

## DAFTAR PUSTAKA

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## LAMPIRAN

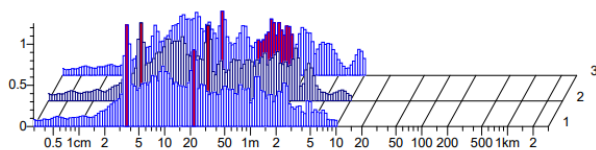
### STANDARD DAILY

Article        SPEEDFRAME    Material class    Roving                    Mach. Nr.  
 Uster Statistics  
 Fiber        Viscose 1.33dtex 38mm 100%  
 CEK SF 2 LILITAN 2

**Total tests : 3 / 3 Single test(s)**

Nr	U%	CVm	CVm 1m	CVm 3m	CVm 5m	CVm 10m	Rel. Cnt ±
	%	%	%	%	%	%	%
1	3.05	3.87	1.62	1.32			0.7
2	2.45	3.05	1.06	0.55			0.5
3	2.56	3.21	1.18	0.83			-1.2
Mean	2.69	3.38	1.29	0.90			0.0
CVs							
Q95							
Max	3.05	3.87	1.62	1.32			0.7
Min	2.45	3.05	1.06	0.55			-1.2
USP™							

Spectrogram Mass



Lampiran 1 Hasil Pengujian UT 5 Roving Lilitan 2

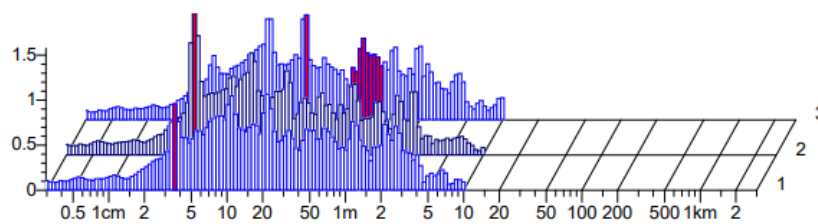
## STANDARD DAILY

Article SPEEDFRAME Material class Roving  
 Uster Statistics  
 Fiber Viscose 1.33dtex 38mm 100%  
 CEK SF 2 LILITAN 3

### Total tests : 3 / 3 Single test(s)

Nr	U%	CVm	CVm 1m	CVm 3m	CVm 5m	CVm 10m	Rel. Cnt ±
	%	%	%	%	%	%	%
1	3.09	3.99	1.67	0.94			-0.8
2	2.63	3.32	1.01	0.62			2.1
3	3.12	4.04	1.64	1.12			-1.3
Mean	2.95	3.78	1.44	0.90			0.0
CV							
s							
Q95							
Max	3.12	4.04	1.67	1.12			2.1
Min	2.63	3.32	1.01	0.62			-1.3
USP™							

Spectrogram Mass



Lampiran 2 Hasil Pengujian UT 5 Roving Lilitan 3

**STANDARD DAILY**

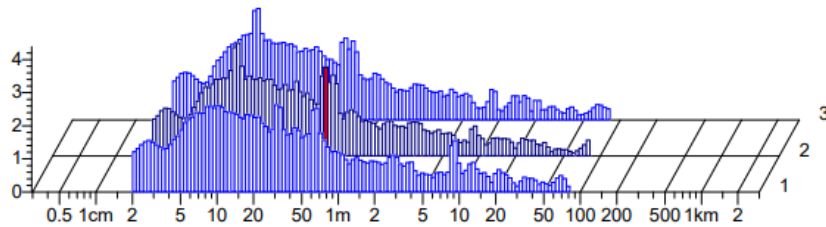
Article 30 APR Material class Yarn  
 Uster Statistics 100% CV, ring yarn, cones, 2013  
 Fiber Viscose 1.2den 38mm 100%  
 LILITAN 2

Mach. Nr. RF 2

**Total tests : 3 / 3 Single test(s)**

Nr	U%	CVm	Thin -40%	Thin -50%	Thick +35%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Count	Rel. Cnt ±	H	sh	D (nom)
	%	%	/km	/km	/km	/km	/km	/km	/km		%			g/cm3
1	9.36	11.85	45.0	0.0	110.0	15.0	190.0	42.5	15.0		2.0	4.66	1.04	
2	9.19	11.57	20.0	0.0	90.0	7.5	97.5	40.0	15.0		-1.4	4.95	0.96	
3	8.95	11.29	22.5	0.0	87.5	10.0	92.5	42.5	10.0		-0.6	4.72	0.95	
Mean	9.17	11.57	29.2	0.0	95.8	10.8	126.7	41.7	13.3		0.0	4.78	0.98	
CVs														
Q95														
Max	9.36	11.85	45.0	0.0	110.0	15.0	190.0	42.5	15.0		2.0	4.95	1.04	
Min	8.95	11.29	20.0	0.0	87.5	7.5	92.5	40.0	10.0		-1.4	4.66	0.95	
USP™13		18	11	< 5	12	23	11	35				27	< 5	

**Spectrogram Mass**



Lampiran 3 Hasil Pengujian Kekuatan Benang dari hasil Roving lilitan 2

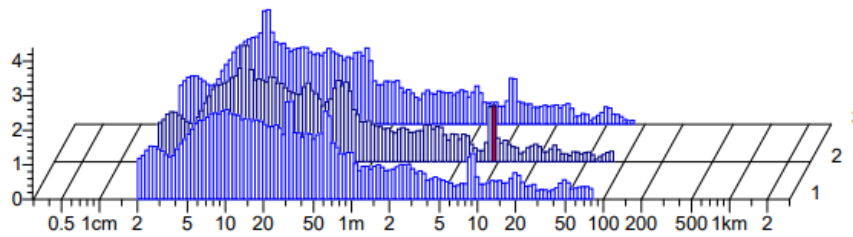
**STANDARD DAILY**

Article 30 APR Material class Yarn Mach. Nr. RF 2  
 Uster Statistics 100% CV, ring yarn, cones, 2013  
 Fiber Viscose 1.2den 38mm 100%  
 LILITAN 3

**Total tests : 3 / 3 Single test(s)**

Nr	U%	CVm	Thin -40%	Thin -50%	Thick +35%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Count	Rel. Cnt ±	H	sh	D (nom)
	%	%	/km	/km	/km	/km	/km	/km	/km		%			g/cm3
1	9.42	11.95	42.5	0.0	117.5	17.5	165.0	50.0	12.5		2.6	4.69	1.03	
2	9.18	11.56	40.0	2.5	87.5	0.0	87.5	17.5	5.0		-2.3	4.87	0.95	
3	8.91	11.20	20.0	0.0	52.5	2.5	85.0	22.5	10.0		-0.4	4.69	0.95	
Mean	9.17	11.57	34.2	0.8	85.8	6.7	112.5	30.0	9.2		0.0	4.75	0.98	
CVs														
Q95														
Max	9.42	11.95	42.5	2.5	117.5	17.5	165.0	50.0	12.5		2.6	4.87	1.03	
Min	8.91	11.20	20.0	0.0	52.5	0.0	85.0	17.5	5.0		-2.3	4.69	0.95	
USP™13		18	16	<5	8	9	7	21				26	<5	

**Spectrogram Mass**



Lampiran 4 Hasil Pengujian Kekuatan Benang dari hasil roving lilitan 3