

## DAFTAR PUSTAKA

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Lampiran 1

Line Balancing Worksheet Short Pants S#320N036A



### LINE BALANCE WORKSHEET

Date: \_\_\_\_\_  
By: Harold

FACTORY / LINE	ESGI 1A / LINE 27	Hourly Target	118	Hourly Cap.	RDV/01	pcs.	Pitch Time	0.00
BUYER	UNIQLO	Takt Time	31	TCT	0	Sec.	UCL	0.00
PRD. FAMILY	PANTS	Allowance rate	10%	Actual MP	55		LCL	0.00
MODEL no.	320N036A	PPH	-	SMV Sewing	RFEE1			
SNP	2820	Efficiency	RDV/01	Kapasitas Line	RFEE1			
TARGET	947	Work hour	8.0					

Cmt. Process	GSD code	Operator Name	Process name	Machine	Time Study			MP	Process Rate	Process cap. 30 min
					CT	CT4ALL	EST ACT			
<b>A FRONT BODY</b>										
A1	NA		MARKING FRONT BODY	NMC						
A2	NA		STEAM UPAT VARIASI FRONT + TEMPIL INTER KNUCKLE	STM	0.00	0.00	1	0.00		
A3	NA		OV PALM + KNUCKLE SIDE POCKET + TEMPIL INTER KNUCKLE	OM5	0.00	0.00	1	0.00		
A4	NA	Biasa	JOIN STITCH KNUCKLE SIDE POCKET	SNL	0.00	0.00	1	0.00		
A5	NA	Biasa	JOIN STITCH PALM SIDE POCKET	SNL	0.00	0.00	1	0.00		
A6	NA		OV SIDE POCKET	OM3	0.00	0.00	1	0.00		
A7.1	NA	Biasa	STITCH 1/4 IN SIDE POCKET	SNL	0.00	0.00	1	0.00		
A7.2	NA	Biasa	STITCH 1/4 IN SIDE POCKET	SNL	0.00	0.00	1	0.00		
A8.1	NA		STITCH UPAT VARIASI FRONT (PINTUOK)	SNL	0.00	0.00	1	0.00		
A8.2	NA		STITCH UPAT VARIASI FRONT (PINTUOK)	SNL	0.00	0.00	1	0.00		
A9	NA		JOIN SIDE POCKET	SNL	0.00	0.00	1	0.00		
A10	NA		CUT ALLOWANCE SIDE POCKET + BOKOK SIDE POCKET	DM	0.00	0.00	1	0.00		
A11.1	NA		STITCH MOUTH SIDE POCKET	DNL	0.00	0.00	1	0.00		
A11.2	NA		STITCH MOUTH SIDE POCKET	DNL	0.00	0.00	1	0.00		
A12	NA	ce	TACK LOOP TO SIDE POCKET LEFT	SNL	0.00	0.00	1	0.00		
A13	NA		TACK LAPISAN SIDE POCKET = ID KATA	SNL	0.00	0.00	1	0.00		
<b>TOTAL</b>						0.00	0.00	15		
<b>KAPASITAS</b>								RDV/01		
<b>B BACK BODY</b>										
B1	NA		MARKING BACK BODY	NMC	0.00	0.00	1	0.00		
B2	NA	CP Genoloha	BOKOK + TACK SEGITIGA BACK POCKET	SNL	0.00	0.00	1	0.00		
B3	NA	CP	STITCH LOWER BACK POCKET	SNL	0.00	0.00	1	0.00		
B4	NA	CP	STITCH PALM + KNUCKLE BACK POCKET	SNL	0.00	0.00	1	0.00		
B5	NA	Biasa Sanyar	TACK BACK POCKET FULL	SNL	0.00	0.00	1	0.00		
B6	NA		OV BACK POCKET + BAKUK	OM3	0.00	0.00	1	0.00		
B7	NA	Biasa	STITCH 1/4 IN BACK POCKET	SNL	0.00	0.00	1	0.00		
B8	NA	CP Berinda	STITCH UPPER BACK POCKET	SNL	0.00	0.00	1	0.00		
<b>TOTAL</b>						0.00	0.00	8		
<b>KAPASITAS</b>								RDV/01		
<b>AS ASSEMBLY</b>										
AS1	NA	Biasa	TACKING POCKETING	SNL				1		
AS2	NA	Sekolah kama	TACK UPPER SIDE SEAM	SNL	0.00	0.00	1	0.00		
AS3	NA		OV SIDE SEAM	OM5	0.00	0.00	1	0.00		
AS4.1	NA		STITCH SIDE SEAM DALAM	DNL	0.00	0.00	1	0.00		
AS4.2	NA		STITCH SIDE SEAM DALAM	DNL	0.00	0.00	1	0.00		
AS5.1	NA		STITCH SIDE SEAM LUAR	DNL	0.00	0.00	1	0.00		
AS5.2	NA		STITCH SIDE SEAM LUAR	DNL	0.00	0.00	1	0.00		
AS6	NA		BAUTACK SIDE POCKET + BACK POCKET	STM	0.00	0.00	1	0.00		
AS7	NA		STEAM WAISTBAND	STM	0.00	0.00	1	0.00		
AS8	NA		STEAM HEMMING	STM	0.00	0.00	1	0.00		
AS9	NA		BUTTON HOLE BODY WB + MARKING	BHM	0.00	0.00	1	0.00		
AS10	NA		OV BACK RISE + FRONT RISE	OM5	0.00	0.00	1	0.00		
AS11.1	NA	CP ord	STITCH BACK RISE + FRONT RISE	SNL	0.00	0.00	1	0.00		
AS11.2	NA		STITCH BACK RISE + FRONT RISE	SNL	0.00	0.00	1	0.00		
AS12	NA		OV INSEAM	OM5	0.00	0.00	1	0.00		
AS12.1	NA	Biasa	TACK ELASTIC WB BOUNDED + SAMBURING LOOP	SNL	0.00	0.00	0.5	0.00		
AS14	NA		CUT ALLOWANCE WB	OM	0.00	0.00	0.5	0.00		
AS15.1	NA		JOIN ELASTIC TO BODY UPPER WB	KNS	0.00	0.00	1	0.00		
AS15.2	NA		JOIN ELASTIC TO BODY UPPER WB	KNS	0.00	0.00	1	0.00		
AS15.3	NA		JOIN ELASTIC TO BODY UPPER WB	KNS	0.00	0.00	1	0.00		
AS16.1	NA	ce	ATTACH LABEL	SNL	0.00	0.00	1	0.00		
AS16.2	NA		ATTACH LABEL	SNL	0.00	0.00	1	0.00		
AS17.1	NA	Biasa	TACK CLOSE WAISTBAND	SNL	0.00	0.00	1	0.00		
AS17.2	NA		TACK CLOSE WAISTBAND	SNL	0.00	0.00	1	0.00		
AS17.3	NA		TACK CLOSE WAISTBAND	SNL	0.00	0.00	1	0.00		
AS18.1	NA		STITCH CLOSE WAISTBAND	FNS	0.00	0.00	1	0.00		
AS18.2	NA		STITCH CLOSE WAISTBAND	FNS	0.00	0.00	1	0.00		
AS18.3	NA		STITCH CLOSE WAISTBAND	FNS	0.00	0.00	1	0.00		
AS19	NA		BARTACK CROTCH + TACK KUNCI WB	BTX	0.00	0.00	1	0.00		
AS20.1	NA		STITCH HEMMING	DNL	0.00	0.00	1	0.00		
AS20.2	NA		STITCH HEMMING	DNL	0.00	0.00	1	0.00		
AS20.3	NA		STITCH HEMMING	DNL	0.00	0.00	1	0.00		
AS21	NA		TRIMMING	NMC	0.00	0.00	1	0.00		
AS22	NA		CEK TRIMMING	NMC	0.00	0.00	1	0.00		
<b>TOTAL</b>						0.00	0.00	32		
<b>KAPASITAS</b>								RDV/01		
<b>GRAND TOTAL</b>								RFEE1	RFEE1	55.00

## Lampiran 2

Contoh Gambar Kode Lot pada Benang



### Lampiran 3

### Struktur Organisasi PT Pan Brothers Tbk

PT Eco Smart Garment Indonesia adalah salah satu anak cabang dari PT Pan Brothers Tbk.

