian Packing Spinning 12 Tanggal 22 dan 23 Februari 2022

**LAPORAN HARIAN PACKING SPINNING XIII**

No. Spindel		No. Pak		No. Spindel		No. Pak	
1	1000	10	1000	1000	1000	1000	1000
2	1000	10	1000	1000	1000	1000	1000
3	1000	10	1000	1000	1000	1000	1000
4	1000	10	1000	1000	1000	1000	1000
5	1000	10	1000	1000	1000	1000	1000
6	1000	10	1000	1000	1000	1000	1000
7	1000	10	1000	1000	1000	1000	1000
8	1000	10	1000	1000	1000	1000	1000
9	1000	10	1000	1000	1000	1000	1000
10	1000	10	1000	1000	1000	1000	1000
Jumlah				Jumlah			
10000				10000			

Sumber: ADM Packing Spinning 12

Lampiran 25 Laporan Harian Packing Spinning 12 Tanggal 25 dan 28 Februari 2022

**LAPORAN HARIAN PACKING  
SPINNING XII**

No. dan Nama Mesin		Jumlah Produksi				Kualitas	
No.	Nama	Lot	Crane	Bobbin	Spindel	Defect	Salah
1	...	...	...	...	...	...	...
2	...	...	...	...	...	...	...
3	...	...	...	...	...	...	...
4	...	...	...	...	...	...	...
5	...	...	...	...	...	...	...
		<b>TOTAL</b>					
		Produksi		Kualitas		Defect	
		...		...		...	

  

No. dan Nama Mesin		Jumlah Produksi				Kualitas	
No.	Nama	Lot	Crane	Bobbin	Spindel	Defect	Salah
1	...	...	...	...	...	...	...
2	...	...	...	...	...	...	...
3	...	...	...	...	...	...	...
4	...	...	...	...	...	...	...
5	...	...	...	...	...	...	...
		<b>TOTAL</b>					
		Produksi		Kualitas		Defect	
		...		...		...	

Sumber: ADM Packing Spinning 12

Lampiran 26 Laporan Harian Packing Spinning 12 Tanggal 27 dan 28 Februari 2022



BADAN PENGEMBANGAN SUMBER DAYA MANUSIA INDUSTRI  
AKADEMI KOMUNITAS INDUSTRI TEKSTIL DAN  
PRODUK TEKSTIL SURAKARTA

Jl. Ki Hajar Dewantara, Jember, Jember, Surakarta  
Telp. (071) 470006 Fax. (071) 470067

REKAP PERCAKAPAN BINCINGAN

<b>Judul Tugas Akhir</b>	: analisis faktor faktor yang mempengaruhi efisiensi mesin and di spinning 12 kelas 2		
<b>Sevi / Bahasan</b>	: ke-1 / persiapan judul ta		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 411007001 - SAMSANG YULIANTO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-1 / menentukan mesin yang akan dilakukan pengamatan melakukan pengamatan shift jalan sampai akhir selama 8 jam mencatat persentase counter akhir shift mencatat stop mesin berdasarkan faktor faktornya melakukan pengamatan untuk waktu yang berbeda shift pagi siang dan malam masing masing 2 hari		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 8820220413 - MUAS TURPONO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-2 / mempertimbangkan judul baru		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 8820220413 - MUAS TURPONO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-2 / konsultasi penelitian tugas akhir		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 411007001 - SAMSANG YULIANTO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-3 / penulisan pengumpulan data perhitungan rpm plan		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 8820220413 - MUAS TURPONO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-3 / konsultasi penelitian dan pemberian ass.		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 411007001 - SAMSANG YULIANTO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-4 / membuat rpm, tpi, lam, jumlah rotor, jumlah rotor yang siba		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 8820220413 - MUAS TURPONO
Tidak ada data percakapan			
<b>Sevi / Bahasan</b>	: ke-5 / membuat diagram ulang ban, mencatat faktor faktor yang mempengaruhi efisiensi		
<b>Mahasiswa</b>	: 2001801 - ANDRIAN GALANG SUBEKHTI	<b>Dosen Pembimbing</b>	: 8820220413 - MUAS TURPONO
Tidak ada data percakapan			



**Sesi / Bahan** : ke-6 / kerucut dan hasil folderng  
**Mahasiswa** : 2001903 - ANDRIAN GALANG SUBEKHTI **Dosen Pembimbing** : 8825220410 - MUMU TURRYONO

Tidak ada data percakapan

**Sesi / Bahan** : ke-7 / pemakaian huruf miring pada istilah asing, pemotongan tabel  
**Mahasiswa** : 2001903 - ANDRIAN GALANG SUBEKHTI **Dosen Pembimbing** : 8825220410 - MUMU TURRYONO

Tidak ada data percakapan

**Sesi / Bahan** : ke-8 / memperbaiki tabel  
**Mahasiswa** : 2001903 - ANDRIAN GALANG SUBEKHTI **Dosen Pembimbing** : 8825220410 - MUMU TURRYONO

Tidak ada data percakapan

**Sesi / Bahan** : ke-9 / memperbaiki persamaan tata letak kiri dan pemberian ac  
**Mahasiswa** : 2001903 - ANDRIAN GALANG SUBEKHTI **Dosen Pembimbing** : 8825220410 - MUMU TURRYONO

Tidak ada data percakapan