

DAFTAR PUSTAKA

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Hasil pengamatan Praktek Kerja Lapangan di PT. Excellence Qualities Yarn

Department Production PT. Excellence Qualities Yarn

Department Maintenance PT. Excellence Qualities Yarn

Department Quality Control PT. Excellence Qualities Yarn

Department HRD PT. Excellence Qualities Yarn

Buku pedoman Praktik Kerja Lapangan Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta tahun 2019

<https://googleweblight.com/i?u=https://www.textileworld.com/textile-world/new-products/2015/03/the-new-autocorner-6-from-schlafhorst-the-best-original-ever/&hl=id-ID> (*Winding Autocorner 6*, diakses tanggal 20 Agustus 2019)

<https://googleweblight.com/i?u=https://docplayer.info/196611-Minimasi-defect-produk-dengan-konsep-six-sigma.html&hl=id-ID> (Penyebab *cones defect*, diakses tanggal 23 Agustus 2019)

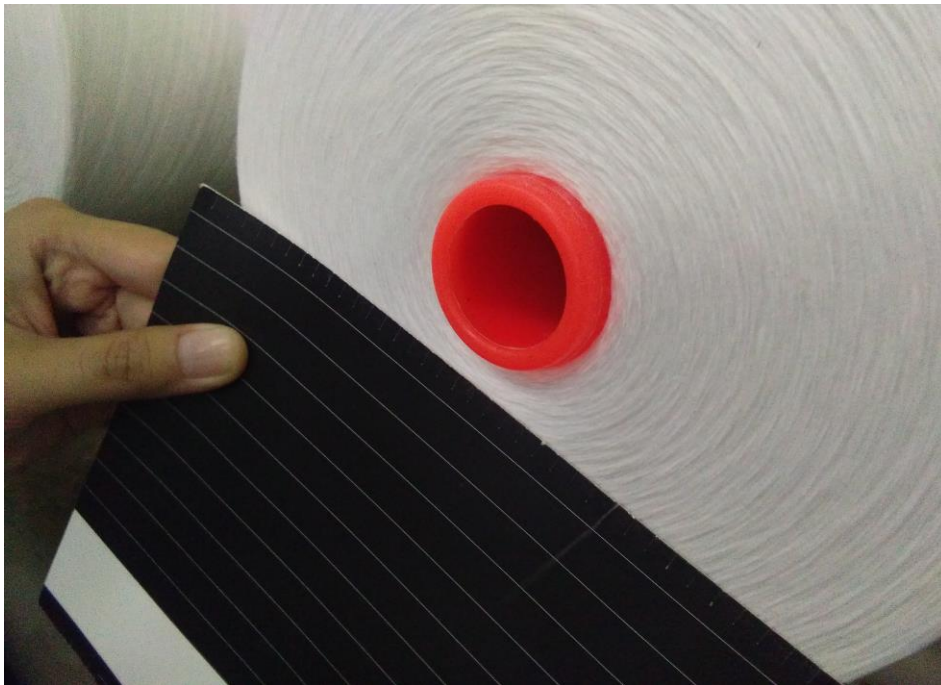
Lampiran

Lampiran 1. Jumlah *cones defect* selama tanggal 12-19 Agustus perhari:

Tanggal	Nomor Mesin	Nomer <i>Spindle</i>	<i>Whiskres</i>	<i>Lapping</i>
12	<i>Winding 9</i>	77	13	6
13	<i>Winding 8</i>	44	14	3
14	<i>Winding 7</i>	72	6	2
15	<i>Winding 6</i>	31	12	4
16	<i>Winding 5</i>	23	17	1
17	<i>Winding 4</i>	15	6	5
18	<i>Winding 3</i>	54	2	2
19	<i>Winding 2</i>	39	9	7
20	<i>Winding 1</i>	51	8	4

Sumber : *Daily Check* Produksi Unit 2

Lampiran 2. Benang *Whiskres*



Sumber : Dokumen Pribadi

Lampiran 3. Benang *Lapping*



Sumber : Dokumen Pribadi