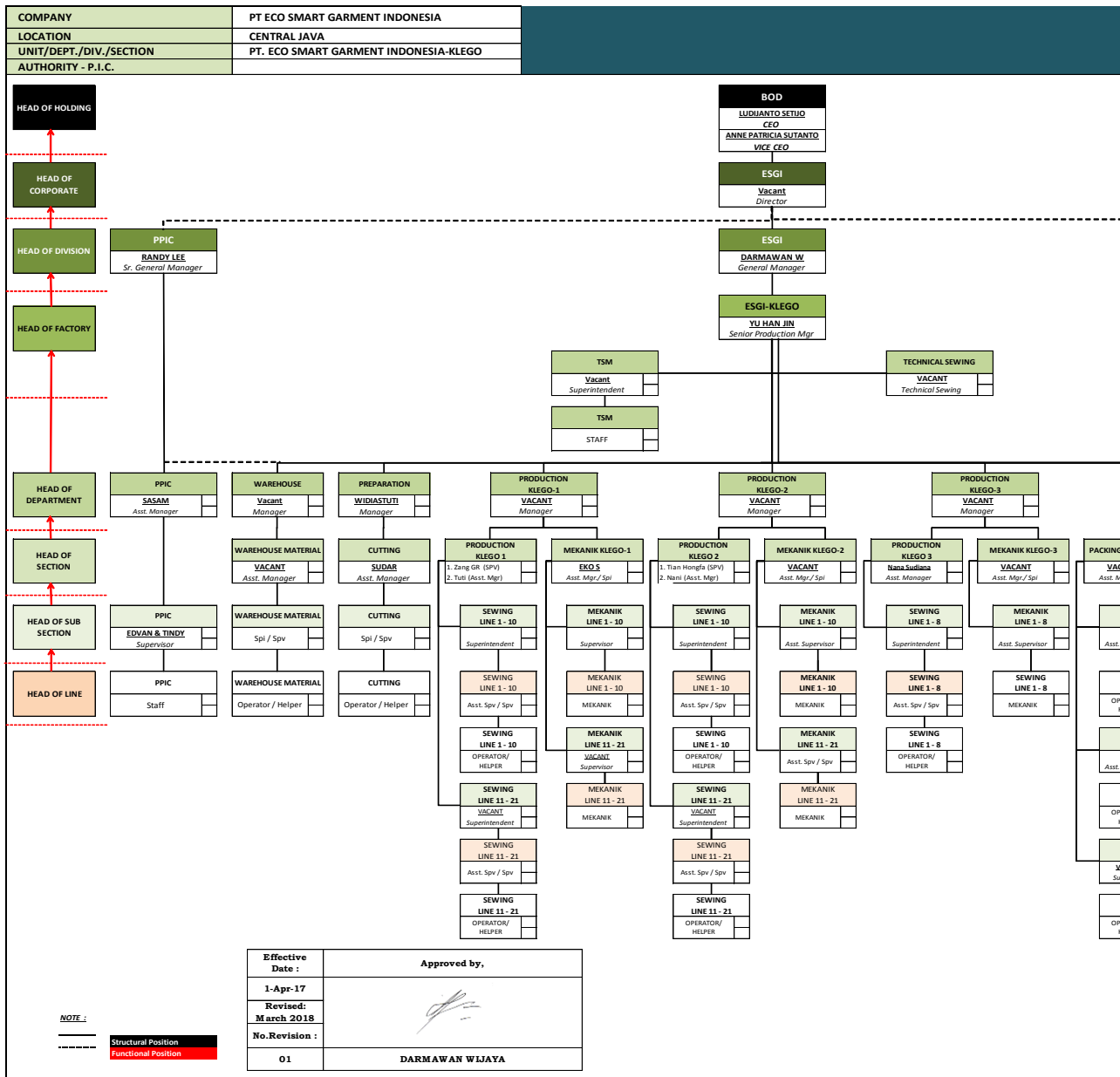


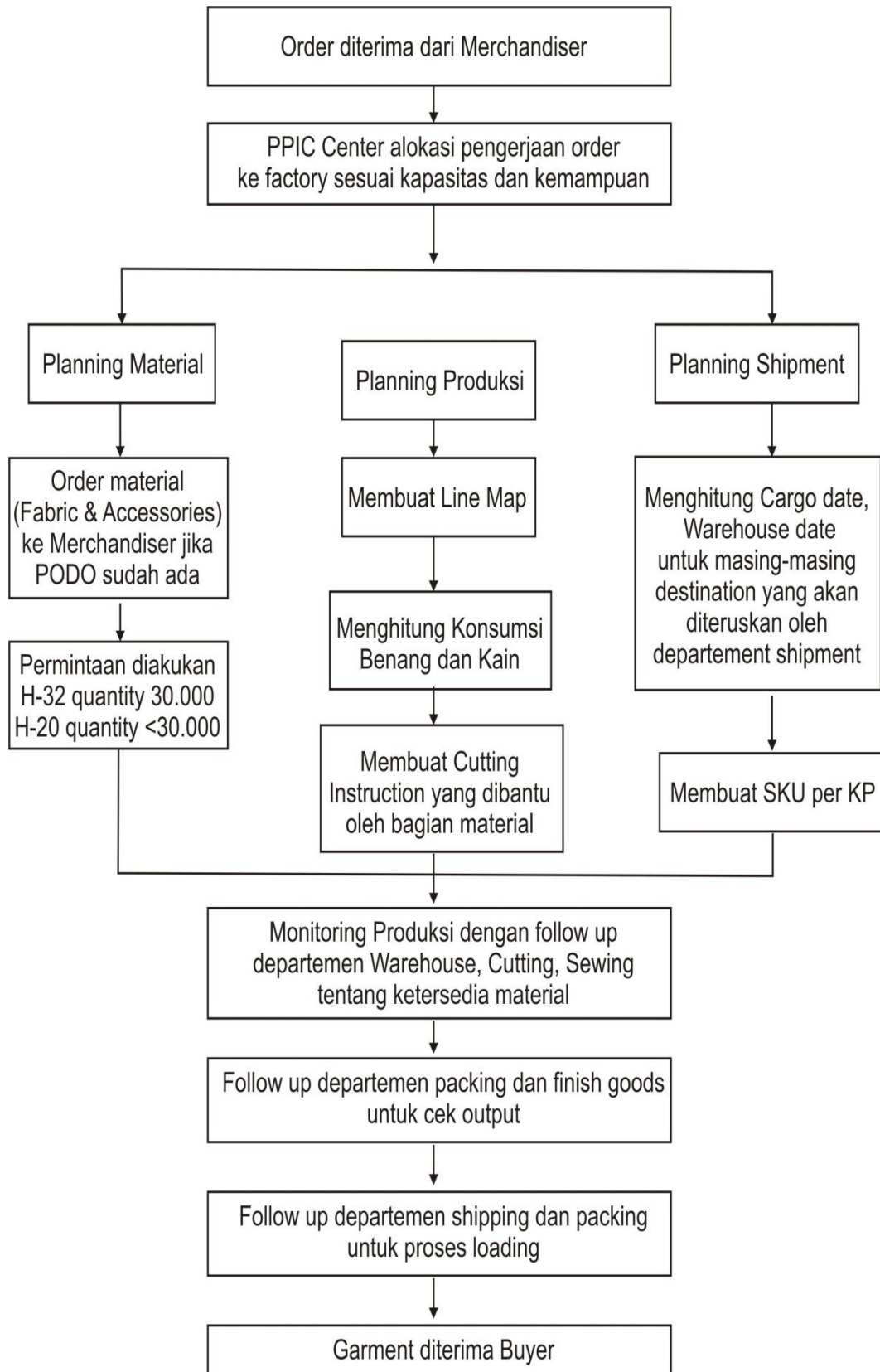
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LAMPIRAN



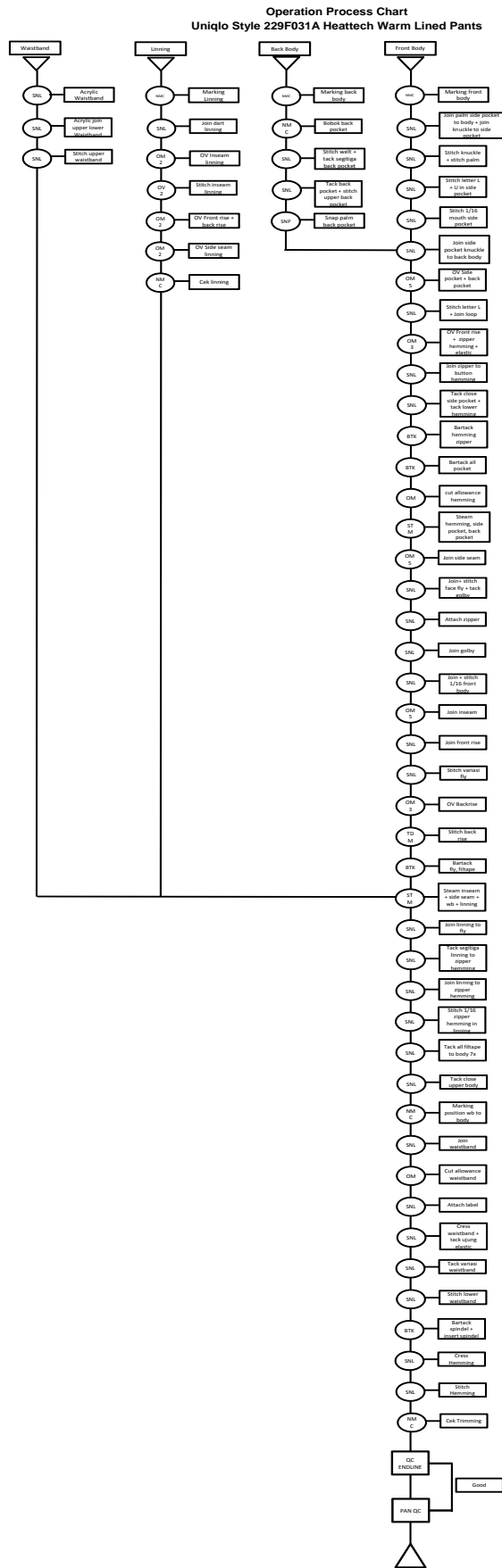
Lampiran 1 Struktur Organisasi PT. Eco Smart Garment Indonesia



Lampiran 2 Flow Chart PT. Eco Smart Garment Indonesia

QUALITY CONTROL			
	AS51	NMC	Trimming
	AS.48.1	SNL	Snap W/B
	AS47	SNL	Stitch Hemming
	AS46	SNL	Cress Hemming
	AS45	BTK	Bartack Spindel + Insert Spindel + Tack W/B
	AS44.2	SNL	Sitch lower waistband
	AS44.1	SNL	Sitch lower waistband
	AS43	SNL	Tack variasi waistband + tacking
	AS42	SNL	Cress waistband + tack ujung elastic
	AS41	SNL	Attach label
	AS40	OM	Cut allowance waistband
Marking position waistband	NMC	AS38	
	AS39	SNL	Join waistband to body
	AS37	SNL	Tack close upper waistband
	AS36	SNL	Tack all firtape to body 7x + turn body
	AS35	SNL	Stitch 1/16 zipper hemming in lining
	AS34.2	SNL	Join lining to zipper hemming
	AS34.1	SNL	Join lining to zipper hemming
Cek linning	NMC	AS31	
	AS33	BTK	Bartack hemming zipper
	AS32	SNL	Join lining to fly
	AS30	OM2	OV side seam
	AS29	MH2	Stitch fronrise + backrise
	AS28	OM2	OV fronrise + backrise lining
	AS27	MH2	Stitch inseam
	AS26	OM2	OV inseam lining
	AS25	SNL	Join dart linning
Steam Inseam + sideseam	STM	AS24	
	AS23	STM	Steam waistband, panel waistband, golby, lining all golby
	AS20	SNL	Stitch upper waistband
	AS19	SNL	Join upper lower waistband
	AS18	SNL	Acrylic waistband
	AS17	BTK	Bartack Fly + filltape + waistband
	AS16	TDM	Stitch backrise
	AS15	OM3	OV backrise
	AS14	SNL	Stitch variasi fly
	AS13	SNL	Join fronrise
	AS12	OM5	OV inseam
	AS11	SNL	Join + stitch 1/16 front body
	AS10	SNL	Join golby
	AS9	SNL	Attach zipper + stitch fly
	AS8	SNL	Join face fly + stitch + tack golby
	AS7	STM	Steam hemming, front pocket, back pocket
	AS6	OM5	OV sideseam
	AS5	OM	Cut allowance hemming
	AS4	BTK	Bartack all pocket
	AS3	BTK	Bartack hemming zipper
	AS2	SNL	Tack close side pocket + tack lower hemming
	AS1.3	SNL	Join zipper to button hemming
	AS1.2	SNL	Join zipper to button hemming
	AS1.1	SNL	Join zipper to button hemming
	A15	OM5	OV side pocket + back pocket
	A14	SNL	Stitch in letter L + join loop
	A13	SNL	Stitch letter L + U in side pocket
	A12	SNL	Stitch mount side pocket
	A11	SNC	Join side pocket knuckle to back body
	A10	SNL	Stitch knuckle + stitch palm + marking
	A9	SNL	Join palm back body to side body + join knuckle to side pocket
	A8	SNP	Snap palm back pocket
	A7	SNL	Tack back pocket + stitch upper back pocket
	A6	SNL	Stitch knuckle + join palm back pocket
Bobok back pocket	NMC	A4	
	A5	SNL	Tack segitiga back pocket + marking knuckle
	A3	OM3	OV fronrise + button hemming + elastic
Marking linning back + front body	NMC	A2	
	A1	NMC	Marking Front body + back body
	RAK SIAP INPUT		

Lampiran 3 Proses Produksi *Style* 229F031A Berdasarkan *Layout*



Lampiran 4 Operation Process Chart Heatech Warm Lined Pants Style 229F031A