


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LAMPIRAN

Lampiran 1 Standar U%, IPI dan *hairness*

ITEM	UNIT	CM 16	CM 18	CM 20	CM 24	CM 26	CM 28	CM 30	CM 32	CM 34	CM 36	CM 40
COUNT	Ne	16.0	18.0	20.0	24.0	26.0	28.0	30.0	32.0	34.0	36.0	40.0
CV % (MAX)	%	1.10	1.10	1.10	1.10	1.20	1.30	1.30	1.30	1.35	1.35	1.40
YARN TPI KNIITING												
NOMINAL TPI	T / INCH	14.2-14.7	15.1-15.5	15.9-16.4	17.5-17.7	18.7-19.2	19.2-19.7	19.7-20.3	20.3-20.9	20.9-21.6	21.6-22.3	23.0-23.5
YARN STRENGTH												
GRAMS (MIN)	GRAM	572	510	450	390	340	315	290	270	265	230	205.00
RKM (MIN)	G / TEX	15,5	15,5	15,5	15,5	15.0	15.0	15.0	15.0	14.5	14.0	14.0
YARN EVENNESS / 1000 M												
USTER (MAX)	%	8,56	8.60	8.96	9,28	9,44	9,55	9,68	9,50	9,85	10,00	10,80
THIN -50% (MAX)		0	0	0	1	1	1	1	1	2	2	3
THICK + 50 % (MAX)		4	4	7	11	14	16	19	23	30	26	39
NEP +200 % (MAX)		8	10	13	19	22	5	29	33	40	50	51
IPI (MAX)		12	14	20	31	37	42	49	57	72	78	93
HAIRNESS (MAX)		8.00	7.60	7.60	7.20	7.20	6.50	6.50	6.50	6.60	6.00	5.80
YARN TPI WEAVING												
NOMINAL TPI	T / INCH	15.5-15.9	16.9-17.4	17.4-17.7	18.7-19.2	19.7-20.3	20.9-21.6	21.6-22.3	22.3-23.0	23.0-23.6	24.2-24.9	25.6-26.3
RKM (MIN)	G / TEX	16.00	16.00	16.00	16.00	15.50	15.50	15.50	15.50	15.50	15.50	15.50
CLASSIMATE												
TOTAL FAULT (MAX)	100 KM	40	50	60	80	110	120	150	180	220	250	300

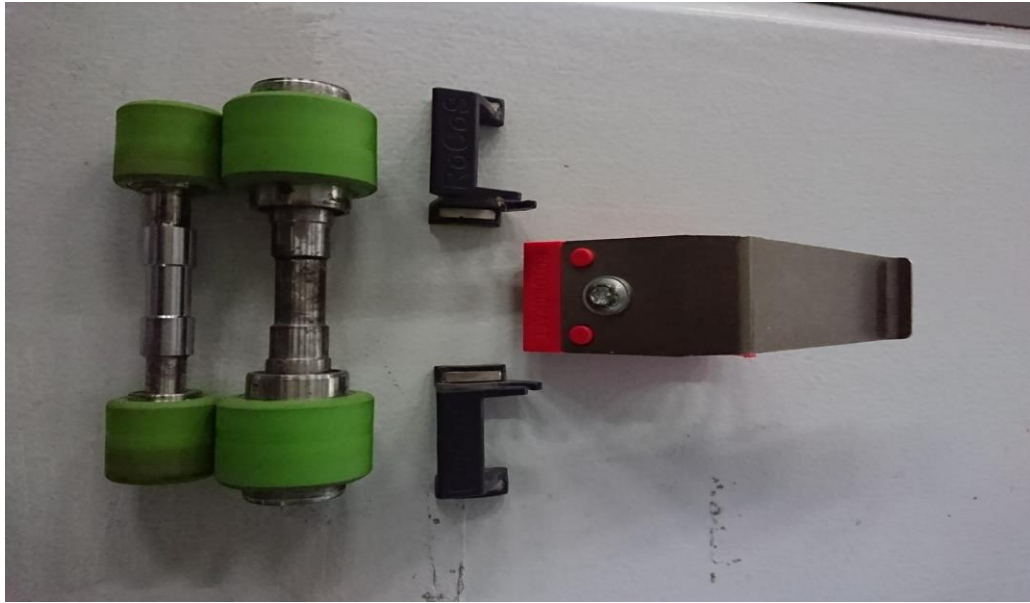
Sukoharjo , 02 Januari 2020
Dibuat Oleh,

Ari Wahyudi
Incharge

Menyetujui,

I Wayan K
Manager SPG VII & VIII

Sumber : Data Quality Control Spinning 7 Sritex

Lampiran 2 Alat Compactor



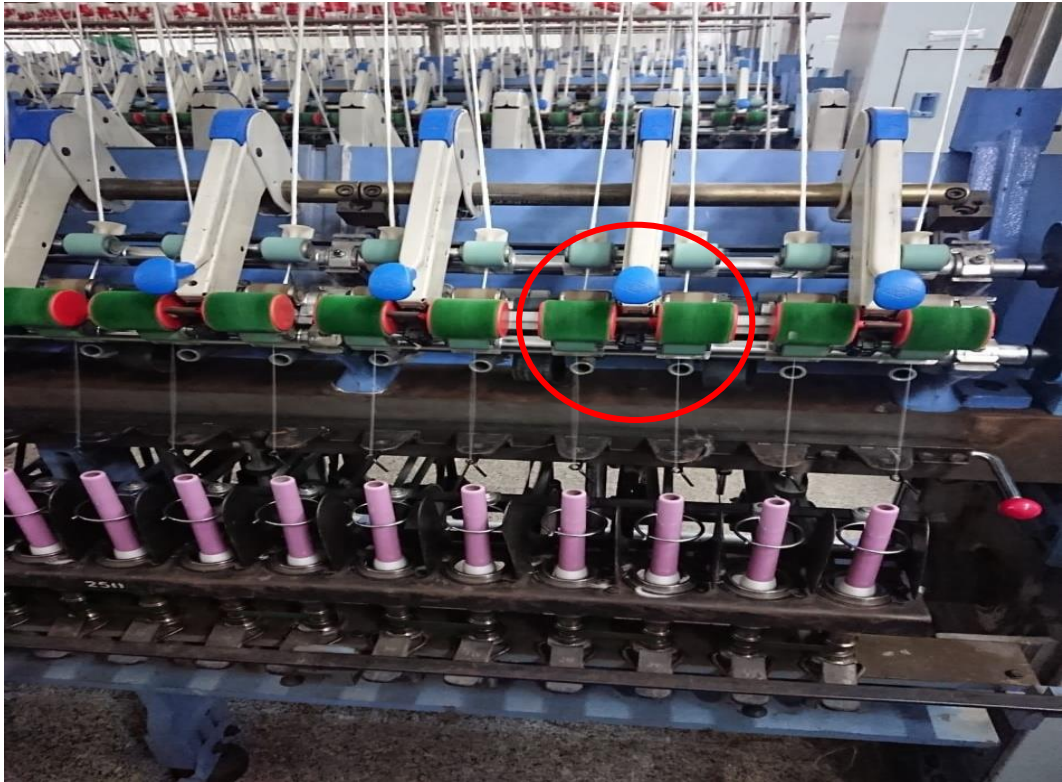
Sumber: Dokumentasi Penulis

Lampiran 3 Gambar *Ring Frame Dengan Compactor*



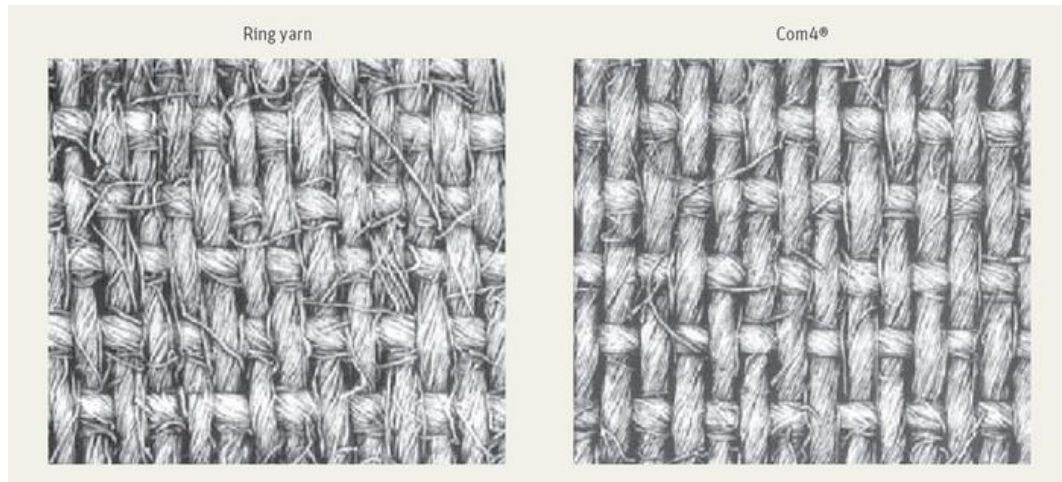
Sumber : Dokumentasi Penulis

Lampiran 4 Ring Frame Conventional (Tanpa Compactor)



Sumber : Dokumentasi Penulis

Lampiran 5 Perbedaan Struktur Benang Combed Dan Compact



Sumber : textile99.blogspot.com Compact Spinning