

DAFTAR PUSTAKA

Anonim .(2019). Buku Panduan Praktik Kerja Lapangan. Jakarta: AK Tekstil Solo.

PT. Pan Brothers, Tbk. (2018): *Annual Report*, Tangerang

<https://www.idnfinancials.com/id/pbrx/pt-pan-brothers-tbk>

Diakses pada tanggal 15 Juli 2020

Jatmiko, A. (2019): *Materi Pemeliharaan dan Pearawatan Mesin Garment*
Surakarta: Solo Techno Park.

Anonim . (2017). *Bahasa Indonesia*. Surakarta: AK Tekstil Solo.

<http://www.talenta.co/blog/insight-talenta/>

Diakses pada tanggal 14 Juli 2020

LAMPIRAN

Lampiran 1 Operation Process Chart Style F201SSW0313

PART	KODE PROCESS	PROCESS BREAKDOWN PROCESS DESCRIPTION	M/C
Front Body (Short)		JOIN INTERLINING TO FLY 20 CM	OM3
Front Body (Short)		JOIN INTERLINING TO FLAP FLY 25 CM	OM3
Front Body (Short)		ATT VELCRO TO FLY 6 CM	SNL
Back Body (Short)		TACK END OF ZIP POCKET 2 CM	SNL
Back Body (Short)		STITCH FC PALM/KNUCKEL STRGHT 25 CM	SNL
Back Body (Short)		OVERLOCK LAYER PALM/KNUCKEL 15 CM	OM3
Back Body (Short)		ATT ZIPPER POCKET U SHAPE 22 CM	SNL
Back Body (Short)		JOIN KNUCKEL TO SIDE FR BODY 15 CM (USHAPE)	SNL
Back Body (Short)		STITCH 1/16 KNUCKLE 15 CM	SNL
Back Body (Short)		JOIN FC TO WELT BACK POCKET	SNL
Back Body (Short)		STCH WELT SIDE PKT ROUNDED 15 CM (SEW GUIDE)	SNL
Back Body (Short)		CUT KEY LOOP	NMC
Back Body (Short)		JN INTERLIN TABS (SQUARE) 27 CM	SNL
Back Body (Short)		TURN OUT TABS (SQR)	NMC
Back Body (Short)		STCH TABS (SQUARE) 26 CM	SNL
Back Body (Short)		JOIN TABS TO SEAM 5 CM 2X	SNL
Back Body (Short)		JOIN INSIDE WELT TO ZIPPER STRGHT 17 CM (SIDE PKT)	SNL
Back Body (Short)		TACK INSIDE POCKET 12 CM	SNL
Back Body (Short)		JOIN LAYER POCKET SQUARE	OM5
Back Body (Short)		TACK FOLD END OF OVERLOCKING 3 CM	SNL
Back Body (Short)		JOIN BACK RISE NORMAL 45 CM	OM5
Back Body (Short)		STCH BACK RISE (DNL/SADDLE)36 CM	DNL
Back Body (Short)		JOIN SINGLE YOKE TO BBY STRGHT 76 CM	OM5
Back Body (Short)		STCH SINGLE YOKE STRGHT/DNL 76 CM	DNL
Back Body (Short)		BARTACK BACK POCKET + KEY LOOP	BTK
Waist Band (Pant)		JN INTERLIN TO INNER WB KNS 94 CM	KNS
Waist Band (Pant)		JN INNER TO OUTER WB NO ELSTC 94 CM	SNL
Waist Band (Pant)		JN INTERLIN TABS (SQUARE) 27 CM	SNL
Waist Band (Pant)		CUT SEAM ALLOWANCE TABS (SQR)	NMC
Waist Band (Pant)		TURN OUT TABS WB (SQR)	NMC
Waist Band (Pant)		STCH TABS (SQUARE) 26 CM	SNL

Lampiran 1 Operation Process Chart pembuatan Short Pants style
F201SSW0313

PART	KODE PROCESS	PROCESS BREAKDOWN	
		PROCESS DESCRIPTION	M/C
Assembly		STCH SIDESEAM NORMAL	DNL
Assembly		JOIN WB NO ELASTIC 110 CM	SNL
Assembly		JOIN FACING FLY TO FRONT RISE 20 CM	SNL
Assembly		JOIN FLP FLY TO FRONT ZIP 16 CM	SNL
Assembly		JOIN UPPER FRONT RISE 20 CM	SNL
Assembly		TACK END OF WB 10 CM	SNL
Assembly		STITCH 1/16 FACING FLY 20 CM	DNL
Assembly		ATT VELCRO TO FLAP FLY 6 CM	SNL
Assembly		STCH FLY ROUNDED W SEW GUIDE 20 CM	DNL
Assembly		STCH VARIASI FLY 12 CM	DNL
Assembly		JN FRONT RISE 38 CM	OM5
Assembly		STCH FRONT RISE (DNL) 36 CM	DNL
Assembly		ATT 2 LABEL TO WB N ELASTIC 10 CM	SNL
Assembly		JOIN GUSSET + INSEAM 56 CM X 2 (COST)	OM5
Assembly		STCH 1/16 GUSSET + INSEAM 56 CM X 2	SNL
Assembly		HEM ROUNDED NO LINING (WOVEN) 62 CM	DNL
Assembly		TACK FOLD INNER WB HALF ELASTIC CLNFINISH 96 CM	SNL
Assembly		ST LOW WB N ELASTIC 2 LYR W TACK 96 CM 2L	MH2
Assembly		STCH UP WB NO ELASTIC/SNL 96 CM	MH2
Assembly		TACK END OF CENTER FR WB 10 CM	SNL
Assembly		JN TABS TO CENTER FR WB 10 CM	SNL
Assembly		STCH TABS WAISTBAND 20 CM	DNL
Assembly		MRKG + HOLE EYELET TABS WB POSITION	SNP
Assembly		ATT EYELET TABS 4X	SNP
Assembly		INSERT DRAWCORD TO EYELET TABS WB	NMC
Assembly		BARTACK FLY + TABS WB 11X	BTK
Assembly		BARTACK DRAWCORD TO CENTER FR WB	BTK
Assembly		ATT PATCH TO HEM 25 CM	ZZM
Assembly		BARTACK SIDESEAM	BTK

Lampiran 1 *Operation Process Chart* pembuatan *Short Pants style*
F201SSW0313 (lanjutan)