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LAMPIRAN

Lampiran 1

Operational Process pembuatan Chart Style H154 Man Jacket

PART	PROCESS CODE	PROCESS BREAKDOWN PROCESS DESCRIPTION	WC
FRONT BODY (JACKET)		JOIN FC WELT SIDE POCKET 19 cm (WITH INTERLINING)	SNL
FRONT BODY (JACKET)		STITCH 1/16 FC WELT POCKET	SNL
FRONT BODY (JACKET)	PATCH PKT	LASER BEMISH WELT PATCH PCKET	LASER
FRONT BODY (JACKET)		ATTACH BEMISH WELT PATCH POCKET	UTP
FRONT BODY (JACKET)		OVERLAP BONDING WELT POCKET	UTW
FRONT BODY (JACKET)		PRESS WELT POCKET	HNP
FRONT BODY (JACKET)		SEAMSEAL WELT POCKET	SSM
FRONT BODY (JACKET)		HANPRESS WELT POCKET	HNP
FRONT BODY (JACKET)		TACK DART CARGO POCKET 8 cm 4x	SNL
FRONT BODY (JACKET)		JOIN PATCH POCKET	SNL
FRONT BODY (JACKET)		JOIN SIDE PANEL POCKET	SNL
FRONT BODY (JACKET)		SEAMSEAL SIDE PANEL POCKET	SSM
FRONT BODY (JACKET)		HAND PRESS SIDE PANEL POCKET	HNP
FRONT BODY (JACKET)	SIDE PKT	TACK END OF ZIP POCKET	SNL
FRONT BODY (JACKET)		INSERT PULLER TO ZIPPER	NMC
FRONT BODY (JACKET)		ATT ZIPPER POCKET U SHAPE	SNL
FRONT BODY (JACKET)		BARTACK ZIPPER POCKET	BTK
FRONT BODY (JACKET)		JOIN INSIDE WELT TO ZIPPER STRGHT	SNL
FRONT BODY (JACKET)		JOIN FC FOR SEAMSEAL TO INSIDE ZIPPER POCKET	SNL
FRONT BODY (JACKET)		STITCH CLOSE ZIPPER POCKET AFTER JOIN	SNL
FRONT BODY (JACKET)		SEAMSEAL IN SIDE ZIP POCKET W FACING	SSM
FRONT BODY (JACKET)		HAND PRESS INSIDE ZIPPER POCKET	HNP
FRONT BODY (JACKET)		JOIN PALM TO AROUND MIDDLE FBY	SNC
FRONT BODY (JACKET)		JOIN POCKET SQUARE TO SIDE SEAM	SNL
FRONT BODY (JACKET)	FLAP	JOIN INTERLINING TO FLAP PKT SQR	SNL
FRONT BODY (JACKET)		STITCH EDGE FLAP POCKET SQR	SNL
FRONT BODY (JACKET)		LASER BEMISH FLAP POCKET	LASER
FRONT BODY (JACKET)		ATTACH BEMISH FLAP POCKET	STM
FRONT BODY (JACKET)		ATTACH INNER OUTHER FLAP POCKET	STM
FRONT BODY (JACKET)		PRESS FLAP POCKET	HNP
FRONT BODY (JACKET)		STITCH CLOSE FLAP POCKET	SNL
FRONT BODY (JACKET)		JOIN INSIDE FLAP TO POCKET	SNL

Lampiran 1 *Operational Process Chart* pembuatan *Man Jacket Style H154*

PART	PROCESS CODE	PROCESS BREAKDOWN PROCESS DESCRIPTION	WC
FRONT BODY (JACKET)		JOIN FRONT YOKE	SNC
FRONT BODY (JACKET)		SEAMSEAL FRONT YOKE	SSM
FRONT BODY (JACKET)		HAND PRESS FRONT YOKE	HNP
FRONT BODY (JACKET)		SEAM SEAL FRONT BODY W 4 POCKETS	SSM
FRONT BODY (JACKET)		HAND PRESS FR BODY W POCKET	HNP
BACK BODY		ATT LOGO TO BACK YOKE	SNL
BACK BODY		JOIN INNER TO OUTER HALF MOON	SNL
BACK BODY	OVERLAY BACK YOKE	LASER BEMISH PATCH DECORATIVE	LASER
BACK BODY		ATTACH BEMISH PATCH PANEL	STM
BACK BODY		ATT BACKING PATCH DECORATIVE	STM
BACK BODY		PRESS DECORATIVE PANEL	HNP
BACK BODY		JN HALF MOON CRV T BBY DRCT STCH 35 cm	SNL
SLEEVE	SIDE PNL	JOIN FC CUFF TO SIDE PANL SLV	SNL
SLEEVE		STCH FC CUFF (STRAIGHT)	SNL
SLEEVE		CUT ELASTIC	NMC
SLEEVE		TACK ELASTIC TO CUFF 12 cm	SNL
SLEEVE		HEM CUFF FULL ELASTIC CLN FNSH STRIGH	DNL
SLEEVE		JOIN SIDE PANEL TO SLV 70 cm	SNC
SLEEVE		JOIN SIDE SEAM SLV 50 cm	SNC
SLEEVE		HEMMING INNER HALF CUFF	SNL
SLEEVE	HALF CUFF	LASER BEMISH HEM CUFF	LASER
SLEEVE		ATTACH BEMISH HEM CUFF	STM
SLEEVE		STEAM BEMISH HEM CUFF	STM
SLEEVE		PRESS BONDING HEM CUFF	HNP
SLEEVE		SEAMSEAL SIDE SEAM SLEEVE 4 SEAM CURVE (TUBE)	SSM
SLEEVE		HAND PRESS SIDE SEAM SLEEVE	HNP
HOOD		JOIN SIDE TO MID SKI HOOD 51 cm	SNC
HOOD		SEAMSEAL HOOD NO TUNNEL	SSM
HOOD		HAND PRESS HOOD NO TUNNEL	HNP
HOOD		JOIN TUNNEL TO FC HOOD	SNC
HOOD		JOIN CLOSE TUNNEL TO FC HOOD	SNC
HOOD		JOIN FACING UPPER HOOD CRY NO LINING 65 cm	SNC
HOOD		STCH 1/16 FC UP HOOD CRV 80 cm	SNL
HOOD		CUT WOVEN TAPE HOOD	NMC
HOOD		TACK WOVEN TAPE TO STOPPER	SNL
HOOD		ATT WOVEN TAPE TO FC HOOD	SNL
HOOD		BARTACK WOVEN TAPE FC HOOD	BTK
ASSEMBLY		JOIN SHOULDER NRML 15 cm	SNC
ASSEMBLY		SEAM SEAL SHOULDER	SSM
ASSEMBLY		HAND PRESS SHOULDER	HNP

Lampiran 1 *Operational Process Chart* pembuatan *Man Jacket Style H154*

PART	PROCESS CODE	PROCESS BREAKDOWN PROCESS DESCRIPTION	MC
ASSEMBLY		JOIN SIDE SEAM BODY MORMAL 50 cm	SNC
ASSEMBLY		SEAM SEAL SIDE SEAM BODY SRTGHT	SSM
ASSEMBLY		HAND PRESS SIDE SEAM BODY	HNP
ASSEMBLY		TACK CARE LABEL	SNL
ASSEMBLY		ATT CARE LABEL TO SIDE SEAM	SNL
ASSEMBLY		STCH CARE LABEL LINNING	SNL
ASSEMBLY		JOIN SLV ROUNDED MATCH POINT LEFT & RIGHT	SNL
ASSEMBLY		SEAM SEAL ARMHOLE	SSM
ASSEMBLY		HAND PRESS ARMHOLE NO LINING	HNP
ASSEMBLY		JOIN HOOD 1 LYR	SNL
ASSEMBLY		SEAM SEAL NECK LINE WITH TAPE	SSM
ASSEMBLY		HAND PRESS NECK LINE	HNP
ASSEMBLY		ATT FR ZIPPER MATCH COLLAR	NL/DL
ASSEMBLY		STCH CLOSE PADD W QUILT+CUT SEPARATE FBY	SNC
ASSEMBLY		JOIN FRONT FC TO ZIPPER FOR SEAMSEAL	SNL
ASSEMBLY		JOIN FC SEAM SEAL HEM HOOD CRV DRCT STCH	SNL
ASSEMBLY		BARTACK EYELE HOOD	BTK
ASSEMBLY		TACK END OF HEM HOOD	SNL
ASSEMBLY		HEMMING UPPER HOOD CRV	SNL
ASSEMBLY		SEAM SEAL HEM HOOD NO LINING CRV	SSM
ASSEMBLY		HAND PRESS HEM HOOD	HNP
ASSEMBLY		STCH 1/4 FR ZIPPER NORMAL/DNL (SPECIAL)	SNL
ASSEMBLY		INSERT PULLER TO ZIPPER	NMC
ASSEMBLY		BARTACK FRONT ZIPPER	BTK