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LAMPIRAN

Lampiran 1 Monitor output per jam

| TANGGAL LINE | | | OPERATION | TARGET / HRS | MONITOR OUT PUT PER JAM | | | | | | | | | | TOTAL / HARI |
|--|----------|-----------------|-----------|-----------------|-------------------------|---|---|---|---|----------------|----------|---------------|---|---|-----------------|
| NO | OPERATOR | ORDER TARGET | | | OUTPUT | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | |
| BAKAN PEMBESIKINAN | | | | | | | | | | | | | | | |
| 1 | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | |
| TOTAL OUTPUT | | | | | | | | | | | | | | | |
| BAKAN BADANAN | | | | | | | | | | | | | | | |
| 1 | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | |
| TOTAL OUTPUT | | | | | | | | | | | | | | | |
| BAKAN PEMASANGAN | | | | | | | | | | | | | | | |
| 1 | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | |
| TOTAL OUTPUT | | | | | | | | | | | | | | | |
| $EFF (\%) = \frac{\text{Set Hours} \times \text{Output}}{\text{Jml Opr} \times \text{Jam Kj} \times 1000} \times 100\% = \frac{X}{X} \times 100\% = X \times 100\% = ... \%$ | | | | | | | | | | | | | | | |
| | | | | | | | | | | Mengetahui, | Dicheck, | Dibuat oleh, | | | |
| | | | | | | | | | | Kabag Konfeksi | PIC | Leader Sewing | | | |

Lampiran 2 Perencanaan sewing mingguan

**RENCANA SEWING MINGGUAN
KONFEKSI 2C**

DHA
FM-00-PC-08-005

| NO | BUYER | ARTICLE | QTY | Tanggal Shipment | Tanggal Estimasi Sewing | KETERANGAN | | |
|----|-------------------------|---------------------------|-----------|------------------|-------------------------|------------|-------|-------------------|
| | | | | | | STD HRS | SMV | RO |
| 1 | TA BARBOUR | MSH4566BL74 | 52 PCS | 25-Jul-19 | 8-Jul-19 | 581.72 | 34.90 | 1930587 QTY=52 |
| 2 | " | MSH4567BE11 | 357 PCS | 25-Jul-19 | 8-Jul-19 | 446.77 | 26.81 | 1930598 QTY=720 |
| 3 | " | MSH4567GY52 | 150 PCS | 25-Jul-19 | 9-Jul-19 | 446.77 | 26.81 | 1930599 QTY=350 |
| 4 | " | MSH4049RE62 | 36 PCS | 25-Jul-19 | 9-Jul-19 | 454.55 | 27.27 | 1930599 QTY=333 |
| 5 | " | MSH4536GN91 | 60 PCS | 25-Jul-19 | 9-Jul-19 | 498.74 | 29.92 | 1930599 QTY=60 |
| 6 | " | MSH4536GY12 | 5 PCS | 25-Jul-19 | 9-Jul-19 | 498.74 | 29.92 | 1930599 QTY=50 |
| 7 | " | MSH4534BL33 | 220 PCS | 25-Jul-19 | 9-Jul-19 | 475.77 | 28.55 | 1930601 QTY=220 |
| 8 | " | MSH4534RE94 | 272 PCS | 25-Jul-19 | 10-Jul-19 | 475.77 | 28.55 | 1930601 QTY=272 |
| 9 | " | MSH4555BL33 | 675 PCS | 25-Jul-19 | 10-Jul-19 | 475.77 | 28.55 | 1930624 QTY=1675 |
| 10 | " | MSH4555BR71 | 261 PCS | 25-Jul-19 | 12-Jul-19 | 475.77 | 28.55 | 1930624 QTY=261 |
| 11 | " | MSH4555GY52 | 217 PCS | 25-Jul-19 | 12-Jul-19 | 475.77 | 28.55 | 1930624 QTY=517 |
| 12 | " | MSH4554GY52 | 50 PCS | 25-Jul-19 | 12-Jul-19 | 475.77 | 28.55 | 1930508 QTY=50 |
| | | | | | 2,355 | | | |
| 13 | JANIE & JACK | JJ/329681/JB11189K/FAL19. | 187 PCS | 12-Jul-19 | 8-Jul-19 | 422.27 | 25.34 | 1930533 QTY=3150 |
| 14 | " | JJ/329765/JB11189K/FAL19. | 3,000 PCS | 26-Jul-19 | 9-Jul-19 | 422.27 | 25.34 | 1930615 QTY=11095 |
| | | | | | 3,187 | | | |
| 15 | TALBOT | TALBOTS/193075107/FA19 | 577 PCS | 8-Jul-19 | 8-Jul-19 | 660.85 | 39.65 | 1930629 QTY=11942 |
| | " | TALBOTS/193075709/FA19 | 9,077 PCS | 12-Jul-19 | 8-Jul-19 | 648.79 | 38.93 | 1930647 QTY=13487 |
| | | | | | 9,654 | | | |
| 17 | TRUTEX | HKSP/07.19SP | 51 PCS | 15-Jul-19 | 8-Jul-19 | 226.61 | 13.60 | 1841499 QTY=144 |
| 18 | " | HKSP/07.19SP ADD | 84 PCS | 15-Jul-19 | 8-Jul-19 | 226.61 | 13.60 | 1841500 QTY=84 |
| 19 | " | HKSP/07.19SP ADD 2 | 72 PCS | 15-Jul-19 | 8-Jul-19 | 226.61 | 13.60 | 1841501 QTY=72 |
| 20 | " | LKSC/07.19SP | 72 PCS | 15-Jul-19 | 8-Jul-19 | 326.79 | 19.61 | 1841670 QTY=72 |
| 21 | " | HRSUJI/07.19SP | 72 PCS | 15-Jul-19 | 8-Jul-19 | 279.03 | 16.74 | 1841691 QTY=72 |
| 22 | " | LRSSUJI/07.19SP | 156 PCS | 15-Jul-19 | 8-Jul-19 | 349.18 | 20.95 | 1841699 QTY=156 |
| 23 | " | LSSSUJI/07.19SP | 60 PCS | 15-Jul-19 | 8-Jul-19 | 425.90 | 25.55 | 1930063 QTY=60 |
| " | " | BTSR815373/05.19SP | 898 PCS | 15-Jul-19 | 8-Jul-19 | 524.37 | 31.46 | 1930411 QTY=1101 |
| " | " | TXB10209/05.19SP | 649 PCS | 15-Jul-19 | 9-Jul-19 | 343.14 | 20.59 | 1930425 QTY=1727 |
| " | " | BTASE15858/07.19SP | 1,014 PCS | 15-Jul-19 | 10-Jul-19 | 307.80 | 18.47 | 1930630 QTY=198 |
| | | | | | 3,128 | | | |
| 27 | UNITED ARROW | UA/3111-199-2078/9510 | 446 PCS | 15-Jul-19 | 8-Jul-19 | 385.72 | 23.14 | 1930692 QTY=960 |
| 28 | " | UA/3111-199-2079/9511 | 862 PCS | 15-Jul-19 | 9-Jul-19 | 385.72 | 23.14 | 1930694 QTY=862 |
| | | | | | 1,308 | | | |
| 29 | US POLO | TY/USPL/SS20/DV.SMS/05JUL | 69 PCS | 10-Jul-19 | 8-Jul-19 | 517.38 | 31.04 | 1930774 QTY=69 |
| | | | 69 | | | | | |
| 30 | TORI RICHARD | TR/1949/25481/H'19 | 4,174 PCS | 15-Jul-19 | 8-Jul-19 | 348.36 | 20.90 | 1930640 QTY=4273 |
| | | | 4,174 | | | | | |
| 31 | LANDS END | LE/458479/BG BOY LS/JUL | 1,764 PCS | 15-Jul-19 | 9-Jul-19 | 398.47 | 23.91 | 1930724 QTY=1764 |
| 32 | " | LE/458481/MN LS/JUL | 1,036 PCS | 15-Jul-19 | 11-Jul-19 | 398.47 | 23.91 | 1930726 QTY=1036 |
| | | | 2,800 | | | | | |
| 33 | NZ UNIFORM | NZ/ST MAR/LS BL/JUL/19 | 229 PCS | 11-Jul-19 | 9-Jul-19 | 374.86 | 22.49 | 1930704 QTY=229 |
| | | | 229 | | | | | |
| | | QTY = 26.904 | 26,904 | | | | | |
| | | AH = 24.584 | | | | | | |
| | | EH = 13.521 | | | | | | |
| | | WH = 57.8 | | | | | | |
| | | EFF = 55 % | | | | | | |

Mengetahui,
[Signature]
Kusumiyati
Kabag Sewing

Sukoharjo, 08 Juli 2019
Dibuat oleh,
[Signature]
Dwi Hayati
PPIC

Lampiran 3 OPC order Janie and Jack boy's shirt JB 11335K/329765

