

DAFTAR PUSTAKA

Buku pedoman Praktik Kerja Lapangan Akademi Tekstil dan Produk Tekstil Surakarta

Dan Liris, jumlah dan tingkat pendidikan karyawan PT Dan Liris, 2019

Dan Liris, www.danliris.com, 2018

Kuswinarti. 2015. Modul Menjahit Proses Sederhana, Jakarta.

Buku Laporan Tahunan Akademi Tekstil Dan Produk Tekstil Surakarta Tahun 2017

Dokumen PT Dan Liris Indonesia

LAMPIRAN

Lampiran 1 Proses produksi di Sewing 2B line B4, 2019



Lampiran 2 Foto Operation Breakdown

OPERATION BREAKDOWN

BUYER = ADA
 ARTIKEL = 30.02.0200
 311-0201
 STYLE = BLOUSE SS
 TARGET PER JAM = CUTTING
 SEWING / FINISHING size XS-XL
 SEWING / FINISHING size XS-XL
 FABRIC = 65% POLYESTER 35% COTTON SOLID
 LAIN = K20
 TOTAL SMV = 55.90

NO	URUTAN PROSES	GRADE PROSES	D	BASE TIME (MENIT)				
				XS-XL	XL-2XL	2X-XL	3XL-4XL	
III								
1. IKRAN								
1	Grasa collar band	PRESS_M	D	7.60	8.05	8.43	8.13	
2	Batas/Marking mancing dan trah	SC_1	C	36.26	38.07	0.50	0.63	
3	Batik collar (manual) pakai pancingan	manual	D	15.11	10.61	0.11	0.15	
4	Sis collar band + pen. COU	SNL_A / M	C	31.33	22.9	0.50	0.55	
5	Denygang/dunfing/batik panel collar	manual	B	59.35	62.375	0.99	1.04	
6	Sis sash tangah collar 1mm	SNL_A / M	D	18.60	19.60	0.31	0.33	
7	Buton hole	BHS	C	6.06	6.06	0.10	0.10	
CLUFF								
8	Gambar cuff v. ktk	manual	C	31.83	31.83	0.50	0.53	
9	Batas/Marking cuff 1 rowns	SNL_A / M	C	46.40	48.8	0.77	0.81	
10	Batik (manual) s cuff ktk	manual	C	29.42	29.42	0.49	0.49	
11	Sis cuff ktk (kolong/lingkap)	SNL_A / M	B	52.21	54.62	0.67	0.91	
12	Grasa top sevee jkt. ktk (lingkap)	PRESS_M	B	48.39	48.39	0.81	0.81	
III								
8. LENGAN KIK								
13	Lukur potong tangah tape KIK	manual	D	8.88	8.88	0.15	0.15	
14	Gambar sash ps perforated tape pd tangah ktk	manual	C	36.34	41.30	0.66	0.66	
15	Sis ps perforated tape pd tangah ktk	SNL_A *	A	80.98	80.03	1.36	1.42	
				507.00	506.11	8.45	8.75	
LOOP								
16	Siang2 loop s 4cm	SNL_A / M	D	10.86	10.86	0.16	0.18	
17	Sis loop	SNL_A / M	C	28.97	28.97	0.48	0.48	
18	Lukur spoling loop	manual	D	2.888	2.98	0.04	0.04	
IV								
BADANAN								
19	Jahit bust dart/lines ktk	SNL_A / M	C	45.22	47.481	0.75	0.79	
20	Lukur potong s depan tape	manual	D	8.88	8.88	0.15	0.15	
21	Gambar sash ps pile tape pd bd dpr. sb ktk	manual	A	83.00	83.00	1.38	1.38	
22	Sis ps pile tape pd bd dpr. sb ktk	SNL_A / M	A	123.96	140.658	2.23	2.34	
23	Dpr ps loop	SNL_A *	D	13.02	13.02	0.22	0.22	
24	Lipat ujung pocket	SNL_A / M	D	13.2	13.2	0.22	0.22	
25	Grasa/otak pocket lanup	PRESS_M	D	18.11	18.11	0.30	0.30	
26	Lukur potong pocket P/E tape	manual	D	8.88	8.88	0.15	0.15	
27	Gambar sash ps pile tape pada pocket	manual	A	83.00	83.00	1.38	1.38	
28	Sis ps pile tape pd pocket	SNL_A / M	A	155.4	163.17	2.59	2.72	
29	Paipang pocket (lekt)	SNL_A / M	C	45.8	48.05	0.76	0.80	
30	Gambar sash ps loop lekt	manual	D	20.36	20.36	0.34	0.34	
31	Paipang loop lekt	SNL_A *	C	46.15	48.4575	0.77	0.81	
32	Sis ps lambung top pocket ktk	SNL_A / M	B	103.81	103.805	1.01	1.01	
33	Lipat ujung pocket samping bawah ktk	SNL_A / M	C	26.4	26.4	0.44	0.44	
34	Sis front pocket samping bwh ktk	SNL_A / M	A	83.16	87.318	1.39	1.46	
35	Jahit lap on. jkt	KIS	C	34	35.71	0.57	0.60	
36	Press front	PRESS_A	D	20.18	20.18	0.34	0.34	
37	Batas/Marking (td manah) pakai wsl. jkt 1	SNL_A / M	C	27.44	28.171	0.46	0.48	
38	Jahit wsl. dpr. dpr ktk	laking	SNL_A / M	B	54.46	57.193	0.91	0.95
39	Lukur potong bwh. bing. P/E tape	manual	D	8.88	8.88	0.15	0.15	

Page 1 of 2 ADA 30.02.0200/311-0201 SHIRT BLOUSE SS WOMEN'S SOLID reflective tape (sash) top cuff sleeve sb. kancing, sash kancing, sash engineering 02

Lampiran 3 *Sample* Produksi

