

DAFTAR PUSTAKA

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LAMPIRAN

Lampiran 1 sketsa gambar jaket *style* F2002JKTM500



Lampiran 2 Operational process chart style F2002JKTM500

<i>Part</i>	<i>Process code</i>	<i>Process breakdown</i>	<i>M/C</i>
		<i>Process description</i>	
<i>Front body</i>		<i>Mark front body</i>	<i>NMC</i>
<i>Front body</i>		<i>Join padding welt pocket</i>	<i>SNL</i>
<i>Front body</i>		<i>Att snap to welt pocket</i>	<i>SNP</i>
<i>Front body</i>		<i>Join interlining to welt pocket</i>	<i>SNL</i>
<i>Front body</i>		<i>Stitching face palm/knuckle</i>	<i>SNL</i>
<i>Front body</i>		<i>Join welt to knuckle/palm</i>	<i>SNL</i>
<i>Front body</i>		<i>Join knuckle/welt to front body</i>	<i>SNL</i>
<i>Front body</i>		<i>Join palm to front body</i>	<i>SNL</i>
<i>Front body</i>		<i>Cut break open welt pocket</i>	<i>NMC</i>
<i>Front body</i>		<i>Tack end off welt pocket</i>	<i>SNL</i>
<i>Front body</i>		<i>Stitch welt pocket knuckle</i>	<i>SNL</i>
<i>Front body</i>		<i>Stitch pocket palm</i>	<i>SNL</i>
<i>Front body</i>		<i>Overlock inside pocket</i>	<i>OM3</i>
<i>Front body</i>		<i>Join layer pocket square</i>	<i>OM5</i>
<i>Front body</i>		<i>Tack inside pocket</i>	<i>SNL</i>
<i>Front body</i>		<i>Tack pocket to front body</i>	<i>SNL</i>
<i>Front body</i>		<i>Bartack welt pocket</i>	<i>BTK</i>
<i>Front body</i>		<i>Att snap to pocket</i>	<i>SNP</i>
<i>Sleeve</i>		<i>Marking normal sleeve</i>	<i>NMC</i>
<i>Sleeve</i>		<i>Attach 3 stripes sleeve</i>	<i>KNS</i>
<i>Sleeve</i>		<i>Steam 3 stripes sleeve</i>	<i>STM</i>
<i>Sleeve</i>		<i>Join layer cuff</i>	<i>SNL</i>
<i>Sleeve</i>	<i>Cuff</i>	<i>Cut elastic</i>	<i>NMC</i>
<i>Sleeve</i>		<i>Join elastic</i>	<i>SNL</i>
<i>Sleeve</i>		<i>Tack elastic to cuff</i>	<i>SNL</i>
<i>Sleeve</i>		<i>Stitch close cuff full elastic</i>	<i>SNL</i>
<i>Collar</i>		<i>Marking inner collar</i>	<i>NMC</i>
<i>Collar</i>		<i>Join padding + interlining collar</i>	<i>SNL</i>

<i>Collar</i>		<i>Join inner to outer collar</i>	<i>SNL</i>
<i>Collar</i>		<i>Stitch 1/16 inner collar</i>	<i>SNL</i>
<i>Collar</i>		<i>Stitch close collar</i>	<i>SNL</i>
<i>Collar</i>		<i>Stitch hunger loop</i>	<i>SNL</i>
<i>Collar</i>		<i>Attach size label + loop to collar</i>	<i>SNL</i>
<i>waistband</i>		<i>Cut elastic waistband</i>	<i>NMC</i>
<i>Waistband</i>		<i>Tack elastic waistband</i>	<i>SNL</i>
<i>Waistband</i>		<i>Stitch waistband hemmig full elastic</i>	<i>KNS</i>
<i>Waistband</i>		<i>Join padding front waistband</i>	<i>SNL</i>
<i>Waistband</i>		<i>Join inner to outer front body waistband</i>	<i>SNL</i>
<i>Waistband</i>		<i>Stitch front waistband</i>	<i>SNL</i>
<i>Waistband</i>		<i>Join panel to end of waistband</i>	<i>SNL</i>
<i>Stormflap</i>		<i>Stitch edge chinguard</i>	<i>SNL</i>
<i>Stormflap</i>		<i>Stitch close chinguard</i>	<i>SNL</i>
<i>Stormflap</i>		<i>Join chinguard to inner front zipper</i>	<i>SNL</i>
<i>Lining</i>		<i>Preparation & stitch quilting padding fron body</i>	<i>Auto</i>
<i>Lining</i>		<i>Joinc close padding front body after quilting</i>	<i>OM3</i>
<i>Lining</i>		<i>Preparation & stitch quilting back body</i>	<i>Auto</i>
<i>Lining</i>		<i>Join close padding back body with quilting</i>	<i>OM3</i>
<i>Lining</i>		<i>Attach size label + loop to collar</i>	<i>SNL</i>
<i>Lining</i>	<i>Sleeve</i>	<i>Tack care label + ID label</i>	<i>SNL</i>
<i>Lining</i>		<i>Attach care label to sideseam</i>	<i>SNL</i>
<i>Lining</i>		<i>Stitch care label lining</i>	<i>SNL</i>

<i>Lining</i>		<i>Preparation & stitch quilting sleeve</i>	<i>Auto</i>
<i>Lining</i>		<i>Join close padding sleeve</i>	<i>OM3</i>
<i>Lining</i>		<i>Join upper lower sleeve lining</i>	<i>OM5</i>
<i>Lining</i>		<i>Join shoulder normal</i>	<i>SNL</i>
<i>Lining</i>		<i>Join sleeve normal match point</i>	<i>SNL</i>
<i>Lining</i>		<i>Join sideseam match quilting down</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join sleeve ragland</i>	<i>OM5</i>
<i>Assembly</i>		<i>Join panel shoulder with 3 strip</i>	<i>OM5</i>
<i>Assembly</i>		<i>Join lower to upper sleeve</i>	<i>OM5</i>
<i>Assembly</i>		<i>Join sideseam</i>	<i>OM5</i>
<i>Assembly</i>		<i>Join cuff to sleeve (full elastic)</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join collar</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join waistband</i>	<i>SNL</i>
<i>Assembly</i>		<i>Attach front zipper match collar + quilting</i>	<i>SNL/DNL</i>
<i>Assembly</i>		<i>Cut allowance front zipper</i>	<i>SNC</i>
<i>Assembly</i>		<i>Join lining to collar</i>	<i>SNL</i>
<i>Assembly</i>		<i>Bartack hunger loop</i>	<i>BTK</i>
<i>Assembly</i>		<i>Stitch size label</i>	<i>SNL</i>
<i>Assembly</i>		<i>Stitch hunger loop</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join lining to inside cuff</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join lining to waistband</i>	<i>SNL</i>
<i>Assembly</i>		<i>Join lining to front zipper</i>	<i>SNL</i>
<i>Assembly</i>		<i>Overlock inside collar</i>	<i>OM3</i>
<i>Assembly</i>		<i>Overlock inside cuff</i>	<i>OM3</i>
<i>Assembly</i>		<i>Overlock inside waistband</i>	<i>OM3</i>
<i>Assembly</i>		<i>Tack inside cuff</i>	<i>SNL</i>
<i>Assembly</i>		<i>Tack armpit</i>	<i>SNL</i>
<i>Assembly</i>		<i>Turn through padding jacket</i>	<i>NMC</i>
<i>Assembly</i>		<i>Stitch close lining sleeve</i>	<i>SNL</i>
<i>Assembly</i>		<i>Stitch neck line</i>	<i>SNL</i>

<i>Assembly</i>		<i>Stitch panel end of waistband</i>	<i>SNL</i>
<i>Assembly</i>		<i>Stitch ¼ front zipper</i>	<i>DNL</i>
<i>Assembly</i>		<i>Bartack front zipper</i>	<i>BTK</i>
<i>Assembly</i>		<i>Insert puller + bartack</i>	<i>BTK</i>
<i>Trim</i>	<i>Trimming</i>	<i>Cutting jacket with lining</i>	<i>FSP</i>
<i>Inspect</i>	<i>Inspection</i>	<i>Inspection jacket</i>	<i>QC</i>
<i>Iron</i>	<i>Ironing</i>	<i>Steam jacket</i>	<i>STM</i>
<i>packing</i>	<i>Packing finishing</i>	<i>Packing padded jacket</i>	<i>LASER</i>

Keterangan

- NMC : *No Machine*
- SNL : *Single needle lockstitch*
- DNL : *Doble needle lockstitch*
- OM3 : *Obras benang 3*
- OM : *Obras benang 5*
- STM : *Steam*
- BTK : *Bartack*
- SNC : *Doble needle cutter*
- KNS : *Kansai*
- SNP : *Snap*
- Auto : *Mesin CNC*
- QC : *Quality control*