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Lampiran

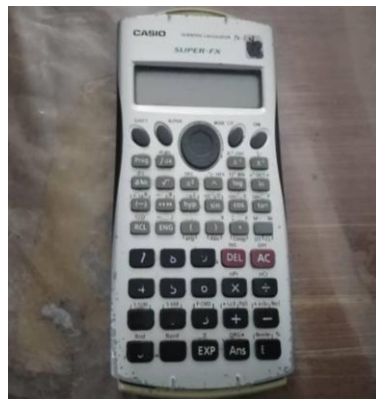
Lampiran 1 Wrap Block



Lampiran 2 Timbangan



Lampiran 3 Kalkulator



Lampiran 4 Hasil Pengujian Grain Mesin Speed Frame Nomor 1

12

SF-01 126,5 -

Date	No.	1	2	Ket
Shft	Spd			
01	16	1052	$\bar{x} = 10678$ (2209) $CV\% = 0.49$ $NE = 0.971$	
	17	1048		
	18	1047		
	19	1050		
	20	1048		
	21	1049		
	22	1052		
	23	1049		
	24	1051		
	25	1048		
02	16	1099	$\bar{x} = 10925$ (2400) $CV\% = 0.50$ $NE = 0.971$	
	17	1094		
	18	1099		
	19	1087		
	20	1087		
	21	1096		
	22	1099		
	23	1088		
	24	1094		
	25	1084		
03	16	1080		
	20	1082		
	21	1075		

Lampiran 5 Hasil Pengujian Grain Mesin Speed Frame Nomor 2

16	1287	$\bar{x} = 128.04$ $CV\% = 0.39$ $NE = 0.970$		
17	1296			
18	1283			
19	1282			
20	1280			
21	1288			
01	16	1286	$\bar{x} = 128.05$ (2209) $CV\% = 0.41$ $NE = 0.969$	
	17	1292		
	18	1289		
	19	1286		
	20	1283		
	21	1283		
	22	1282		
	23	1289		
	24	1286		
	25	1291		
02	16	1284	$\bar{x} = 128.01$ (2400) $CV\% = 0.35$ $NE = 0.968$	
	17	1288		
	18	1288		
	19	1281		
	20	1283		
	21	1280		
	22	1283		
	23	1280		
	24	1280		
	25	1281		

Lampiran 6 Hasil Pengujian Grain Mesin Speed Frame Nomor 3

SF-03

Date	No.	1	2	Ket
Shft	Spd			
16/09. 01	16	78.5	$\bar{x} = 78.52$ $CV\% = 0.81$ $NE = 1.591$	
	17	77.8		
	18	79.5		
	19	77.9		
	20	79.7		
	21	79.0		
	22	79.0		
	23	78.4		
	24	77.9		
	25	78.5		
02	16	1280	$\bar{x} = 128.02$ $CV\% = 0.55$ $NE = 0.968$	
	17	1283		
	18	1284		
	19	1281		
	20	1283		
	21	1280		
	22	1281		
	23	1283		
	24	1280		
	25	1285		

Lampiran 7 Hasil Pengujian Grain Mesin Speed Frame Nomor 4

No	Spk	\bar{x}	Ke
C ₁	1	123.2	$\bar{x} = 124.16$ $Cv\% = 0.44$ $Nc = 1.006$
	2	113.8	
	3	129.1	
	69	129.5	
	70	129.6	
	71	123.9	
	72	129.7	
	138	129.9	
	139	-	
	40	-	
C ₂	4	12.0	$\bar{x} = 129.82$ $Cv\% = 0.26$ $Nc = 1.001$
	5	129.7	
	6	125.9	
	67	129.3	
	68	126.0	
	73	129.5	
	74	129.9	
	135	-	
	136	-	
	137	-	
7	125.5		
	125.6		

Lampiran 8 Hasil Pengujian Grain Mesin Speed Frame Nomor 5

A	1	120.2	$\bar{x} = 129.58$ $Cv\% = 0.58$ $Nc = 1.003$
	2	120.0	
	3	126.5	
	69	124.3	
	70	124.8	
	71	125.5	
	72	123.1	
	138	129.2	
	139	123.9	
	140	124.3	
C ₃	4	124.6	$\bar{x} = 129.76$ $Cv\% = 0.39$ $Nc = 1.001$
	5	124.6	
	6	125.2	
	69	124.5	
	68	123.9	
	73	125.5	
	74	124.7	
	135	124.9	
	136	124.7	
	137	126.0	
A ₁	7	123.6	$\bar{x} = 124.08$ $Cv\% = 0.61$ $Nc = 1.007$
	8	125.4	
	9	123.6	
	65	128.0	
	66	124.1	
	75	124.0	
	76	124.9	
	132	124.1	
	133	123.0	
	134	123.1	

Lampiran 9 Hasil Pengujian Grain Mesin Speed Frame Nomor 6

7	162	124.5	$Nc = 0.997$
	163	125.3	
	164	125.12	
	165	123.19	
C ₄	10	125.14	$\bar{x} = 129.28$ $Cv\% = 0.55$ $Nc = 1.006$
	11	124.9	
	63	124.9	
	64	123.7	
	77	124.6	
	77	125.2	
	78	123.9	
	139	123.6	
	140	124.0	
	141	123.6	
11	123.3	$\bar{y} = 124.9$ Cool gas 2300	
	124.2		
	124.9		
63	45.6		

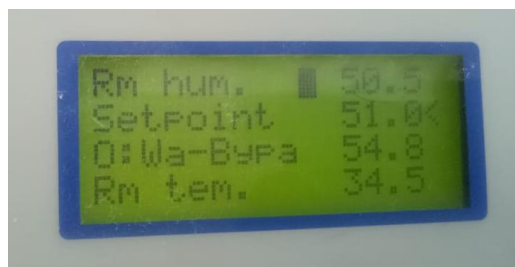
Lampiran 10 Hasil Pengujian Grain Mesin *Speed Frame* Nomor 4 *Spindle* 139



Lampiran 11 Hasil Pengujian Grain Mesin *Speed Frame* Nomor 4 *Spindle* 140



Lampiran 12 Suhu dan RH Ruangan



Lampiran 13 Area Lingkungan Mesin Speed Frame



Lampiran 14 Jadwal Scouring Mesin Speed Frame

JADWAL SCOURING MESIN

PERIODIC 1 Bulan 2-pagi

NO MACHINE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE
S01	27-10-18	28-11-18	19-12-18	19-1-19	23-1-19	23-2-19	1-3-19	1-4-19	16-4-19
S02	24-10-18	24-11-18	23-12-18	23-1-19	20-12-18	20-1-19	23-1-19	23-2-19	2-3-19
S03	24-10-18	24-11-18	26-11-18	26-12-18	15-11-18	15-12-18	20-12-18	20-01-19	19-1-19
S04	02-11-18	02-12-18	23-12-18	23-1-19	29-1-19	29-2-19	5-03-19	5-04-19	10-4-19
S05	15-10-18	15-11-18	3-12-18	3-1-19	7-1-19	7-2-19	7-2-19	7-3-19	12-3-19
S06	23-10-18	23-11-18	21-12-18	21-01-19	28-1-19	28-2-19	8-3-19	8-4-19	15-4-19

NO MACHINE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE
S01	27-6-19	29-6-19	19-7-19	8-7-19	22-7-19	20-7-19	8-8-19	26-7-19	6-8-19
S02	27-5-19	15-6-19	15-7-19	29-7-19	12-8-19	14-8-19	28-8-19	27-8-19	10-9-19
S03	11-3-19	18-3-19	18-4-19	20-4-19	20-5-19	17-6-19	12-7-19	27-6-19	23-7-19
S04	22-3-19	22-4-19		13-5-19	13-6-19	17-6-19	18-7-19	26-7-19	4-8-19
S05	8-5-19	30-4-19	30-5-19	14-5-19	14-6-19	18-6-19	18-7-19	13-8-19	8-8-19
S06	20-6-19	20-6-19	20-7-19	17-5-19	31-7-19	31-7-19	13-8-19	13-8-19	8-8-19

Lampiran 15 Jadwal Ganti Top Apron Mesin Speed Frame

JADWAL GANTI TOP APRON

PERIODIC 15 Hari / 1x Turun

NO MACHINE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE
S01	19-12-18	18-6-18	22-1-19	22-2-20					
S02	13-1-19	13-2-19	23-1-19	23-2-20					
S03	21-2-19	21-3-19	9-1-19	9-2-20					
S04	23-1-19	23-2-19	28-4-19	29-10-20					
S05	22-11-18	22-12-18	8-1-19	8-2-20					
S06	6-5-19	21-11-18	30-4-19	30-10-20					

NO MACHINE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE
S01									
S02									
S03									
S04									
S05									
S06									

NO MACHINE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE	DUE DATE	ACTUAL DATE
S01									
S02									
S03									
S04									
S05									
S06									

Lampiran 16 Hasil Pengujian *Sliver* pada *Spindle* 139



Lampiran 17 Hasil Pengujian *Sliver* pada *Spindle* 140



Lampiran 18 Apron



Lampiran 19 Data Pengecekan Spacer Mesin Speed Frame

The image shows three sheets of handwritten data on grid paper, organized into columns. Each sheet contains a grid of small boxes, many of which are filled with handwritten characters, likely representing inspection results or measurements. The data is organized into columns, with some columns containing multiple rows of data. The handwriting is in black ink on a white grid background. The sheets are slightly overlapping, with the rightmost sheet being the most prominent. The data appears to be a detailed record of machine spacer inspections, with various columns likely representing different parameters or components of the machine. The overall layout is systematic and organized, typical of a technical inspection log.

PERNYATAAN TATA TERTIB
PRAKTIK KERJA LAPANGAN MAHASISWA
AKADEMI KOMUNITAS INDUSTRI TEKSTIL DAN PRODUK TEKSTIL
SURAKARTA

Yang bertanda tangan di bawah ini, saya mahasiswa Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta:

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NIM/Program Studi : 1701048/Teknik Pembuatan Benang

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Menyatakan akan melaksanakan Praktik Kerja Lapangan dengan ketentuan sebagai berikut:

1. Bersedia menaati semua peraturan dan tata tertib yang berlaku di lembaga/pabrik/perusahaan, dan menjaga sopan santun.
2. Bersedia menjalankan pekerjaan-pekerjaan seperti karyawan pada lembaga/perusahaan/pabrik tempat Praktik Kerja Lapangan.
3. Akan memberikan laporan mingguan yang telah disahkan oleh lembaga/pabrik/perusahaan tekstil dan garmen kepada dosen pembimbing di Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta.
4. Setelah menyelesaikan Praktik Kerja Lapangan, segera melaporkan dan menyerahkan laporan Praktik Kerja Lapangan kepada Ketua Program Studi Teknik Pembuatan Benang disertai dengan surat keterangan selesai Praktik Kerja Lapangan dari lembaga/pabrik/perusahaan.
5. Bersedia menerima sanksi akademik maupun administrasi, apabila selama Praktik Kerja Lapangan melanggar ketentuan atau peraturan lembaga/pabrik/perusahaan atau Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta bila dipandang berbuat sesuatu yang dapat merugikan nama baik almamater.

Mengetahui,

Surakarta, September 2019

Ketua Program Studi
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