LAMPIRAN

Lampiran 1 Jumlah Produksi Kg/Hari

Mesin	Jumlah Produksi Kg/Hari								
	1	2	3	4	5	6	7	8	9
1	0	0	190.79	187.77	268.89	268.89	268.89	213.57	178.2
2	266.07	266.26	266.26	194.57	201.15	268.89	268.89	268.52	122.69
3	267.07	268.26	265.51	265.88	265.88	261.26	265.88	265.7	266.26
4	266.45	266.26	266.26	266.26	265.7	266.26	266.26	265.32	265.75
5	265.32	266.26	263.92	265.88	265.7	266.26	265.88	265.14	265.88
6	266.45	265.70	265.00	264.88	265.88	266.26	265.70	265.38	266.26
7	265.41	266.45	264.21	266.26	266.26	265.97	265.70	265.32	266.26
8	266.26	265.32	265.94	266.26	265.7	265.25	265.43	264.34	265.94
9	191.75	266.26	265.32	266.26	265.89	266.26	265.88	265.51	266.26
10	265.88	202.85	260.99	265.51	262.54	266.26	263.00	265.51	266.26
11	266.26	261.75	237.26	207.18	266.26	266.26	266.26	265.89	266.26
12	266.26	266.26	266.26	265.62	255.34	201.23	265.94	265.17	265.56
Total	2853.18	2861.63	3077.72	2982.33	3115.19	3129.05	3193.71	3135.37	2961.58
Rata-rata	237.77	238.47	256.48	248.53	259.60	260.75	266.14	261.28	246.80

Lampiran 2 Efisiensi Mesin Ring Spinning

Mesin	Efisiensi (%)								
	1	2	3	4	5	6	7	8	9
1	0.0	0.0	85.8	86.3	87.5	87.3	87.3	87.2	86.8
2	86.4	86.5	86.5	86.7	87.1	87.3	87.3	87.2	86.9
3	86.4	86.5	86.2	86.3	86.3	86.3	86.3	86.3	86.5
4	86.5	86.5	86.5	86.5	86.3	86.5	86.5	86.2	86.3
5	86.2	86.5	86.4	86.3	86.3	86.5	86.3	86.1	86.3
6	86.4	86.3	86.1	86.3	86.3	86.5	86.5	86.2	86.5
7	86.2	86.5	86.3	86.5	86.5	86.4	86.5	86.2	86.5
8	86.5	86.2	86.4	86.5	86.3	86.1	86.2	85.8	86.4
9	86.1	86.5	86.2	86.5	86.4	86.5	86.3	86.2	86.5
10	86.3	86.5	86.4	86.2	86.4	86.5	86.5	86.2	86.5
11	86.5	86.4	86.5	86.3	86.5	86.5	86.5	86.4	86.5
12	86.5	86.5	86.5	86.3	82.9	86.1	86.4	86.1	86.2
Rata-rata	79.2	79.2	86.3	86.4	86.2	86.5	86.6	86.3	86.5

Lampiran 3 Kondisi *Spindle Tape* Bagus (a) Aus (b)

a.  b. 

Lampiran 4 *Spindle* dalam Kondisi Baik



Lampiran 5 *Spindle Tape* Bergeser dari Posisinya

