

DAFTAR PUSTAKA

<https://www.google.com/search?q=anak+perusahaan+pt+pan+brothers&oq=anak+cabang+PT+pan+broters&aqs=chrome.1.69i57j0l3.7533j0j7&sourceid=chrome&ieS=UTF-8> 20 Maret

<https://www.google.com/search?q=logo+pt+pss+boyolali> 20 Maret 2020

<https://www.idnfinancials.com/id/pbrx/pt-pan-brothers-tbk> 20 Maret 2020

<https://www.idnfinancials.com/id/PBRX/PT-Pan-Brothers-Tbk> 30 Juni 2020

<https://www.officialkerja.com/wp-content/uploads/2020/01/Pan-Brothers.jpeg> 20 Maret 2020

PPIC Sample Room, 2020

LAMPIRAN

Lampiran 1 Operational process Chart style S2002JKTW140

PART	PROCESS CODE	PROCESS BREAKDOWN PROCESSDESCRIPTION	M/C
FRONT BODY (JACKET)	SIDE PKT	MARK FR BODY	NMC
FRONT BODY (JACKET)		JOIN FACING WELT TO SIDE PKT	SNL
FRONT BODY (JACKET)		CUT BREAK CORNER PKT	NMC
FRONT BODY (JACKET)		STITCH 1/16 FAC WELT PKT	SNL
FRONT BODY (JACKET)		TACK END ZIP PKT	SNL
FRONT BODY (JACKET)		INSERT PULLER ADIDAS	NMC
FRONT BODY (JACKET)		ATT ZIP PKT	SNL
FRONT BODY (JACKET)		STITCH ZIP PKT	SNL
FRONT BODY (JACKET)		BARTACK ZIP PKT	BTK
FRONT BODY (JACKET)		JOIN PANEL PKT	SNL
FRONT BODY (JACKET)		JOIN INSIDE WELT TO ZIP STRGHT	SNL
FRONT BODY (JACKET)		STITCH FC PALM/KNUCKLE STRGHT	SNL
FRONT BODY (JACKET)		JOIN KNUCKLE TO ZIP HAND PKT	SNL
FRONT BODY (JACKET)		JOIN PALM TO ZIP HAND PKT	OM3
FRONT BODY (JACKET)		OVERLOCK INSIDE PKT	SNL
FRONT BODY (JACKET)		STITCH 1//16 KNUCKLE	SNL
FRONT BODY (JACKET)		TACK INSIDE PKT	SNL
FRONT BODY (JACKET)		JOIN LAYER PKT	OM3
FRONT BODY (JACKET)		OVERLOCK INSIDE PKT	SNL

<i>PART</i>	<i>PROCESS CODE</i>	<i>PROCESS BREAKDOWN PROCESSDESCRIPTION</i>	<i>M/C</i>
<i>FRONT BODY (JACKET)</i>		<i>STITCH 1//16 KNUCKLE</i>	<i>SNL</i>
<i>FRONT BODY (JACKET)</i>		<i>TACK INSIDE PKT</i>	<i>SNL</i>
<i>FRONT BODY (JACKET)</i>		<i>JOIN LAYER PKT</i>	<i>OM3</i>
<i>FRONT BODY (JACKET)</i>		<i>TACK PKT TO FR BODY STRGHT</i>	<i>SNL</i>
<i>FRONT BODY (JACKET)</i>		<i>BARTACK SIDE PKT</i>	<i>BTK</i>
<i>FRONT BODY (JACKET)</i>		<i>MARK 3 STRIPES POSITION</i>	<i>KMF</i>
<i>FRONT BODY (JACKET)</i>		<i>ATT TAPE 3 STRIPE TO SHOULDER</i>	<i>STM</i>
<i>FRONT BODY (JACKET)</i>		<i>STEAM 3 STRIPE</i>	
<i>BACK BODY</i>		<i>MARK DART</i>	<i>NMC</i>
<i>BACK BODY</i>		<i>JOIN DART TO BCK BODY</i>	<i>SNL</i>
<i>SLEEVE</i>	<i>CUFF</i>	<i>MARK SLV NORMAL</i>	<i>NMC</i>
<i>SLEEVE</i>		<i>JOIN LAYER RIB CUFF</i>	<i>SNL</i>
<i>SLEEVE</i>		<i>JOIN INSIDE RIB CUFF</i>	<i>SNL</i>
<i>SLEEVE</i>		<i>JOIN CLOSE RIB CUF</i>	<i>SNL</i>
<i>COLLAR</i>		<i>JOIN INNER TO OUTER COLLAR</i>	<i>SNL</i>
<i>COLLAR</i>		<i>STITCH 1//16 INNER COLLAR</i>	<i>SNL</i>
<i>COLLAR</i>		<i>STITCH CLOSE COLLAR</i>	<i>SNL</i>
<i>WAISTBAND (JACKET)</i>		<i>JOIN LAYER RIB WB HEM</i>	<i>SNL</i>
<i>WAISTBAND (JACKET)</i>		<i>STITCH CLOSER RIB HEM</i>	<i>SNL</i>

<i>PART</i>	<i>PROCESS CODE</i>	<i>PROCESSBREAKDOWN PROCESSDESCRIPTION</i>	<i>M/C</i>
<i>STROMFLAP</i>		<i>MARK STOMFLAP</i>	<i>NMC</i>
<i>STROMFLAP</i>		<i>JN INTERLIN STROMFLAP CURVED</i>	<i>SNL</i>
<i>STROMFLAP</i>		<i>STITCH EDGE STROMFLAP SQUARE</i>	<i>SNL</i>
<i>STROMFLAP</i>		<i>JN CLOSE STROMFLAP WOVEN</i>	<i>SNL</i>
<i>STROMFLAP</i>		<i>STITCH DECORATIVE STROMFLAP</i>	<i>KNS</i>
<i>STROMFLAP</i>		<i>CUTT ALLOWANCE PADDING STROMFLAP</i>	<i>OM3</i>
<i>STROMFLAP</i>		<i>ATT FR ZIP TO STROMFLAP</i>	<i>SNL</i>
<i>STROMFLAP</i>		<i>INSERT PULLER</i>	<i>NMC</i>
<i>LINING (JACKET)</i>		<i>MARK FR BODY JKT</i>	<i>NMC</i>
<i>LINING (JACKET)</i>		<i>JOIN DART TO BACK BODY</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH QUILTING (FB)</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN CLOCER PADD FR BODY AFTER QUILTING</i>	<i>OM3</i>
<i>LINING (JACKET)</i>		<i>TACK END ZIP PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>TACK ZIP GARAGE</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>CUT PULLER ZIP</i>	<i>NMC</i>
<i>LINING (JACKET)</i>		<i>INSERT+TACK PULLER ZIPPER</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>BARTACK PULLER ZIPP</i>	<i>BTK</i>
<i>LINING (JACKET)</i>		<i>STITCH FC PALM/KNUCKLE STRGHT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>ATT ZIPPER PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>	<i>INER PKT</i>	<i>JOIN KCUKLE TO ZIP HAND PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN PALM TO ZIP HAND PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH ZIPP PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>OVERLOCK INSIDE PKT STRGHT</i>	<i>BTK</i>

<i>PART</i>	<i>PROCESS CODE</i>	<i>PROCESSBREAKDOWN PROCESSDESCRIPTION</i>	<i>M/C</i>
<i>LINING (JACKET)</i>		<i>TACK INSIDE PKT</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN LAYER PKT SQUARE</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN FR FACIING TO FR LINING</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH 1/16 FRONT FACING</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH QUILTING(BB)</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN CLOSE PADD BCK BODY WITH QUILTING</i>	<i>OM3</i>
<i>LINING (JACKET)</i>		<i>ATT PATCH LOGO TO PATCH PANEL</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>CUT TAPE HANGER LOOP</i>	<i>NMC</i>
<i>LINING (JACKET)</i>		<i>ATT LOOP TO PATC CH PANEL</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN UPPER LOWER PATCH</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH LOWER PATCH PANEL</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STEAM PATCH PANEL</i>	<i>STM</i>
<i>LINING (JACKET)</i>		<i>ATT LOGO+LABEL TO BACK LINING</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>STITCH QUILTING (SLEEVE)</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN SHOULDER</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN SLEEVE NORMAL</i>	<i>SNL</i>
<i>LINING (JACKET)</i>		<i>JOIN SIDE SEAM MATCH QUILTING</i>	<i>SNL</i>

<i>PART</i>	<i>PROCES S CODE</i>	<i>PROCESSBREAKDOWN PROCESS DESCRIPTION</i>	<i>M/C</i>
<i>ASSEMBLY</i>		<i>JOIN COLLAR TO BACK BODY</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN SHOULDER NRML</i>	<i>OM5</i>
<i>ASSEMBLY</i>		<i>JOIN SLEEVE NRML</i>	<i>OM5</i>
<i>ASSEMBLY</i>		<i>JOIN SIDE SEAM NRML</i>	<i>OM5</i>
<i>ASSEMBLY</i>		<i>JOIN RIB CUFF TO SLV</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN WB TO HEM</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>ATT FR ZIPP MATCH COLLAR+WB</i>	<i>NL/D L</i>
<i>ASSEMBLY</i>		<i>JOIN FC FRONT COLLAR</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>STITCH FC FR COLLAR</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>TACK END OF PANEL TO RIB COLLAR</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN FC HEM TO FR BODY</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>STITCH FC HEM FR BODY</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN LINING TO COLLAR</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>OVERLOCK INSIDE TO COLLAR</i>	<i>OM3</i>
<i>ASSEMBLY</i>		<i>JOIN LINING TO RIB BACK WB</i>	<i>OM3</i>
<i>ASSEMBLY</i>		<i>JOIN LINING TO FR ZIPPER</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN LINING TO INSIDE CUFF</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>OVERLOCK INSIDE CUFF</i>	<i>OM2</i>
<i>ASSEMBLY</i>		<i>OVERLOCK INSIDE WB HEM</i>	<i>OM3</i>
<i>ASSEMBLY</i>		<i>TACK INSIDE CUFF</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>TACK INSIDE SHOULDER</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>TACK ARMPIT</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>JOIN INSIDE COLLAR PADDED</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>TURN THROUGH PADD JKT</i>	<i>NMC</i>
<i>ASSEMBLY</i>		<i>STITCH CLOSE LINING SLEEVE</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>CUT HOLE SNAP POSITION 2X</i>	<i>SNP</i>
<i>ASSEMBLY</i>		<i>ATT EYELET TO PALM PKT</i>	<i>SNP</i>
<i>ASSEMBLY</i>		<i>TACK END OF HEM</i>	<i>SNL</i>
<i>ASSEMBLY</i>		<i>HEMMING W LINING PADD FB</i>	<i>DNL</i>
<i>ASSEMBLY</i>		<i>STITCH 1/4 FR ZIPPER NORMAL</i>	<i>DNL</i>
<i>ASSEMBLY</i>		<i>BARTACK FR ZIP</i>	<i>BTK</i>