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# LAMPIRAN

**MONITORING GRADE PER BLOK DI AJL 340 'BLOCK C D E1' INSPECT**

| NO    | KATEGORI | 01-07 MEI 2020 |        |       |        | 08-14 MEI 2020 |       |     |       | TOTAL  | RATA-RATA | STANDAR |
|-------|----------|----------------|--------|-------|--------|----------------|-------|-----|-------|--------|-----------|---------|
|       |          | NO             | %      | OK    | NG     | NO             | %     | OK  | NG    |        |           |         |
| 1     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 2     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 3     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 4     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 5     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 6     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 7     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 8     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 9     | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 10    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 11    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 12    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 13    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 14    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 15    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 16    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 17    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 18    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 19    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 20    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 21    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 22    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 23    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 24    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 25    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 26    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 27    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 28    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 29    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 30    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| 31    | GRABER   | 150            | 0.00%  | 150   | 0.00%  | 150            | 0.00% | 150 | 0.00% | 300    | 0.00%     | 0.00%   |
| TOTAL |          | 23,243         | 11.25% | 9,964 | 11.31% | -              | 0.00% | -   | 0.00% | 33,207 | 11.75%    |         |

| 01-07 MEI 2020 |        |        |       |        | 08-14 MEI 2020 |       |   |       |        |        |
|----------------|--------|--------|-------|--------|----------------|-------|---|-------|--------|--------|
| GRADE C:       | 21,784 | 11.2%  | 9,451 | 10.72% | -              | 0.00% | - | 0.00% | 31,235 | 11.55% |
| GRADE PK:      | 842    | 0.43%  | 212   | 0.24%  | -              | 0.00% | - | 0.00% | 1,054  | 0.37%  |
| GRADE BS:      | 607    | 0.31%  | 501   | 0.54%  | -              | 0.00% | - | 0.00% | 908    | 0.32%  |
| TOTAL:         | 23,243 | 11.85% | 9,964 | 11.31% | -              | 0.00% | - | 0.00% | 33,207 | 11.90% |

Sumber : QC PT DMDT V, 2020.

Lampiran 1 Laporan Monitoring Cacat Kain

**FABRIC INSPECTION RECORD PT DMDT V**

NO. POL/SHIF: 133  
 NO. ME LOOM: 00327  
 NO. BAHAM BESI: 103  
 NO. BAHAM BESI: 103  
 TETAL PARAN (ACT): 103  
 TETAL PARAN (ACT): 103  
 PANJANG KAHN: 103  
 DEFEKT ALL GRADE: 3 5 10 5 5 10  
 DEFEKT ALL GRADE: 3 5 10 5 5 10  
 DEFEKT ALL GRADE: 3 5 10 5 5 10

| MTR | SHIFT | DP | DEFECT (PERBAIKAN) |     |     | MTR | SHIFT | DP | DEFECT (PERBAIKAN) |     |     |
|-----|-------|----|--------------------|-----|-----|-----|-------|----|--------------------|-----|-----|
|     |       |    | LTR                | LTP | SMG |     |       |    | LTR                | LTP | SMG |
| 5   |       |    |                    |     |     | 5   |       |    |                    |     |     |
| 10  |       |    |                    |     |     | 10  |       |    |                    |     |     |
| 15  |       |    |                    |     |     | 15  |       |    |                    |     |     |
| 20  |       |    |                    |     |     | 20  |       |    |                    |     |     |
| 25  |       |    |                    |     |     | 25  |       |    |                    |     |     |
| 30  |       |    |                    |     |     | 30  |       |    |                    |     |     |
| 35  |       |    |                    |     |     | 35  |       |    |                    |     |     |
| 40  |       |    |                    |     |     | 40  |       |    |                    |     |     |
| 45  |       |    |                    |     |     | 45  |       |    |                    |     |     |
| 50  |       |    |                    |     |     | 50  |       |    |                    |     |     |
| 55  |       |    |                    |     |     | 55  |       |    |                    |     |     |
| 60  |       |    |                    |     |     | 60  |       |    |                    |     |     |
| 65  |       |    |                    |     |     | 65  |       |    |                    |     |     |
| 70  |       |    |                    |     |     | 70  |       |    |                    |     |     |
| 75  |       |    |                    |     |     | 75  |       |    |                    |     |     |
| 80  |       |    |                    |     |     | 80  |       |    |                    |     |     |
| 85  |       |    |                    |     |     | 85  |       |    |                    |     |     |
| 90  |       |    |                    |     |     | 90  |       |    |                    |     |     |
| 95  |       |    |                    |     |     | 95  |       |    |                    |     |     |
| 100 |       |    |                    |     |     | 100 |       |    |                    |     |     |
| 105 |       |    |                    |     |     | 105 |       |    |                    |     |     |
| 110 |       |    |                    |     |     | 110 |       |    |                    |     |     |
| 115 |       |    |                    |     |     | 115 |       |    |                    |     |     |
| 120 |       |    |                    |     |     | 120 |       |    |                    |     |     |
| 125 |       |    |                    |     |     | 125 |       |    |                    |     |     |
| 130 |       |    |                    |     |     | 130 |       |    |                    |     |     |
| 135 |       |    |                    |     |     | 135 |       |    |                    |     |     |
| 140 |       |    |                    |     |     | 140 |       |    |                    |     |     |
| 145 |       |    |                    |     |     | 145 |       |    |                    |     |     |
| 150 |       |    |                    |     |     | 150 |       |    |                    |     |     |
| 155 |       |    |                    |     |     | 155 |       |    |                    |     |     |
| 160 |       |    |                    |     |     | 160 |       |    |                    |     |     |
| 165 |       |    |                    |     |     | 165 |       |    |                    |     |     |
| 170 |       |    |                    |     |     | 170 |       |    |                    |     |     |
| 175 |       |    |                    |     |     | 175 |       |    |                    |     |     |
| 180 |       |    |                    |     |     | 180 |       |    |                    |     |     |
| 185 |       |    |                    |     |     | 185 |       |    |                    |     |     |
| 190 |       |    |                    |     |     | 190 |       |    |                    |     |     |
| 195 |       |    |                    |     |     | 195 |       |    |                    |     |     |
| 200 |       |    |                    |     |     | 200 |       |    |                    |     |     |
| 205 |       |    |                    |     |     | 205 |       |    |                    |     |     |
| 210 |       |    |                    |     |     | 210 |       |    |                    |     |     |
| 215 |       |    |                    |     |     | 215 |       |    |                    |     |     |
| 220 |       |    |                    |     |     | 220 |       |    |                    |     |     |
| 225 |       |    |                    |     |     | 225 |       |    |                    |     |     |
| 230 |       |    |                    |     |     | 230 |       |    |                    |     |     |
| 235 |       |    |                    |     |     | 235 |       |    |                    |     |     |
| 240 |       |    |                    |     |     | 240 |       |    |                    |     |     |
| 245 |       |    |                    |     |     | 245 |       |    |                    |     |     |
| 250 |       |    |                    |     |     | 250 |       |    |                    |     |     |
| 255 |       |    |                    |     |     | 255 |       |    |                    |     |     |
| 260 |       |    |                    |     |     | 260 |       |    |                    |     |     |
| 265 |       |    |                    |     |     | 265 |       |    |                    |     |     |
| 270 |       |    |                    |     |     | 270 |       |    |                    |     |     |
| 275 |       |    |                    |     |     | 275 |       |    |                    |     |     |
| 280 |       |    |                    |     |     | 280 |       |    |                    |     |     |
| 285 |       |    |                    |     |     | 285 |       |    |                    |     |     |
| 290 |       |    |                    |     |     | 290 |       |    |                    |     |     |
| 295 |       |    |                    |     |     | 295 |       |    |                    |     |     |
| 300 |       |    |                    |     |     | 300 |       |    |                    |     |     |

GPR INSPECT

Sumber : QC PT DMDT V, 2020.

Lampiran 2 Data Inspecting

| No    | Item Cacat Kain | Blok C |       |    |
|-------|-----------------|--------|-------|----|
|       |                 | 22.565 |       |    |
|       |                 | Mtr    | %     | X  |
| 1     | Double Pick     | 2.266  | 1,06  | 18 |
| 2     | DPS             | 2.078  | 0,97  | 15 |
| 3     | Miss Pick       | 5.281  | 3,86  | 28 |
| 4     | Loops           | 2.552  | 1,19  | 13 |
| 5     | Salur           | 3.729  | 1,74  | 22 |
| 6     | LTB             | 1.050  | 0,49  | 12 |
| 7     | LTP             | 2.564  | 1,19  | 14 |
| 8     | Largethin       | 499    | 0,23  | 8  |
| 9     | Snarling        | 211    | 0,10  | 3  |
| 10    | Double Lusi     | 94     | 0,04  | 2  |
| 11    | SMG             |        |       |    |
| 12    | SMS             | 46     | 0,02  | 3  |
| 13    | Ring Tample     | 56     | 0,03  | 2  |
| 14    | Float           | 133    | 0,06  | 5  |
| 15    | PKB             | 233    | 0,11  | 6  |
| 16    | PLK             | 1.474  | 0,69  | 11 |
| 17    | Putus Lusi      |        |       |    |
| 18    | Lusi Loncat     |        |       |    |
| 19    | Smallball       |        |       |    |
| 20    | Pick Ganda      |        |       |    |
| 21    | Sobek           | 13     | 0,01  | 2  |
| 22    | Belang          |        |       |    |
| 23    | Berlubang       | 28     | 0,01  | 2  |
| 24    | Salah Pick      |        |       |    |
| 25    | Tying           | 60     | 0,03  | 4  |
| 26    | Kotor           |        |       |    |
| 27    | Leno Sobek      | 163    | 0,08  | 4  |
| 28    | Leno Ambrol     | 35     | 0,02  | 2  |
| Total |                 | 22.565 | 11,93 |    |

Sumber : QC PT DMDT V, 2020.

Lampiran 3 Data Cacat Kain Sebelum Perbaikan

| No    | Item Cacat Kain | Blok C |       |    |
|-------|-----------------|--------|-------|----|
|       |                 | 20.060 |       |    |
|       |                 | Mtr    | %     | X  |
| 1     | Double Pick     | 1.367  | 0,71  | 11 |
| 2     | DPS             | 2.458  | 1,26  | 17 |
| 3     | Miss Pick       | 2.768  | 1,40  | 18 |
| 4     | Loops           | 5.288  | 3,57  | 36 |
| 5     | Salur           | 4.732  | 2,43  | 26 |
| 6     | LTB             |        |       |    |
| 7     | LTP             | 41     | 0,21  | 3  |
| 8     | Largethin       | 595    | 0,31  | 4  |
| 9     | Snarling        | 476    | 0,24  | 5  |
| 10    | Double Lusi     | 13     | 0,01  | 1  |
| 11    | SMG             | 150    | 0,08  | 2  |
| 12    | SMS             |        |       |    |
| 13    | Ring Tample     |        |       |    |
| 14    | Float           | 52     | 0,03  | 3  |
| 15    | PKB             | 586    | 0,30  | 3  |
| 16    | PLK             | 697    | 0,36  | 5  |
| 17    | Putus Lusi      |        |       |    |
| 18    | Lusi Loncat     |        |       |    |
| 19    | Smallball       | 81     | 0,04  | 2  |
| 20    | Pick Ganda      | 12     | 0,01  | 2  |
| 21    | Sobek           | 173    | 0,09  | 8  |
| 22    | Belang          | 21     | 0,01  | 2  |
| 23    | Berlubang       | 213    | 0,11  | 5  |
| 24    | Salah Pick      |        |       |    |
| 25    | Tying           | 32     | 0,02  | 2  |
| 26    | Kotor           | 198    | 0,10  | 3  |
| 27    | Leno Sobek      | 24     | 0,01  | 2  |
| 28    | Leno Ambrol     | 83     | 0,04  | 3  |
| Total |                 | 20.060 | 11,34 |    |

Sumber : QC PT DMDT V, 2020.

Lampiran 4 Data Cacat Kain Setelah Perbaikan



**Kementerian  
Perindustrian**  
REPUBLIK INDONESIA

**AKADEMI KOMUNITAS**  
**INDUSTRI TEKSTIL DAN PRODUK TEKSTIL SURAKARTA**  
Jalan Ki Hajar Dewantara, Ketingan, Jebres, Surakarta 57126  
Telp. 0271-6792696 Fax. 0271-6792697



**FORMULIR**

Kode Dokumen  
Revisi

Tanggal Terbit  
Halaman

**JADWAL BIMBINGAN PRAKTEK KERJA LAPANGAN  
(PKL)**

Nama Mahasiswa : Syahrir Sidiq Ibrahim  
NIM : 1802017  
Program Studi : Teknik Pembuatan Kain Tenun (TPK)  
Judul Laporan PKL : Mengatasi Masalah Cacat Kain Miss Pick Pada Mesin AJL Xianyang Jingwei  
Pembimbing : Galuh Yuli Astrini, ST, M. Eng

| PERTEMUAN KE | MATERI BIMBINGAN            |   | PARAF |
|--------------|-----------------------------|---|-------|
| 1            | Pengajuan Judul TA          | h | gh    |
| 2            | Konsultasi Pengambilan data | h | gh    |
| 3            | Konsultasi Bab 1            | h | gh    |
| 4            | Konsultasi Kemajuan Bab 2   | h | gh    |
| 5            | Konsultasi Bab 2            | h | gh    |
| 6            | Konsultasi Kemajuan Bab 2   | h | gh    |
| 7            | Konsultasi Bab 3            | h | gh    |
| 8            | Konsultasi Kemajuan Bab 3   | h | gh    |
| 9            | Konsultasi Bab 4            | h | gh    |
| 10           | Konsultasi Kemajuan Bab 4   | h | gh    |

|    |                                 |   |    |
|----|---------------------------------|---|----|
| 11 | Konsultasi Bab 5                | h | gh |
| 12 | Konsultasi Kamus Bab 5          | h | gh |
| 13 | Konsultasi Escherichia          | h | gh |
| 14 | Konsultasi Perbaikan / Revisi 1 | h | gh |
| 15 | Konsultasi Perbaikan / Revisi 2 | h | gh |
| 16 | Anc Laporan                     | h | gh |

Surakarta, 7 / Juli / 2020

Pembimbing,



{Galuh Yuli Astrini, ST, M. Eng}

Lampiran 5 Jadwal Bimbingan Praktik Kerja Lapangan (PKL)

**PERNYATAAN TATA TERTIB**  
**PRAKTIK KERJA LAPANGAN MAHASISWA**  
**AKADEMI KOMUNITAS INDUSTRI TEKSTIL DAN PRODUK**  
**TEKSTIL SURAKARTA**

Yang bertanda tangan dibawah ini, saya mahasiswa Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta :

Nama : Syahrir Sidiq Ibrahim  
NIM/Program Studi : 1802017 / Teknik Pembuatan Kain Tenun  
Alamat : Mendungan RT 01/04, Pabelan, Kartasura, Sukoharjo  
Nama Orang tua : Tri Sularjo  
Alamat Orang tua : Mendungan RT 01/04, Pabelan, Kartasura, Sukoharjo

Menyatakan akan melaksanakan Praktik Kerja Lapangan dengan ketentuan sebagai berikut :

1. Bersedia menaati semua peraturan dan tata tertib yang berlaku di PT Delta Merlin Duniatex V dan menjaga sopan santun.
2. Bersedia menjalankan pekerjaan-pekerjaan seperti karyawan pada PT Delta Merlin Duniatex V tempat Praktik Kerja Lapangan.
3. Akan memberikan laporan mingguan yang telah disahkan oleh pimpinan PT Delta Merlin Duniatex V kepada dosen di Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta.
4. Setelah menyelesaikan Praktik Kerja Lapangan, segera melaporkan dan menyerahkan laporan Praktik Kerja Lapangan kepada Ketua Program Studi Teknik Pembuatan Kain Tenun disertai dengan surat keterangan selesai Praktik Kerja Lapangan dari PT Delta Merlin Duniatex V.
5. Bersedia menerima sanksi akademik maupun administrasi, apabila selama Praktik Kerja Lapangan melanggar ketentuan atau peraturan PT Delta Merlin Duniatex V atau Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta bila dipandang berbuat sesuatu yang dapat merugikan nama baik almamater.


Surakarta,

Ketua Program Studi  
Teknik Pembuatan Kain Tenun



(Adhy Prastyo, Eko P, S.TP, M.T.)  
NIP.198208222009111001

Yang menyatakan,



(Syahrir Sidiq Ibrahim)  
NIM. 1802017

Lampiran 6 Pernyataan Tata Tertib Praktik Kerja Lapangan (PKL)





## PT. DELTA MERLIN DUNIA TEXTILE V

Ds. Pondok, Grogol – Sukoharjo, Jawa Tengah

Telephone : +62 271 625169, 625963 Fax : +62 271 624023

### SURAT KETERANGAN MAGANG

Nomor : 001/MAGANG/PT. DMDT V/VI/2020

Yang bertanda tangan di bawah ini :

Nama : Widianto Adhi Darma

Jabatan : Personalia

Dengan ini menerangkan bahwa :

Nama : Syahrir S.Ibrahim

NIM : 1802017

Asal Sekolah : Akademi Komunitas Industri Tekstil dan Produk Tekstil Surakarta

Program Studi : Teknik Pembuatan Kain Tenun

Bahwa yang bersangkutan telah melaksanakan kegiatan magang di PT. Delta Merlin Dunia Textile V, mulai dari tanggal **17 Juni 2020 s/d 26 Juni 2020**

Selama magang di PT. Delta Merlin Dunia Dunia Textile V, yang bersangkutan telah melaksanakan tugas dan tanggung jawabnya dengan baik.



Demikian surat keterangan magang ini kami buat untuk dapat dipergunakan sebagaimana mestinya.

PT. DELTA MERLIN DUNIA TEXTILE V

Sukoharjo, 30 Juni 2020

  
Widianto Adhi Darma  
Personalia

Lampiran 7 Surat Keterangan Magang




|  |   |                        |   |
|--|---|------------------------|---|
|  <b>Kementerian Perindustrian</b><br>REPUBLIK INDONESIA | <b>AKADEMI KOMUNITAS</b><br><b>INDUSTRI TEKSTILDAN PRODUK TEKSTIL SURAKARTA</b><br>Jalan Ki Hajar Dewantara, Kentingan, Jebres, Surakarta 57126<br>Telp : 0271-6792696 Fax : 0271-6792697 |                        |  |
|  | <b>FORMULIR</b>   | Kode Dokumen<br>Revisi |   |
| <b>LEMBAR PERBAIKAN LAPORAN PKL</b>  |   |                        |   |

Dengan ini dinyatakan bahwa Laporan Praktik Kerja Lapangan dari:

Nama : Syahrir Sidiq Ibrahim  
 NIM : 1802017  
 Program Studi : Teknik Pembuatan Kain  
 Judul Laporan PKL : Mengatasi Masalah Cacat Fain Miss Pick pada Mesin AJL Xian yang Jingwei

telah diperbaiki sesuai dengan saran perbaikan dari dosen pembimbing dan penguji.

Mengetahui

| No | Posisi Reviewer | Nama Reviewer                 | Tanggal Perbaikan | Tanda Tangan  |
|----|-----------------|-------------------------------|-------------------|---|
| 1  | Pembimbing 1    | Galuh Yuli Astrini, M.Eng     | 24 Juli 2020      |  |
| 2  | Pembimbing      | Bintan Oktaviani, S.ST        | 24 Juli 2020      |  |
| 3  | Penguji         | A. Chalim Toha, Bk. Tets, S.H | 23 Juli 2020      |  |

Lampiran 8 Lembar Perbaikan Laporan PKL