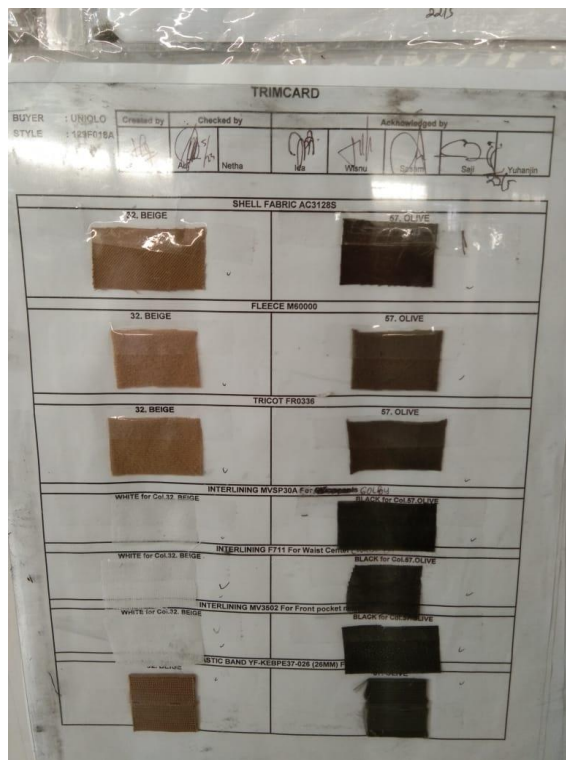


## DAFTAR PUSTAKA

- Fauzi, Z. Z. (2015). *Memasang Kancing*. Jakarta: Kementerian Perindustrian.
- Industri, P. (2019). *Buku Pedoman Praktik Kerja Lapangan*. Jakarta: Kementian Perindustrian.
- PT Pan Brother. (2019). Annual Report.
- S.ST, M. A. (2015). *Melakukan Pengukuran Waktu Proses Produksi*. Jakarta: Kementerian Perindustrian.
- Shaleh, H. (2015). *Pembuatan Pola Manual 2*. Jakarta: Kementerian Perindustrian.
- Somantri, K. (2015). *Membuat Pola Sesuai Style dan Spesifikasi Dengan Komputer 2*. Jakarta: Kementerian Perindustrian.
- Sutanto, H. (2015). *Operasi Perakitan Garmen*. Jakarta: Kementerian Perindustrian.
- Sutanto, H. (2015). *Pemilihan Mesin Garmen 1*. Jakarta: Kementerian Perindustrian.

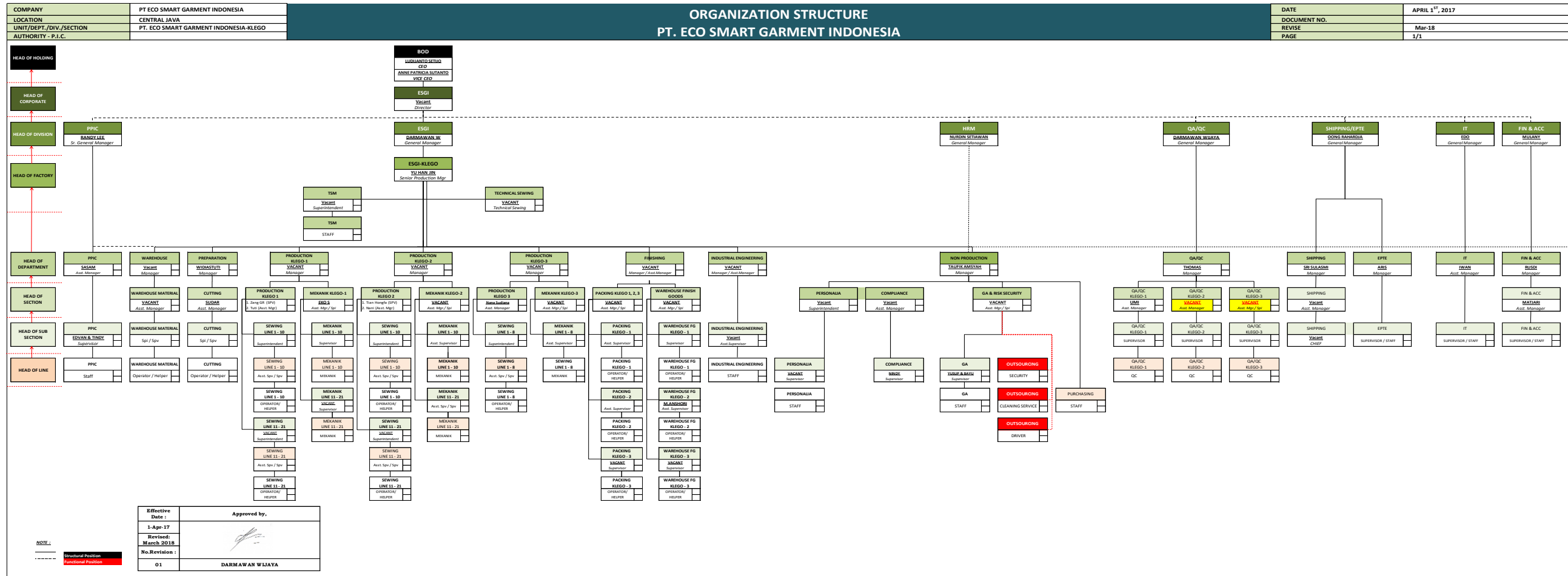
## LAMPIRAN



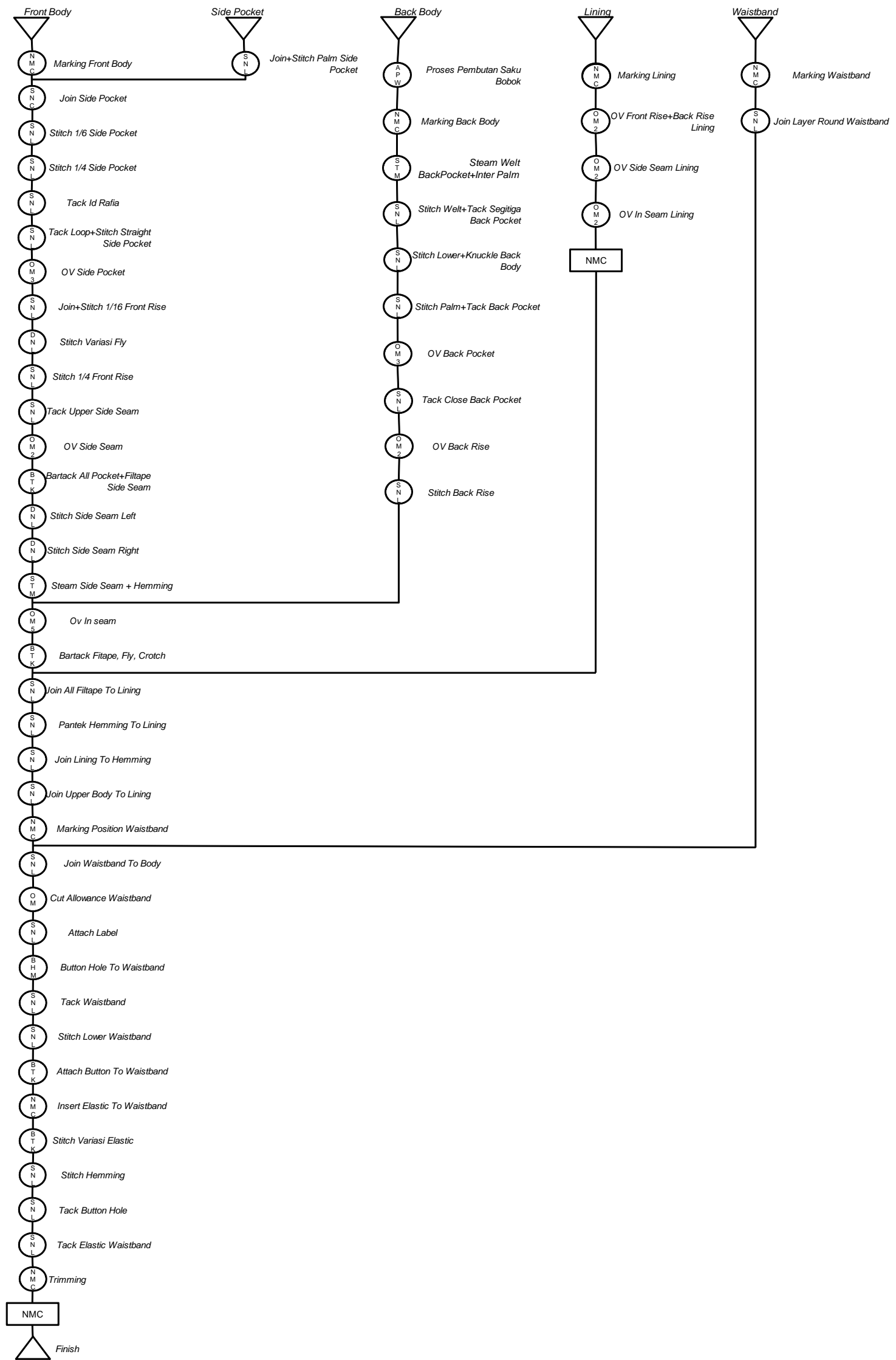
Lampiran 1 Komposisi Fabric Style Kids Warm Easy Pants

BULK		INSTRUCTION SHEET (12)		DATE: 2019/03/23		UNIQLO CO.,LTD.																																																																																																																																																																																																																	
SEASON	SAMPLE DESCRIPTION	SAMPLE No	PHASE	SUPPLIER	PATTERN No.	PATTERN																																																																																																																																																																																																																	
2019 FW	K Warm easy pants	129F017A/018A/038A	BULK	Panbrother	KPR 0377D	AKYAMA																																																																																																																																																																																																																	
<p>Fasten position: (Please fasten shell fabric and lining together at fasten position. (In case of pulling out the lining when undressing.) Please do this by stitch on the seam allowance directly or using tapes.</p> <p>They would waist gain can adjust. Please do not stretch the gain.</p> <p>Can be adjusted at waist button</p> <p>3/29 pattern no change. I remove elastic tape length. I checked your mock up for elastic.(3/27) It is OK. So please keep the size.</p> <p>Please choose from the following: ①JANY ACE CROWN(UKUNO Limited) ②APTAN COATS ③MENDON KING(UKUNO) ④LIN LIN GUNZE</p>			<table border="1"> <thead> <tr> <th>SIZE</th> <th>100</th> <th>110</th> <th>120</th> <th>130</th> <th>140</th> <th>150</th> <th>160</th> </tr> <tr> <th>US. EU. JPN. ALL. CH. H.</th> <th>3Y</th> <th>4-5Y</th> <th>6-7Y</th> <th>8-9Y</th> <th>10-11Y</th> <th>12-13Y</th> <th>14Y</th> </tr> </thead> <tbody> <tr> <td>① LENGTH</td> <td>57.6</td> <td>64.8</td> <td>71.6</td> <td>78.6</td> <td>84.8</td> <td>90.0</td> <td>94.8</td> </tr> <tr> <td>② FRONT RISE(Reference)</td> <td>21.0</td> <td>22.5</td> <td>23.1</td> <td>24.2</td> <td>25.3</td> <td>26.3</td> <td>27.4</td> </tr> <tr> <td>③ BACK RISE(Reference)</td> <td>25.5</td> <td>27.2</td> <td>28.9</td> <td>30.5</td> <td>32.2</td> <td>33.9</td> <td>35.6</td> </tr> <tr> <td>INSEAM</td> <td>38.0</td> <td>44.0</td> <td>50.0</td> <td>56.0</td> <td>61.0</td> <td>66.0</td> <td>69.0</td> </tr> <tr> <td>④ WAIST WIDTH (RELAXED)</td> <td>23.0</td> <td>24.0</td> <td>25.2</td> <td>27.0</td> <td>28.5</td> <td>30.0</td> <td>31.8</td> </tr> <tr> <td>⑤ WAIST WIDTH (STRETCHED)</td> <td>32.3</td> <td>34.3</td> <td>36.3</td> <td>38.3</td> <td>40.3</td> <td>42.3</td> <td>44.3</td> </tr> <tr> <td>⑥ WAIST BAND HEIGHT</td> <td>3.5</td> <td>3.5</td> <td>3.5</td> <td>3.5</td> <td>3.5</td> <td>3.5</td> <td>3.5</td> </tr> <tr> <td>⑦ HIP LENGTH</td> <td>13.9</td> <td>14.6</td> <td>15.3</td> <td>16.0</td> <td>16.7</td> <td>17.4</td> <td>18.1</td> </tr> <tr> <td>⑧ HIP WIDTH</td> <td>33.5</td> <td>35.5</td> <td>38.0</td> <td>40.5</td> <td>43.0</td> <td>45.5</td> <td>47.5</td> </tr> <tr> <td>⑨ RISING LENGTH</td> <td>19.5</td> <td>20.5</td> <td>21.5</td> <td>22.5</td> <td>23.5</td> <td>24.5</td> <td>25.5</td> </tr> <tr> <td>⑩ THIGH(Reference)</td> <td>20.4</td> <td>21.8</td> <td>23.4</td> <td>25.0</td> <td>26.8</td> <td>28.2</td> <td>29.6</td> </tr> <tr> <td>⑪ KNEE WIDTH FROM CROTCH</td> <td>14.5</td> <td>15.2</td> <td>16.2</td> <td>17.2</td> <td>18.2</td> <td>19.2</td> <td>20.2</td> </tr> <tr> <td>⑫ KNEE POSITION FROM CROTCH</td> <td>19.0</td> <td>21.0</td> <td>22.0</td> <td>25.0</td> <td>27.0</td> <td>29.0</td> <td>31.0</td> </tr> <tr> <td>⑬ BOTTOM WIDTH</td> <td>12.8</td> <td>12.8</td> <td>13.3</td> <td>13.8</td> <td>14.5</td> <td>15.2</td> <td>15.8</td> </tr> <tr> <td>A FRONT POCKET A</td> <td>4.7</td> <td>4.7</td> <td>5.0</td> <td>5.3</td> <td>5.6</td> <td>5.6</td> <td>5.9</td> </tr> <tr> <td>B FRONT POCKET B</td> <td>12.0</td> <td>12.0</td> <td>13.0</td> <td>14.0</td> <td>15.0</td> <td>15.0</td> <td>16.0</td> </tr> <tr> <td>C BACK POCKET C</td> <td>10.5</td> <td>11.0</td> <td>11.5</td> <td>12.0</td> <td>12.5</td> <td>13.0</td> <td>13.5</td> </tr> <tr> <td>C' BACK POCKET C'</td> <td>1.1</td> <td>1.1</td> <td>1.1</td> <td>1.1</td> <td>1.1</td> <td>1.1</td> <td>1.1</td> </tr> <tr> <td>D BACK POCKET D</td> <td>4.6</td> <td>4.9</td> <td>5.2</td> <td>5.5</td> <td>5.8</td> <td>6.1</td> <td>6.4</td> </tr> <tr> <td>E BACK POCKET E</td> <td>3.9</td> <td>4.2</td> <td>4.5</td> <td>4.8</td> <td>5.1</td> <td>5.4</td> <td>5.7</td> </tr> <tr> <td>F BACK POCKET F</td> <td>3.8</td> <td>3.8</td> <td>4.0</td> <td>4.2</td> <td>4.4</td> <td>4.6</td> <td>4.8</td> </tr> <tr> <td>H POCKET BAG H</td> <td>11.5</td> <td>12.1</td> <td>12.7</td> <td>13.3</td> <td>13.9</td> <td>14.5</td> <td>15.1</td> </tr> <tr> <td>I POCKET BAG I</td> <td>17.5</td> <td>17.5</td> <td>18.5</td> <td>19.5</td> <td>20.5</td> <td>20.5</td> <td>21.5</td> </tr> <tr> <td>J JET</td> <td>10.5</td> <td>10.5</td> <td>11.5</td> <td>12.5</td> <td>13.5</td> <td>13.5</td> <td>14.5</td> </tr> </tbody> </table>					SIZE	100	110	120	130	140	150	160	US. EU. JPN. ALL. CH. H.	3Y	4-5Y	6-7Y	8-9Y	10-11Y	12-13Y	14Y	① LENGTH	57.6	64.8	71.6	78.6	84.8	90.0	94.8	② FRONT RISE(Reference)	21.0	22.5	23.1	24.2	25.3	26.3	27.4	③ BACK RISE(Reference)	25.5	27.2	28.9	30.5	32.2	33.9	35.6	INSEAM	38.0	44.0	50.0	56.0	61.0	66.0	69.0	④ WAIST WIDTH (RELAXED)	23.0	24.0	25.2	27.0	28.5	30.0	31.8	⑤ WAIST WIDTH (STRETCHED)	32.3	34.3	36.3	38.3	40.3	42.3	44.3	⑥ WAIST BAND HEIGHT	3.5	3.5	3.5	3.5	3.5	3.5	3.5	⑦ HIP LENGTH	13.9	14.6	15.3	16.0	16.7	17.4	18.1	⑧ HIP WIDTH	33.5	35.5	38.0	40.5	43.0	45.5	47.5	⑨ RISING LENGTH	19.5	20.5	21.5	22.5	23.5	24.5	25.5	⑩ THIGH(Reference)	20.4	21.8	23.4	25.0	26.8	28.2	29.6	⑪ KNEE WIDTH FROM CROTCH	14.5	15.2	16.2	17.2	18.2	19.2	20.2	⑫ KNEE POSITION FROM CROTCH	19.0	21.0	22.0	25.0	27.0	29.0	31.0	⑬ BOTTOM WIDTH	12.8	12.8	13.3	13.8	14.5	15.2	15.8	A FRONT POCKET A	4.7	4.7	5.0	5.3	5.6	5.6	5.9	B FRONT POCKET B	12.0	12.0	13.0	14.0	15.0	15.0	16.0	C BACK POCKET C	10.5	11.0	11.5	12.0	12.5	13.0	13.5	C' BACK POCKET C'	1.1	1.1	1.1	1.1	1.1	1.1	1.1	D BACK POCKET D	4.6	4.9	5.2	5.5	5.8	6.1	6.4	E BACK POCKET E	3.9	4.2	4.5	4.8	5.1	5.4	5.7	F BACK POCKET F	3.8	3.8	4.0	4.2	4.4	4.6	4.8	H POCKET BAG H	11.5	12.1	12.7	13.3	13.9	14.5	15.1	I POCKET BAG I	17.5	17.5	18.5	19.5	20.5	20.5	21.5	J JET	10.5	10.5	11.5	12.5	13.5	13.5	14.5
SIZE	100	110	120	130	140	150	160																																																																																																																																																																																																																
US. EU. JPN. ALL. CH. H.	3Y	4-5Y	6-7Y	8-9Y	10-11Y	12-13Y	14Y																																																																																																																																																																																																																
① LENGTH	57.6	64.8	71.6	78.6	84.8	90.0	94.8																																																																																																																																																																																																																
② FRONT RISE(Reference)	21.0	22.5	23.1	24.2	25.3	26.3	27.4																																																																																																																																																																																																																
③ BACK RISE(Reference)	25.5	27.2	28.9	30.5	32.2	33.9	35.6																																																																																																																																																																																																																
INSEAM	38.0	44.0	50.0	56.0	61.0	66.0	69.0																																																																																																																																																																																																																
④ WAIST WIDTH (RELAXED)	23.0	24.0	25.2	27.0	28.5	30.0	31.8																																																																																																																																																																																																																
⑤ WAIST WIDTH (STRETCHED)	32.3	34.3	36.3	38.3	40.3	42.3	44.3																																																																																																																																																																																																																
⑥ WAIST BAND HEIGHT	3.5	3.5	3.5	3.5	3.5	3.5	3.5																																																																																																																																																																																																																
⑦ HIP LENGTH	13.9	14.6	15.3	16.0	16.7	17.4	18.1																																																																																																																																																																																																																
⑧ HIP WIDTH	33.5	35.5	38.0	40.5	43.0	45.5	47.5																																																																																																																																																																																																																
⑨ RISING LENGTH	19.5	20.5	21.5	22.5	23.5	24.5	25.5																																																																																																																																																																																																																
⑩ THIGH(Reference)	20.4	21.8	23.4	25.0	26.8	28.2	29.6																																																																																																																																																																																																																
⑪ KNEE WIDTH FROM CROTCH	14.5	15.2	16.2	17.2	18.2	19.2	20.2																																																																																																																																																																																																																
⑫ KNEE POSITION FROM CROTCH	19.0	21.0	22.0	25.0	27.0	29.0	31.0																																																																																																																																																																																																																
⑬ BOTTOM WIDTH	12.8	12.8	13.3	13.8	14.5	15.2	15.8																																																																																																																																																																																																																
A FRONT POCKET A	4.7	4.7	5.0	5.3	5.6	5.6	5.9																																																																																																																																																																																																																
B FRONT POCKET B	12.0	12.0	13.0	14.0	15.0	15.0	16.0																																																																																																																																																																																																																
C BACK POCKET C	10.5	11.0	11.5	12.0	12.5	13.0	13.5																																																																																																																																																																																																																
C' BACK POCKET C'	1.1	1.1	1.1	1.1	1.1	1.1	1.1																																																																																																																																																																																																																
D BACK POCKET D	4.6	4.9	5.2	5.5	5.8	6.1	6.4																																																																																																																																																																																																																
E BACK POCKET E	3.9	4.2	4.5	4.8	5.1	5.4	5.7																																																																																																																																																																																																																
F BACK POCKET F	3.8	3.8	4.0	4.2	4.4	4.6	4.8																																																																																																																																																																																																																
H POCKET BAG H	11.5	12.1	12.7	13.3	13.9	14.5	15.1																																																																																																																																																																																																																
I POCKET BAG I	17.5	17.5	18.5	19.5	20.5	20.5	21.5																																																																																																																																																																																																																
J JET	10.5	10.5	11.5	12.5	13.5	13.5	14.5																																																																																																																																																																																																																
<p>Front SIDE</p> <p>BACK SIDE</p> <p>double folded 2.0cm st.</p> <p>1.5cm</p> <p>[tag loop position] inside of left pocket.</p>			<table border="1"> <thead> <tr> <th rowspan="2">CUTTING (Marking)</th> <th colspan="2">WAVE DIRECTION</th> <th colspan="2">PATTERN MATCHING</th> </tr> <tr> <th>ONE WAY / PCE</th> <th>NOT REQUIRED</th> <th>PATTERN MATCHING</th> <th>NOT REQUIRED</th> </tr> </thead> <tbody> <tr> <td>STITCH</td> <td>YanCoast</td> <td>3.0mm Interlock</td> <td>LINING</td> <td>FULL</td> </tr> <tr> <td>TOP STITCH</td> <td>#50/3</td> <td>13 stitching</td> <td></td> <td></td> </tr> <tr> <td>RUN STITCH</td> <td>#50/3</td> <td>13 stitching</td> <td></td> <td></td> </tr> <tr> <td>OVERLOCK</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="2">BUTTON HOLE</td> <td colspan="2">BUTTON</td> <td></td> </tr> <tr> <td>Shirt</td> <td>Vertical</td> <td>23mm x 1</td> <td></td> <td>belt(inside)</td> </tr> <tr> <td colspan="2">TRICOT</td> <td colspan="2">front pocket bag, back pocket bag</td> <td></td> </tr> <tr> <td colspan="2">thin padded interlining</td> <td colspan="2">front facing, back pocket opening</td> <td></td> </tr> <tr> <td colspan="2">interlining</td> <td colspan="2">belt hole</td> <td></td> </tr> </tbody> </table>					CUTTING (Marking)	WAVE DIRECTION		PATTERN MATCHING		ONE WAY / PCE	NOT REQUIRED	PATTERN MATCHING	NOT REQUIRED	STITCH	YanCoast	3.0mm Interlock	LINING	FULL	TOP STITCH	#50/3	13 stitching			RUN STITCH	#50/3	13 stitching			OVERLOCK					BUTTON HOLE		BUTTON			Shirt	Vertical	23mm x 1		belt(inside)	TRICOT		front pocket bag, back pocket bag			thin padded interlining		front facing, back pocket opening			interlining		belt hole																																																																																																																																																												
CUTTING (Marking)	WAVE DIRECTION		PATTERN MATCHING																																																																																																																																																																																																																				
	ONE WAY / PCE	NOT REQUIRED	PATTERN MATCHING	NOT REQUIRED																																																																																																																																																																																																																			
STITCH	YanCoast	3.0mm Interlock	LINING	FULL																																																																																																																																																																																																																			
TOP STITCH	#50/3	13 stitching																																																																																																																																																																																																																					
RUN STITCH	#50/3	13 stitching																																																																																																																																																																																																																					
OVERLOCK																																																																																																																																																																																																																							
BUTTON HOLE		BUTTON																																																																																																																																																																																																																					
Shirt	Vertical	23mm x 1		belt(inside)																																																																																																																																																																																																																			
TRICOT		front pocket bag, back pocket bag																																																																																																																																																																																																																					
thin padded interlining		front facing, back pocket opening																																																																																																																																																																																																																					
interlining		belt hole																																																																																																																																																																																																																					

Lampiran 2 Data Ukuran Style Kids Warm Easy Pants



Lampiran 3 Struktur organisai PT Eco Smart Garment Indonesia



Lampiran 4 Operation process chart Kids Warm Easy Pants