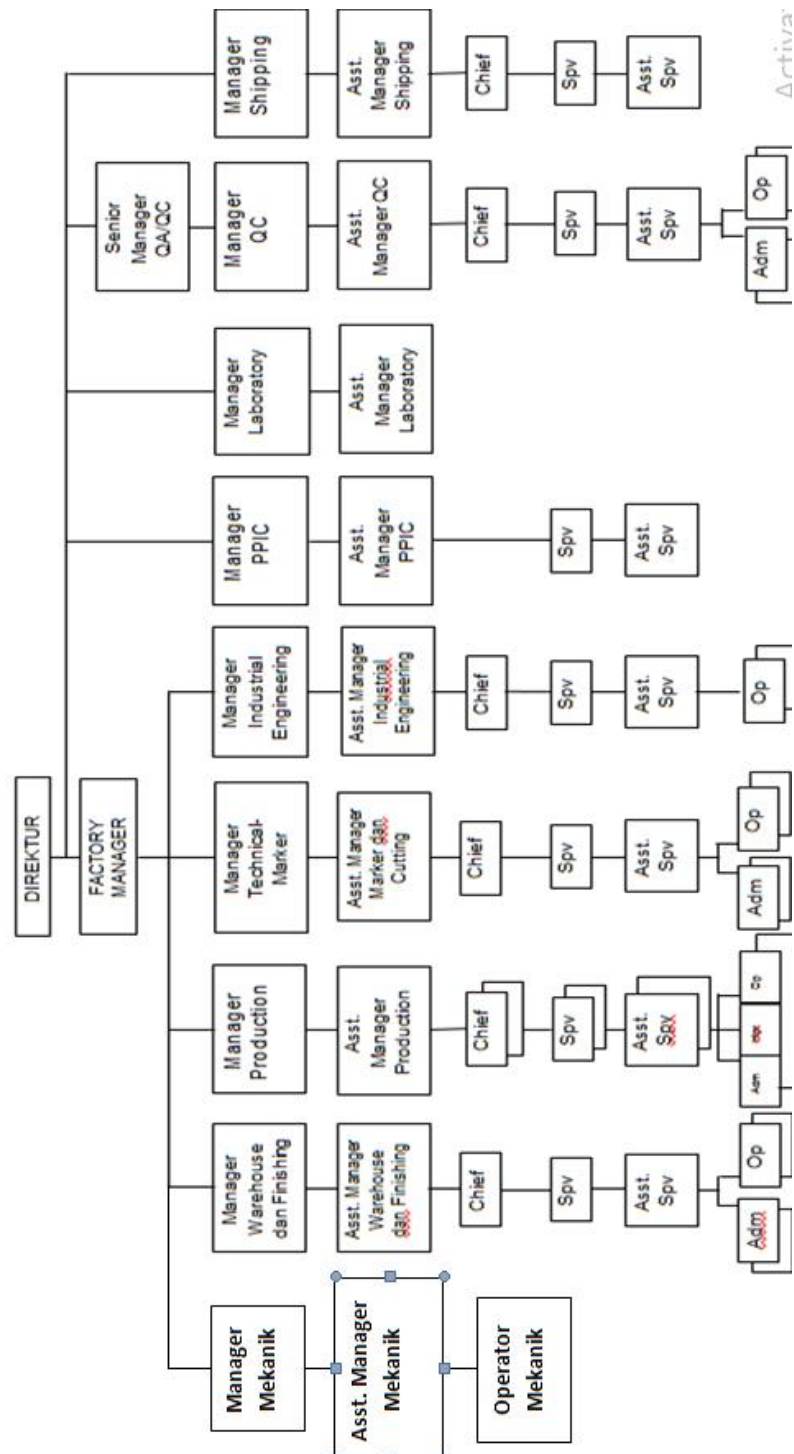


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LAMPIRAN

Lampiran 1 Struktur organisasi




Sumber : HRD XY

Lampiran 2 Nama proses dan tata letak mesin

kode mesin	Nama Proses	Alur	Nama proses	Kode mesin
BTK	<i>bartack fly + gusset +croth, bartack side pocket</i>	→	<i>Steam short pants</i>	STM
BTK	<i>Bartack belt loop wb 10x (2cm), bartack welt back pocket</i>	←	<i>Basting stitch back pocket</i>	SNL
SNL	<i>tack fold belt loop to eb 6 x, tack lower belt loop x5</i>		<i>Att snap to waistband (include hole wb)</i>	SNP
	-		<i>Att snap to waistband (include hole wb)</i>	
SNL	<i>stch up wb no elstic /96 cm, st low wb n elstic 2 lyr w tack 110</i>	→	<i>Button hole reese 2x(keyhole)</i>	SNP
SNL	<i>Tack fold inner wb 2 lyr n elastic clnfsh 108 cm, att loop to back body (label)</i>	←	<i>Hem rounded no lining (woven) 62 cm</i>	BHM
SNL	<i>stitch loop to wb 2cm 5 x(include cut belt loop 10 sec), join wb no elastic 110 cm</i>	→	<i>Join belt loop to wb 2 cm 5x (include cut belt loop), join wb no elastic 110 cm</i>	SNL
SNL	<i>Stch gusset + inseam 56 cm 2x, stch sideseam no pkt/dnl 97 cm</i>	←	<i>Join gusset + in seam 56 cm 2x (cost)</i>	SNL
SNL	<i>Join side seam no pkt 95 cm (cost), att care label to side seam</i>	→	<i>Join sideseam with pkt tacking 120 cm</i>	OM5
DNL	<i>Stitch lower front rise 16 cm, att case label to side seam 4 mc</i>	←	<i>att binding to flap fly</i>	SNL
SNL	<i>join flp fly to front zip 16 cm, join upper front rise 20 cm, join lower front rise 16 cm, stch zipper fly ass w lining 20 cm</i>	↙	<i>stitch fly around w seew guide 20 cm</i>	SNL

(lanjutan lampiran 2 mesin dan tata letak)

Kode mesin	Nama Proses	Alur	Nama Prose	Kode mesin	
	-		<i>steam back pocket</i>	STM	
	-				
	-			<i>Join facing fly to front rise 20 cm, stitch 1/16 fly 20 cm, attach zipper to facing fly 16</i>	SNL
MH 2	<i>stitch back rise (dnl/saddle) 36 cm</i>			<i>olayer front rise 36 cm, join interlining to fc fly 20 cm, join interlining to flap fly 25 cm</i>	OM3
OM 5	<i>Join back rise normal 45 cm</i>			<i>tack palm side pocket 10 cm, tack pocket to front body 2x</i>	SNL
SNL	<i>stitch welt pocket+palm 15 cm (2 welt no zip), (palm), tack pocket to upper back body</i>			<i>stitch 1/4 around pocket bags</i>	SNL
SNL	<i>Stitch 1/4 around pkt bags 42 cm</i>			<i>Join layer knuckle to palm pkt rounded 55 cm</i>	OM 3
OM3	<i>Join lyr knuckle to palm pocket rounded 55 cm</i>			<i>Tack end of zip pocket 2 cm</i>	SNL
SNL	<i>Stitch welt pocket knuckle + palm 15 cm (2 welt no zip)</i>		<i>Join gusset to side pocket, join knucle to side fby 18 cm (straight)</i>	SNL	
OM3	<i>Overlock inside pocket strght 18 cm, overlock layer zipper position, overlock layer palm/knuckle 15 cm</i>		<i>stitch facing palm + knuckle</i>	SNL	
SNL	<i>Tack end off welt pocket 5cm, Join welt to knucle/ palm 15 cm, continue cutbreak</i>		<i>stitch palm/knuckle strght 25 cm</i>	SNL	

(lanjutan lampiran 2 mesin dan tata letak)

Kode mesin	Nama proses	Alur	Nama proses	Kode mesin	
SNL	<i>Join dbl welt to front body 15 cm, cut break open pkt w welt</i>		<i>bartack key pocket</i>	BTK	
SNL	<i>Join welt to knucle/palm 15 cm, Join dbl welt pocket to front body 15 cm</i>			<i>Join key pocket to palm</i>	SNL
DNL	<i>stitch fc palm/knucle strght 25 cm</i>			<i>Atch special zip to pkt 16 cm (normal), stitich close inside zipp</i>	SNL
SNL	<i>stitch dart 8 cm 2X</i>			<i>Stitich fc palm/knuckle strght 25 cm, join lower upper seam straight 20 cm after att zipp</i>	SNL
SNL	<i>Join dart 9 cm 2X</i>			<i>Att piping inner waistband</i>	SNF
SNL	<i>Join interlining to welt pocket 17 cm, Hem panel back label</i>			<i>cut allowance inside wb</i>	SNC
	-			<i>Joi inner to outer wb no elstc 94 cm, join interlinin to inner wb kns 94 cm</i>	SNL
OM 3	<i>Overlock layer panel back label</i>				

Sumber : IE PT XY

Lampiran 3 *Form controlling defect*

Date :						PIC :								
Style	Part	Jumlah Reject											Total	
		08:00	09:00	10:00	11:00	<i>Istirahat</i>	13:00	14:00	15:00	16:00	17:00	18:00		
Mengetahui														
(Supervisor Line)				(IE Production)				(Supervisor QC)						

Sumber : Dokumen pribadi mahasiswa, Januari 2022.