

## DAFTAR PUSTAKA

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## LAMPIRAN

BUKU KOMUNIKASI PRODUKSI DAN MAINTENANCE

FM.W-00-MT.00-09.2-004

TGL	GROUP	NO MC	JENIS KERUSAKAN / TROUBLE	JAM			VERIFIKASI	
				LAPOR	RESPON	SELESAI	LAMA STOP	PELAPOR
		10/12	Perob- Mtn	08.00	08.20	08.30	1/2	
		11/11	FDP	13.00		13.30	1/2	
		11/11	Ambrul (T)	08.00		08.00	1	
		6/10	Tying	09.00		11.30	2 1/2	
		2/10	B.H	09.30		-	-	
		7/10	Roos H2	09.00		09.30	1/2	
		1/9	kain melurut Ambrul	06.30		09.30	1	
			kain melurut	09.45		10.05	20 menit	
		3/6	Copling Lano	08.00		08.30	1/2	
		6/12	Ward stop	06.00		08.00	2	
		6/12	Ambrul 3X	09.00		10.45	2 1/2	
		8/12	B.H. T4 rool	11.30		11.00	2 1/2	
		9/11	B.H. T4 rool	11.00		11.00	3	
		2/11	risit talcom	10.00		11.00	1	
		1/11	E. sugat	06		04	8.	
		2/11	R. B	06		04	8.	
		6/11	karbon mtn pengap	10		11	1	
		8/11	-	10		10.30	1/2	
		1/11	Ambrul 4X	22.00		06.00	8.	
		2/11	B.H-B.B	22.00		25.00	1.	
		4/11	B.B	02.00		01.30	3/2	
		6/11	Ambrul + filling tang.	27.00		06.00	8	
		4/11	Ambrul 2X	01.00		02.30	1 1/2	
		5/11	T. Tanggapan	00.00		02.00	3	

BUKU KOMUNIKASI PRODUKSI DAN MAINTENANCE

FM.W-00-MT.00-09.2-004

TGL	GROUP	NO MC	JENIS KERUSAKAN / TROUBLE	JAM			VERIFIKASI	
				LAPOR	RESPON	SELESAI	LAMA STOP	PELAPOR
		10/12	Perob- Mtn	08.00	08.20	08.30	1/2	
		11/11	FDP	13.00		13.30	1/2	
		11/11	Ambrul (T)	08.00		08.00	1	
		6/10	Tying	09.00		11.30	2 1/2	
		2/10	B.H	09.30		-	-	
		7/10	Roos H2	09.00		09.30	1/2	
		1/9	kain melurut Ambrul	06.30		09.30	1	
			kain melurut	09.45		10.05	20 menit	
		3/6	Copling Lano	08.00		08.30	1/2	
		6/12	Ward stop	06.00		08.00	2	
		6/12	Ambrul 3X	09.00		10.45	2 1/2	
		8/12	B.H. T4 rool	11.30		11.00	2 1/2	
		9/11	B.H. T4 rool	11.00		11.00	3	
		2/11	risit talcom	10.00		11.00	1	
		1/11	E. sugat	06		04	8.	
		2/11	R. B	06		04	8.	
		6/11	karbon mtn pengap	10		11	1	
		8/11	-	10		10.30	1/2	
		1/11	Ambrul 4X	22.00		06.00	8.	
		2/11	B.H-B.B	22.00		25.00	1.	
		4/11	B.B	02.00		01.30	3/2	
		6/11	Ambrul + filling tang.	27.00		06.00	8	
		4/11	Ambrul 2X	01.00		02.30	1 1/2	
		5/11	T. Tanggapan	00.00		02.00	3	

Lampiran 1 Buku Komunikasi Produksi dan Maintenance

KODE 097025 A		BEAM: 73/ 506.	LOOM: 6/14
SIZING	Mesin No	2	
	Tgl./Group	2-8-94	
	Pjg (pis)	25.	
	Cut Mark	13	
	SPU	60	
	Viscositas	60/60	
	Kode Resep	PCK 131	
	Operator	GAMITO	
	Leader	Jahia	
REACHING/TYING	Mesin No	T4	
	No. Sisir / RS	45 25 1 133	
	Tgl./Jam naik	4/8 1 05 30	
	Tgl./Jam turun	6/8 - 01 15	
	Group	II / F 2 IA II 2	
	Operator	Nur Enik Har	
	Leader	P5 92 42	
WEAVING (PS. BEAM)	Tgl./Jam naik	02/08	
	Tgl./Jam turun	19	
	Operator	Saptian	
	Leader	Saptian	
SP	0378		

Lampiran 2 Kartu Tenun 1

**KARTU TENUN** T/ 2x  
FM.W-00-PR.01-09.1-012

DE 8 2247 P/A	BEAM : JS 87	LOOM : 2/4
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<b>SIZING</b>	Mesin No	: A
	Tgl./Group	: 30-7-19 / A
	Pjg (pis)	: 15 + 15
	Cut Mark	: 120
	SPU	: 10 29 g
	Viscositas	: w/h
	Kode Resep	: PCAB1 A
	Operator	: Yamto
	Leader	:
	Leader	: Jahid
<b>REACHING/TYING</b>	Mesin No	: 2
	No. Sisir / RS	: 128 / 24
	Tgl./Jam naik	: 31 / 19
	Tgl./Jam turun	: 7
	Group	: J 6
	Operator	: Mulyani
Leader	:	
<b>WEAVING (PS. BEAM)</b>	Tgl./Jam naik	:
	Tgl./Jam turun	:
	Operator	:
	Leader	:
SP	: 0355	

Lampiran 3 Kartu Tenun 2

LAPORAN PENGIRIMAN GREY AJL Weaving 1 ( Ex.Wv2 ) - BULAN : JULI 2019

FM.W - 00 - PR . 03 - 09 . 1 - 010

No.	Code	Grade										Sam ple	Jumlah Output			No Check
		A	%	B	%	C	%	D 0 1 2	%	D 3 4	%		Meter	Pick	Kilo	
1	C 133 72 50 MM B B	45,659.50	64.46	12,037.00	16.99	11,839.00	16.71	243.00	0.34	1,052.00	1.48		70,830.50	64,996.60		
2	C 90 88 64 MK MK B B							202.00	100.00				202.00	296.26		
3	C D 120 60 63 RF RF B B	61,200.00	79.20	10,656.50	13.79	3,575.50	4.82	754.00	0.97	1,079.00	1.39		77,265.00	77,265.00	711.50	
4	C D 128 64 63 RF RF A A	904.00	69.16							403.00	30.63		1,307.00	1,394.13		
5	C D 128 64 63 RF RF B B	1,649.50	74.08	577.00	25.91								2,226.50	2,374.93		
6	C D 128 72 47 RF RF A A	11,459.50	72.99	2,357.50	15.01	550.50	3.50			1,331.50	8.48		15,699.00	18,838.80	4,975.50	
7	C D 128 72 47 RF RF B B	75,890.50	73.60	16,839.00	16.33	5,493.00	5.32	2,411.00	2.33	2,466.50	2.39		103,100.00	123,720.00		
8	C D 133 72 63 RF RF B B							900.00	82.79	187.00	17.20		1,087.00	1,354.40		
9	C D 133 72 63 RF RF C C	4,124.50	47.44	1,936.00	22.27	947.00	10.89	1,343.00	15.44	342.50	3.94		8,693.00	10,431.60		
10	C D 88 58 68 RF RF A A														131.00	
11	C D 88 70 47 RF RF A A	24,224.00	87.02	2,543.50	9.13	502.50	1.80	370.00	1.32	196.00	0.70		27,836.00	32,473.33		
12	C D 88 70 47 RF RF B B	171,722.00	82.79	25,313.00	12.20	7,944.00	3.83	713.00	0.34	1,716.00	0.82		207,408.00	241,976.00		
13	C D 94 70 125 RF RF A A	85,637.50	84.39	11,497.00	11.33	3,116.00	3.07			1,219.00	1.20		101,469.50	118,381.08		
14	C D 94 70 125 RF RF B B	275,176.00	81.58	43,862.00	13.00	11,832.00	3.50	2,721.00	0.80	3,707.00	1.09		337,298.00	393,514.33		
15	C DBCI 94 70 64 RF RF C C	10,654.00	76.00	2,742.00	19.56	263.50	1.87			358.50	2.55		14,018.00	16,354.33		
16	C DRK 82 58 68 RD RDRA B BA	10,596.00	55.95	5,569.50	29.41	2,681.00	14.15			89.00	0.47		18,935.50	18,304.31	25,548.00	
17	C DSTDB 68 68 67 RD RD A A	6,346.50	77.56	1,228.00	15.00	509.00	6.22			99.00	1.20		8,182.50	9,273.50		
18	C DSTDB 68 68 67 RD RD B B	39,579.00	76.77	9,322.00	18.55	845.00	1.68	408.00	0.81	89.00	0.17		50,243.00	66,942.06		
19	C DTA 118 62 63 RF RF B A	9,416.50	75.31	370.50	2.96	319.00	2.55	1,443.00	11.54	953.00	7.62		12,502.00	12,918.73		
20	C DTA 118 62 63 RF RF B B	11,817.50	88.50	1,136.00	8.65	92.00	0.70			281.00	2.14		13,126.50	13,564.08		
21	C DTA 120 60 63 RF RF B B	44,081.00	85.11	5,259.00	10.15	1,650.50	3.18			801.00	1.54		51,791.50	51,791.50		
22	C DTA 133 72 63 RF RF A A														3,331.00	
23	C DTA 133 72 63 RF RF B A	64,790.50	66.99	16,930.00	18.02	8,803.00	9.37			3,262.50	3.60		83,906.00	112,887.20		
24	C DTEST 133 72 63 RF RF B B			1,164.00	22.67	3,969.00	77.32						5,133.00	6,159.60		
25	CVC 133 72 63 VH VH B B														142.00	
26	PC 110 76 63 DH DH B B	43,025.50	61.78	13,745.00	19.73	7,318.00	10.50	3,838.00	5.51	1,710.00	2.45		69,638.50	88,206.23		

Lampiran 4 Konstruksi yang diproses di weaving I Bulan Juli 2019

No.	Code	Grade						D 0 1 2	%	D 3 4	%	Sam ple	Jumlah Output			Re Check
		A	%	B	%	C	%						Meter	Pick	Kilo	
27	PC 133 72 47 DH DH B B	34,901.00	58.21	15,359.00	25.61	6,573.00	10.96		3,121.50	5.20			59,954.50	71,945.40		
28	PC 133 72 63 DH DH B B															82.00
29	PC 140 80 63 DH DH B B	26,180.50	53.57	14,617.50	28.91	6,140.50	12.56		1,932.50	3.95			48,671.00	65,161.33		
30	PC 75 75 63 DC DC B B															135.50
31	PC 84 84 48 DH DH B B															61.00
32	PC 88 64 63 DH DH B B															8,661.00
33	PC30 110 60 63 DC DC B B															1,683.50
34	PCHB 133 72 63 DH DH B B	10,043.50	79.50	2,175.50	17.22	255.00	2.01		158.00	1.25			12,632.00	15,158.40		
35	PCDX 110 56 63 DC DZ B B	31,574.00	76.06	6,284.00	15.13	2,589.50	6.23	470.00	1.13				41,508.00	38,740.80		
36	PCRY 110 60 63 DH YC B CC	4,917.00	47.45	4,163.50	40.18	1,119.50	10.80		162.00	1.56			10,362.00	10,362.00		
37	TCL 100 70 65 JC UD B CH	204.00	66.44	103.00	33.55								307.00	358.16		
38	TCL 100 70 65 JF UD B CH								38.50	100.00			38.50	44.91		
39	TR 60 50 65 TW TW BZ BZ	4,229.00	85.98	128.00	2.60	549.50	11.17		12.00	0.24			4,918.50	4,098.75		
40	TRRS 100 48 63 TA TA Z CI	4,520.00	58.38	593.00	7.65	2,629.00	33.95						7,742.00	6,193.60		
<b>Jumlah :</b>		1,114,322.50	75.3822	228,508.00	15.4582	92,105.50	6.2307	15,816.00	1.0699	27,477.50	1.8588		1,478,229.50	1,705,233.38		45,463.00

  

Item	Meter	%
Piece Besar	1,203,774.00	81.4334
Piece Kecil	231,162.00	15.6377
Piece Pendek	43,293.50	2.9287
Grand Total	1,478,229.50	100.00
Rata-Rata Pick	69.21388	
Target Pick	60.00000	

Banaran, 31 July 2019

Mengetahui

(.....) (.....) (.....)

Koord. Inspect. Kasubinsp. Adm. Inspect.

Lampiran 5 konstruksi yang diproduksi di weaving I Bulan Juli 2019