

DAFTAR PUSTAKA

Modul Pembelajaran Berbasis Kompetensi Sizing (2017)

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Panduan Penulisan Laporan Praktik Kerja Lapangan (2019)

LAMPIRAN

Rabu, 31.02.2019 b2/b2

lita	lita	lita	lita	lita	lita	lita	lita
7052	6894 ¹²	6894	7052	7052	6894	7052	7052
201	546 ⁰¹ 323	768 ⁰¹ 287	471 ⁰¹ 321	200 ⁰¹ 291	705 ⁰¹ 224	779 ⁰¹ 244	237 ⁰¹ 316
202	722 ⁰² 278/18	50 ⁰² 268/1	958 ⁰² 275	599 ⁰² 181	775 ⁰² 205	808 ⁰² 229	954 ⁰² 219
203	22	30	194 ⁰³ 163	499 ⁰³ 216	765 ⁰³ 132	531 ⁰³ 272	639
204	746 ⁰⁴ 181	729 ⁰⁴ 316	759 ⁰⁴	859 ⁰⁴ 273	572 ⁰⁴ 330	683 ⁰⁴ 107/4	1201
205	01 ⁰⁵ 305	47 ⁰⁵ 130	5444 ⁰⁵ 112	1061 ⁰⁵	882	857 ⁰⁵ 290	109 ⁰⁵ 301
206	701 ⁰⁶ 296	1096	582 ⁰⁶ 243/1	6894	7052	1224 ⁰⁶	109 ⁰⁶ 301
207	816 ⁰⁷ 312	7052	244	700 ⁰⁷ 281	850 ⁰⁷ 318	6894	600
208	56 ⁰⁸ 321	855 ⁰⁸ 303	6210	760 ⁰⁸ 333	940 ⁰⁸ 140	752 ⁰⁸ 235	6894
209	202	906 ⁰⁹ 209	844 ⁰⁹ 252	208 ⁰⁹ 197	773 ⁰⁹ 272	781 ⁰⁹ 301	35 ⁰⁹ 201
210	900	5444 ¹⁰ 112	252 ¹⁰ 248	6894	743 ¹⁰ 356	736 ¹⁰ 309	71 ¹⁰ 375
211	808 ¹¹ 293	434 ¹¹ 253	881 ¹¹ 323	715 ¹¹ 309	1039 ¹¹	751 ¹¹ 313	646
212	603 ¹² 179	1109	800 ¹² 297	1497 ¹²	1201	174 ¹²	1201
213	748 ¹³ 49	6052	825 ¹³ 1/360	1201	246 ¹³ 408	0000	478 ¹³ 222
214	521	563 ¹⁴ 273	706 ¹⁴ 326	407 ¹⁴ 327	000	624 ¹⁴ 359	0000
215	209	1201	1012 ¹⁵	739 ¹⁵ 191	1201	1201	0000
216	916 ¹⁶ 295	102 ¹⁶ 295	5444 ¹⁶ 112	2827	6052 ¹⁶	402 ¹⁶ 82	21 ¹⁶ 297
217	2840	2822	2823	124	609 ¹⁷ 253	2820	566 ¹⁷ 360
218				20	2825		2809
219				2819			

Dwi L.			Pineran	Sunarsi	THK.	Siti	Sartimpati
7052	0000	Total	31-07-19	7052	CHL	CHL	7052
605 ⁰¹ 289	64 ⁰¹ 271/27	Inspekt.	CHL	6.199	903 G' 279	64 A' 306	59 A' 218/1
707 ⁰² 288	10 ⁰²	KW III	RAA	869 ⁰²	CHL =	116 A' 282	70
802 ⁰³ 244	308 ⁰³	31.02.2019	7052	2002	601 E' 289	672 E' 297	295 ⁰³
826 ⁰⁴ 144/11	2872 ⁰⁴	B2	Prf	935	663 E' 287	684 E' 281	7052
133			6894	2420	124 A' 272	575 E' 288	873 G' 294
1185	total Inspekt = 28.282		6200	957 ⁰⁵	616 E' 123/1	112 A' 309	788 G' 316
6894	KW I	10	P2	3407	186		29
206	31.02.2019		6452	1775	127 A' 280	1713	891 G' 311
207	B2	= 2828	RML	7009	1430 ⁰⁶		41 A' 300
208			RMDR	3059		Sartimr.	878 G' 262
209	= 5.195		KR	3068	1711	RAA	1513
210	3		5444	2275		189 B' 297	
211						185 B' 321	1808
212						169 B' 270	
213						27	
214						915	

Lampiran 1 1 Data Produksi

TABEL 2: NILAI SHRINKAGE BENANG LUSI

X	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
5	2.6	2.6	2.7	2.6	2.8	2.9	2.9	3.0	3.1	3.1
6	3.2	3.3	3.4	3.4	3.5	3.6	3.7	3.8	3.9	4.0
7	4.1	4.2	4.3	4.4	4.5	4.6	4.7	4.8	5.0	5.1
8	5.2	5.3	5.5	5.6	5.7	5.9	6.0	6.1	6.3	6.4
9	6.5	6.7	6.9	7.1	7.2	7.4	7.5	7.7	7.9	8.1
10	8.2	8.4	8.6	8.6	9.0	9.2	9.3	9.5	9.7	9.8
11	10.1	10.3	10.5	10.8	11.0	11.2	11.4	11.6	11.8	12.1
12	12.3	12.5	12.8	13.0	13.2	13.5	13.7	14.0	14.2	14.3
13	14.7	15.0	15.2	15.5	15.8	16.0	16.3	16.6	16.8	17.1
14	17.4	17.7	18.0	18.2	18.5	18.8	19.1	19.4	19.7	20.0
15	20.3	20.6	20.9	21.3	21.6	21.9	22.2	22.5	22.9	23.2

TABEL 3: MENGGKERET / SHRINKAGE PAKAN

NO.	TP/TL X 100 %	PLAT 1/1		TWILL				S/
		CT, R	PE, TP, TC	COARSE	FINE	1/3	2/2	
1	< 60	3.5	3.5	6.0	5.5	5.5	6.0	5.5
2	61 - 70	4.5	5.0	7.0	6.0	5.5	6.0	5.5
3	71 - 80	5.5	6.5	7.0	6.0	5.5	6.5	6.5
4	81 - 85	6.0	7.5	7.5	7.0		6.5	6.5
5	86 - 90	6.0	7.5	7.5	7.0		7.5	7.5
6	91 - 100	6.5	8.0	7.5	7.0		7.5	7.5

TABEL 4: JUMLAH LIMBAH BENANG

	KAIN BELUM DIWARNA		KAIN TELAH DIWARNA	
	NE	PAKAN	NE	PAKAN
< 10	2	2.5	< 12s	4.2
> 11	1	1.5	13s - 20s	4.2

KET.

DT :

UW :

dT :

dW :

= DEV

Lampiran 1 2 Data Shrinkage

GRAND TOTAL

Tgl	PEPHTARI			AKUMULASI			PATA	Kkel	AKUM	%	EFF		
	AC	PRODUKSI	EFF	MC	PRODUKSI	EFF					fold	pack	
1	954	72.170 ^f	71.00	954	72.170 ^f	71.00	72.100	-	-	-	1	71.30	40.10
2	954	76.155 ^f	75.51	1908	148.346 ^f	73.70	74.173	864	864	0.57	2	73.21	62.92
3	954	80.692	77.25	2862	199.038 ^f	72.88	66.346	672	1.537	0.76	3	72.44	76.13
4	954	73.513 ^f	72.61	3816	272.552	72.81	68.138	741	2.278	0.81	4	72.39	71.90
5	954	69.962	69.47	4770	342.514	72.14	68.502	744	3.022	0.87	5	71.59	69.47
6	954	80.754 ^f	79.74	5724	423.268 ^f	73.40	70.594	924	3.946	0.97	6	-	-
7	954	72.860 ^f	72.08	6678	496.129 ^f	73.21	70.875	512	4.458	0.89	7	72.71	70.43
8	954	68.001 ^f	66.92	7632	564.131 ^f	72.42	70.576	550	5.008	0.87	8	71.95	71.92
9	954	74.009	73.14	8586	648.140 ^f	73.50	70.904	636	5.644	0.87	9	72.00	71.30
10	954	76.898 ^f	75.70	9540	715.070	72.82	71.503	778	6.422	0.88	10	72.34	70.76
11	954	69.289	68.33	10494	804.328	72.41	71.302	794	7.206	0.91	11	71.90	71.50
12	954	65.865 ^f	64.59	11448	870.193 ^f	71.75	70.849	667	7.873	0.91	12	71.72	71.33
13	954	78.875 ^f	77.49	12402	949.069 ^f	72.19	71.466	668	8.541	0.91	13	71.65	71.46
14	954	83.174	81.42	13356	1.012.243 ^f	72.84	72.303	743	9.284	0.90	14	72.33	69.67
15	954	61.667 ^f	60.20	14310	1.073.911	71.99	71.594	560	9.844	0.90	15	71.46	69.21
16	954	74.216	72.33	15264	1.148.127	72.00	71.777	1349	11.233	0.96	16	71.48	70.72
17	954	77.433 ^f	75.57	16218	1.225.560 ^f	72.71	72.091	826	12.059	0.97	17	71.69	70.72
18	954	76.946 ^f	74.92	17172	1.302.507	72.36	72.381	1.016	13.075	0.99	18	71.85	70.17
19	954	73.933 ^f	72.18	18126	1.376.440 ^f	72.35	72.444	818	13.893	1.00	19	71.83	69.51
20	954	68.671 ^f	66.78	19080	1.449.111 ^f	72.07	72.255	675	14.568	0.99	20	71.55	69.70
21	954	79.157	77.17	20034	1.523.268 ^f	72.31	72.584	569	15.136	0.98	21	71.80	69.71
22	954	83.144 ^f	81.12	20988	1.607.413 ^f	72.71	73.064	528	15.664	0.96	22	72.21	70.44
23	954	79.297 ^f	77.33	21942	1.686.710 ^f	72.90	73.375	716	16.380	0.96	23	72.41	70.38
24	954	79.626	77.42	22896	1.766.326 ^f	73.08	73.597	847	17.227	0.96	24	72.61	70.73
25	954	66.807 ^f	65.14	23850	1.837.144 ^f	72.76	73.325	1.207	18.434	1.00	25	72.28	71.28
26	954	84.188	82.04	24804	1.917.332 ^f	73.11	73.743	818	19.252	0.99	26	72.64	71.47
27	954	67.703 ^f	65.83	25758	1.988.036	72.84	73.519	538	19.790	0.99	27	72.57	71.84
28	954	66.897 ^f	65.34	26712	2.051.933 ^f	72.57	73.283	656	20.446	0.99	28	72.10	71.57
29	954	74.216 ^f	72.15	27666	2.126.149 ^f	72.62	73.315	824	21.270	0.99	29	72.15	71.41
30	954	72.783 ^f	70.88	28620	2.198.932 ^f	72.56	73.297	574	21.844	0.98	30	72.10	71.26
31	954	74.360 ^f	72.57	29574	2.273.293 ^f	72.55	73.332	670	22.514	0.99	31	72.09	71.24

* Tgl 2 mati lampu 7 jam (11 jam) Total: - 72.944
 * Tgl 29 mati lampu - R I 1 jam

Lampiran 13 Data Produksi