

## DAFTAR PUSTAKA

*Buku Pedoman Praktik Kerja Lapangan.* (2018). Surakarta: Kementerian Perindustrian.

Syarif Iskandar S. Teks. MT (2017) Pengoperasian Mesin Drawing Kode Modul Teks- Sp-Mesin Drawing-Op-A

<http://vorstr.blogspot.co.id/2011/08/menapak-kembali-sejarah-pt-sri-rejeki.html>

## LAMPIRAN

Lampiran 1 Jadwal Perawatan Mesin *Drawing Finisher* RSB D 45

JENIS PERAWATAN		RENCANA PELAKSANAAN											
		JAN	FEB	MAR	APR	MEI	JUN	JUL	AGT	SEP	OKT	NOV	DES
DRAW FRAME RSD 45/FA 305	INTERVAL												
GREASING WITH NIPL	EVERY SCR												
GREASING WITHOUT NIPL	± 6 BULAN												
CHANGE OILGEAR BOX	± 4 BULAN												
GRINDING TOP ROLL	± 1 BULAN												
RESETTING	± 3 BULAN												
UNILAP RIETER COMBER REITER													
CHANGE OIL GEAR BOX	± 6 BULAN												
GRINDING TOP ROLL	± 3 BULAN												
GRINDING DETACHING ROLL	± 2 BULAN												
GREASING TOP ROLL	EVERY SCR												
GREASING BOTTOM ROLL	EVERY SCR												
GREASING DETACHING ROLL	EVERY SCR												
RESETTING BOTTOM ROLL	± 3 BULAN												
RESETTING	± 1 TAHUN												

Note : Standar Grinding 0,05 mm