

## DAFTAR PUSTAKA

1. *Department Production* PT. Excellence Qualities Yarn
2. *Department Maintenance* PT. Excellence Qualities Yarn
3. *Department Quality Control* PT. Excellence Qualities Yarn
4. *Department HRD* PT. Excellence Qualities Yarn.
5. [www.excellence.co.id](http://www.excellence.co.id)
6. Sumber :<http://www.excellence.co.id/wp-content/uploads/2013/08>, diakses tanggal 24 juni 2020
7. <https://www.indiamart.com/proddetail/trutzschler-carding-machine-9793409762.html>, diakses tanggal 20 juni 2020
8. <https://textilestudycenter.com/carding-introduction>, diakses tanggal 15 september 2019
9. Power Point PT. Excellence Qualities Yarn
10. Pawitro dkk.1974. *Teknologi Pemintalan cetakan ke-II*, Bandung

# LAMPIRAN

## Lampiran 1

PT. EXCELLENCE QUALITY 1988 JADWAL SCOURING CARDING TRUTZSCHLER

PERIODIC: 2 MINGGU

NO MACHINE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE
C09	20-1-20	13-2-20	13-2-20	23-2-20	25-2-20	10-3-20	13-3-20	4-4-20	5-4-20	8-4-20	17-4-20	1-5-20
C10	4-2-20	13-2-20	14-2-20	28-2-20	27-2-20	12-3-20	20-3-20	5-4-20	8-4-20	20-4-20	20-4-20	4-5-20
C11	31-1-20	14-2-20	17-2-20	2-3-20	28-2-20	13-3-20	16-3-20	10-4-20	6-4-20	21-4-20	23-4-20	6-5-20
C12	5-2-20	19-2-20	18-2-20	6-3-20	18-3-20	3-4-20	27-3-20	11-4-20	24-4-20	8-4-20	24-4-20	8-5-20
C13	23-1-20	15-2-20	19-2-20	4-3-20	26-2-20	11-3-20	20-3-20	14-4-20	7-4-20	22-4-20	27-4-20	11-5-20
C14	6-2-20	20-2-20	19-2-20	4-3-20	9-3-20	27-3-20	31-3-20	15-4-20	15-4-20	27-4-20		
C15	23-1-20	16-2-20	20-2-20	5-3-20	11-3-20	26-3-20	1-4-20	16-4-20	14-4-20	28-4-20	5-5-20	18-5-20
C16	11-2-20	25-2-20	21-2-20	6-3-20	12-3-20	27-3-20	2-4-20	19-4-20	16-4-20	30-4-20		

NO MACHINE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE
C09	4-5-20	19-5-20										
C10	5-5-20	20-5-20										
C11												
C12												
C13												
C14												
C15												
C16												

Gambar Scouring Carding Trutzschler

## Lampiran 2

PT. EXCELLENCE QUALITY 1988 JADWAL GRINDING TOP FLAT CARDING TRUTZSCHLER

PERIODIC: 300 T / 6 Bulan

NO MACHINE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE
C09	11-10-17		11-4-18	22-9-18	515	2-1-19	20-2-19		22-8-19	26-8-19		26-2-20
C10	6-2-18		6-8-18	13-9-18	307	13-3-19	2-9-19	602	2-10-19	20-9-19		30-3-20
C11	2-2-18		2-8-18	11-8-18	697	4-7-19	1-3-19		2-6-19	12-7-19		12-1-20
C12	25-1-18		25-7-18	19-11-18	910	13-9-19	8-5-19	948	8-11-19			
C13	30-1-18		30-7-18	19-9-18	622	15-3-19	26-3-19	901	25-8-19			
C14	18-1-18		18-7-18	10-9-18	610	11-3-19			2-7-19	19-7-19		17-1-20
C15	12-2-18		12-8-18	26-9-18	661	26-3-19			1-7-19	18-7-19		18-1-20
C16	29-1-18		29-7-18	11-2-18		11-1-19	31-12-2018	762	1-7-19	20-7-19	1010	20-1-20

NO MACHINE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE
C09	26-8-19		26-2-20	10-10-19		10-4-20						
C10	20-9-19		20-3-20									
C11	12-7-19		12-1-20	12-10-19		12-9-20	9-11-19	9-6-20	9-6-20			
C12	8-5-19		8-11-19	15-10-19		15-4-20						
C13	21-9-19		21-3-20									
C14	17-7-19		17-1-20									
C15	18-7-19		18-1-20									
C16	19-10-19		19-4-20	12-11-19		22-5-20						

Gambar Grinding Wire Top Flat Carding Trutzschler

### Lampiran 3

PT. PUSKASRI GUNUNG TIRU

JADWAL GANTI TOP FLAT CARDING TRUTZSCHLER

PERIODIC: 1000 T / 20 Bulan

NO MACHINE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE
C09	21-3-17			20-1-20		20-3-21						
C10	21-3-17			19-12-19		19-12-19						
C11	21-3-17			5-12-19		5-8-21						
C12	21-3-17			17-3-20		17-11-21						
C13	21-3-17			16-3-20		16-10-21						
C14	21-3-17			2-10-19	1190	2-6-21						
C15	21-3-17			24-1-19	1161	24-5-21						
C16	21-3-17											

NO MACHINE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE	ACTUAL DATE	TON	DUE DATE
C09												
C10												
C11												
C12												
C13												
C14												
C15												
C16												

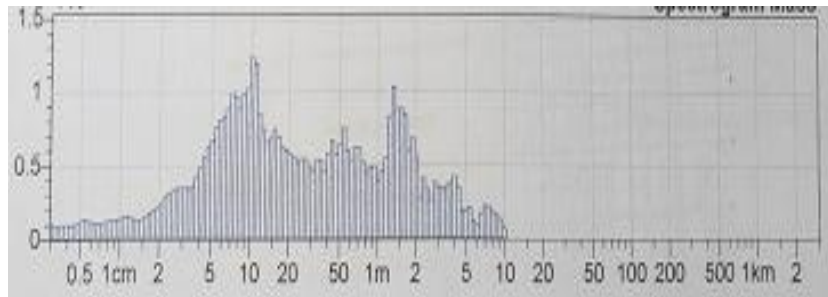
Gambar Ganti Top flat Carding Trutzschler

### Lampiran 4



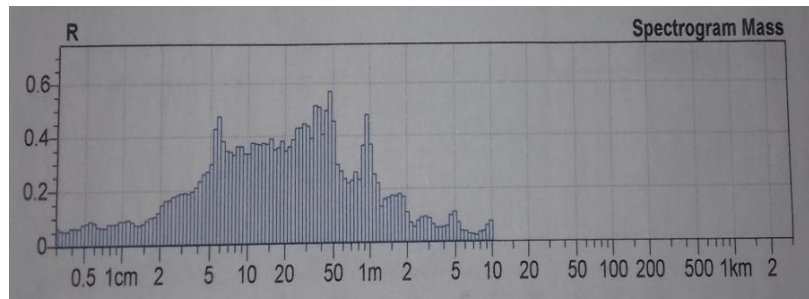
Gambar Alat Uster Tester 5

### Lampiran 5



Gambar Spectrogram Sliver Carding Sebelum Perbaikan Menggunakan Alat Uster Tester 5

### Lampiran 6



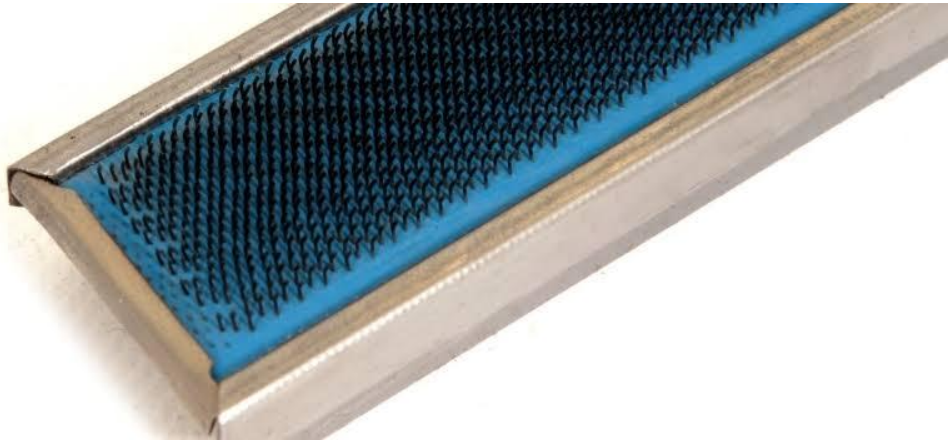
Gambar Spectrogram Sliver Carding Setelah Perbaikan Menggunakan Alat Uster Tester 5

### Lampiran 7



Gambar Penampang Jarum/Wire Top Flat Normal

Lampiran 8



Gambar Penampang Jarum/*Wire Top Flat* Tumpul/Tidak Rata



**FORMULIR**

Kode Dokumen		Tanggal Terbit	
Revisi		Halaman	

**LEMBAR PERBAIKAN LAPORAN PKL**

an in dinyatakan bahwa Laporan Praktik Kerja Lapangan dari:

1 : RULFIKARI TAHRI SATRIA


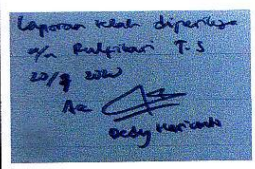
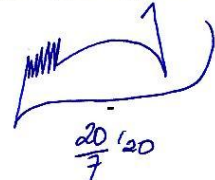
2 : 1801070

am Studi : Teknik Pembuatan Benang

Laporan PKL : Pengamatan Tumpuhnya Wire Top Flat dan Penanganannya Pada Mesin Carding  
Trutzschler TC 15

diperbaiki sesuai dengan saran perbaikan dari dosen pembimbing dan penguji.

getahui

No	Posisi Reviewer	Nama Reviewer	Tanggal Perbaikan	Tanda Tangan
1	Pembimbing	Linda Sitompul, S. Teks., M.M.	20 Juli 2020	 20/7/20
2	Ketua Penguji	Dedy Harianto, ST., MT.	20 Juli 2020	 Laporan telah diperiksa oleh Rulfikari T.S 20/7/2020 Dedy Harianto
3	Penguji	Linda Sitompul, S. Teks., M.M.	20 Juli 2020	 20/7/20










**FORMULIR**

Kode Dokumen  
Revisi

Tanggal Terbit  
Halaman

**JADWAL BIMBINGAN PRAKTIK KERJA LAPANGAN (PKL)**

Nama Mahasiswa : Rulfikari Tahri Satria  
NIM : 1801070  
Program Studi : Teknik Pembuatan Benang  
Judul Laporan PKL : Pengamatan Tumpuhnya Wire Top Flat dan Penanganannya Pada Mesin Carding Trutzschler TC 15  
Pembimbing : Linda Sitompul, S. Teks., M.M.

PERTEMUAN KE	MATERI BIMBINGAN	PARAF
1	Pengajuan Bab I sampai Bab III	
2	Perbaikan kata pengantar menjadi 1 lembar	
3	Pengajuan Bab I sampai Bab V beserta Judul	
4	Perbaikan Judul Bab	
5	Perbaikan Bab V penutup (kesimpulan)	
6	Perbaikan Bab V (4.6)	
7	Perbaikan Bab V (4.1 dan 5.2)	
8	Pengecekan semua bab I sampai V	
9	Konsultasi terakhir dan penandatanganan	
10		
11		
12		
13		
14		
15		
16		

Surakarta, 9 17 2020  
Pembimbing,

  
(Linda Sitompul, S. Teks. M.M.)