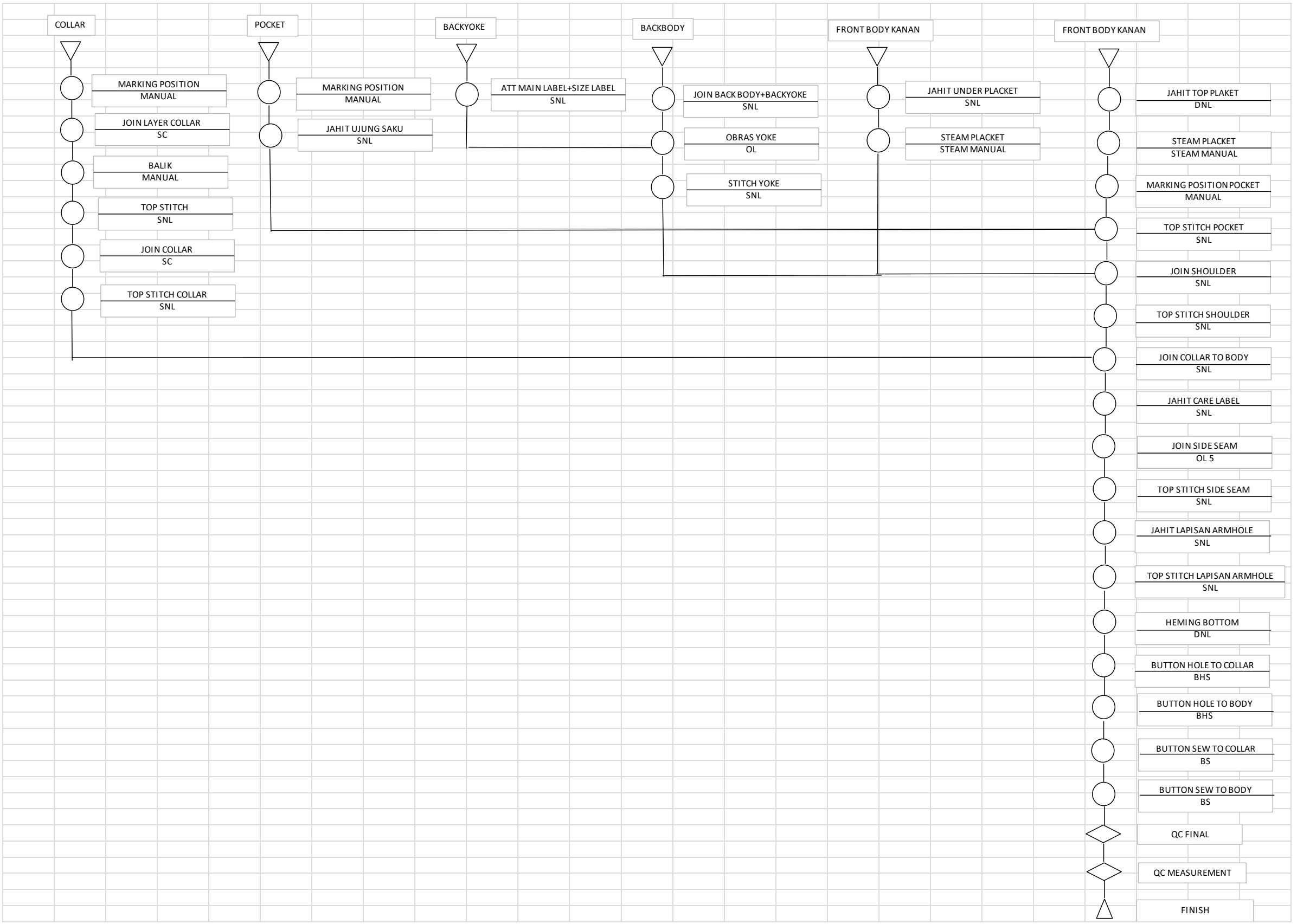Lampiran *operation process chart order Sleeveleess Gauze Shirt articel* SOFS0W5514